



HOPEWELL DESIGNS, INC.
ENGINEERING, MANUFACTURING, & SERVICE

Perspective on Cesium-137 Supply

CIRMS 2026

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CIRMS 2026 — Need

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Progress in **adpoting an alternative calibration standard to replace or augment Cs-137** is currently blocked because we lack a **coordinated, funded effort to select, develop, and test an alternative technology**, which prevents **having a widespread and agreed upon instrument calibration standard in the near future**.



Purpose Statement

- Outline history of the problem
- Present the current state of supply of ^{137}Cs sealed sources for calibration applications
- Primary focus on ^{137}Cs but may discuss other radionuclides as well
- Quickly losing access to ^{137}Cs
- Still no comprehensive replacement strategy or alternative technology



Company Overview

- Established in 1994 in Atlanta, Georgia, USA
- A small business with a single branch and 30+ employees.
- Modern manufacturing facilities include
 - CNC machining
 - Welding
 - Integration
 - Testing
- HDI designs, engineers, manufactures, and services
 - Calibration irradiator systems
 - High dose and research irradiators
 - Radiation shielding products
 - Automation systems



- Monoenergetic gamma emission at 661.657 keV (via $^{137\text{m}}\text{Ba}$)
- Long half-life of 30.17 years
 - Minimizes replacement frequency
- Stable output
- Energy in a range relevant to occupational and environmental dosimetry
- Reduced shielding requirements compared to ^{60}Co and higher energy sources
- In the past, supply was readily available

- Many industry standards based on ^{137}Cs as the reference.
 - ISO 4037
 - ANSI/HPS N323A/B
- ^{137}Cs firmly embedded in the metrological traceability chain to
 - National metrology institutes (NMIs)
 - Secondary and tertiary calibration laboratories

- Decades of investment and build out
- Calibration wells, beam facilities, irradiators built around ^{137}Cs sources
- Training, procedures, and quality systems based on ^{137}Cs reference fields
- Long history of intercomparison and proficiency studies

- Following September 11, 2001
 - Heightened concern about radiological dispersal devices
 - CsCl (cesium chloride) form is water-soluble and dispersible
 - IAEA Code of Conduct on the Safety and Security of Radioactive Sources
 - NRC enhanced security requirements (increased controls/additional security measures) for IAEA Category 1 and 2 sources

	Category 1	Category 2
^{137}Cs	> 100 TBq (2,700 Ci)	> 1 TBq (27 Ci)

- Historical Accidents
 - Goiânia, Brazil (1987) — abandoned ^{137}Cs teletherapy source; 4 deaths, widespread contamination
 - Other orphaned source incidents worldwide
 - Incidents provided the policy rationale for source reduction programs

- Energy Policy Act of 2005
 - provisions for alternative technology development
- 2008 National Research Council report
 - Radiation Source Use and Replacement
- NNSA Cesium Irradiator Replacement Project (CIRP)
 - actively incentivizing removal of ^{137}Cs blood irradiators
- 2019 presentation by Spencer Mickum at CIRMS
- 2021 National Academies of Sciences, Engineering, and Medicine report
 - Radioactive Sources: Applications and Alternative Technologies
- An underlying policy tension: government simultaneously requires ^{137}Cs -based calibrations while working to eliminate ^{137}Cs sources



Blood Irradiators

- Blood irradiation prevents transfusion-associated graft-versus-host disease (TA-GvHD)
- Concerted effort to replace source based with machine generated radiation sources (CIRP)
- Financial incentives from NNSA covered transition costs for many facilities
- X-ray alternatives (e.g., Rad Source RS 3400, Raycell Mk2) promoted through CIRP incentives
- Blood irradiators were the largest volume market for high-activity ^{137}Cs capsules
- Replacement drove decline in commercial demand for ^{137}Cs sources

- As a result of the declining need of ^{137}Cs for the blood irradiator market...
- Broadly speaking, availability of new, high activity ^{137}Cs sources for calibration has ended
- Very few global facilities were capable of production
(historically: Mayak in Russia and Hanford/ORNL in U.S.)

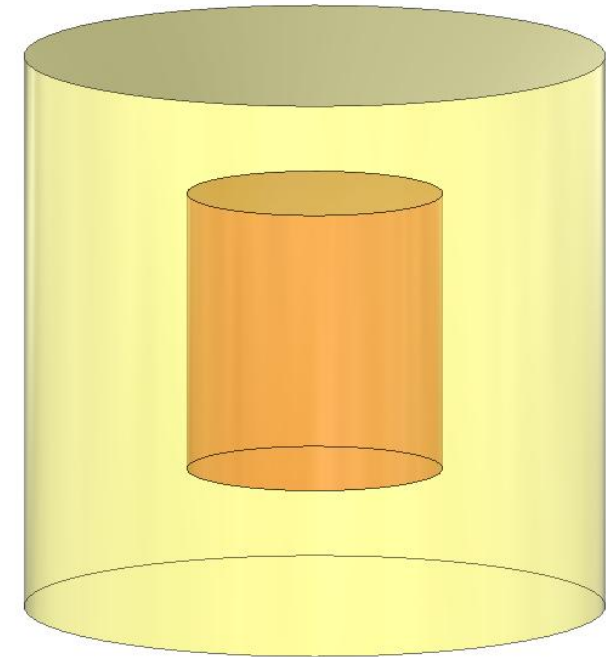
- Many customers reaching out because their existing source has reached or is nearing decay below useful activity
- Laboratories facing a very real and narrow time window to secure a quickly diminishing supply

- New production Cs-137 Sources
 - Up to 50 Ci (1.85 TBq)
 - Approx max rate 60 R/hr (600 mSv/hr)*
- Recycled sources
 - 600 to 1000 Ci range (22.2 to 37 TBq)
 - Approx max rate 1200 R/hr (12 Sv/hr)*

** For open beam 30 cm from collimator face*

- Chemical form: ^{137}Cs -ceramic
- Physical form: Radionuclide is fixed in ceramic
- Specific activity is reduced compared to older CsCl sources

50 Ci Active Volume	
CsCl	Cs Ceramic
11 mm dia x 12 mm height	25 mm dia x 24 mm height



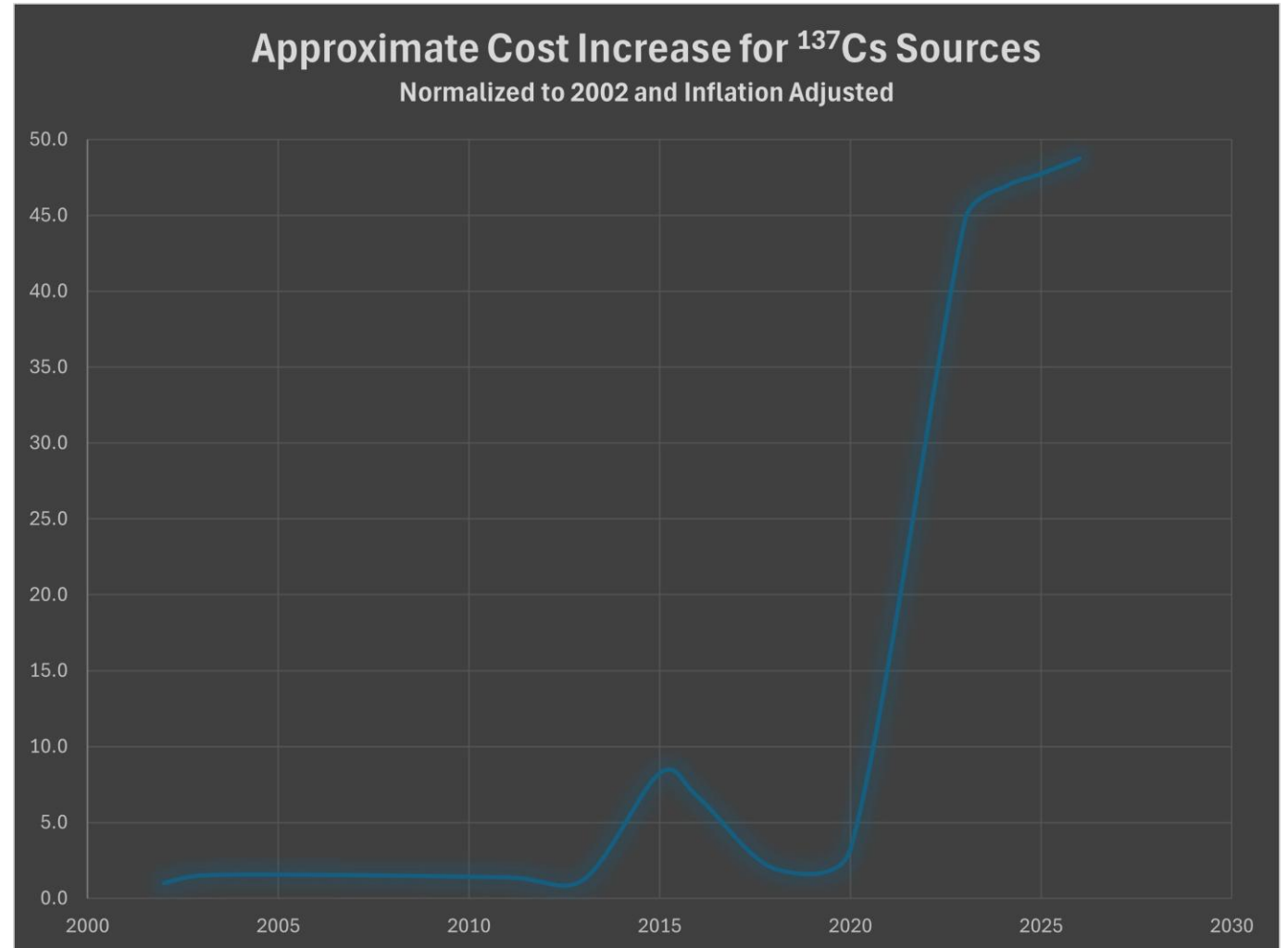


Recycled ^{137}Cs Sources

- CsCl source capsules repurposed from decommissioned irradiators
- Managed depletion
 - Limited supply currently less than 20 sources available
 - More open proposals than sources available
- Limited selection — you take what's available, not what's optimal
 - Reduced specific activity
 - Less than ideal geometry
 - Further from point source approximation
- Random variation in sizes results in increased cost for system customization
 - Custom source holders
 - Modified collimators
 - Change in shielding dimensions
 - Larger aspect ratios affect field flatness

Factors

- Source material scarcity
- Consolidation/reduction of suppliers
- Increased production cost
- Increased regulatory compliance
- Source loading must be done on site
- Increase freight cost
- Reduced supply of approved Type B packages



Concerns

- Source encapsulation integrity
- Loss of special form certifications
 - $> 16 \text{ Ci}$ (0.6 TBq) ^{137}Cs in normal form capsule requires expensive Type B package for shipment
- More difficult and expensive to decommission

Report summary specific to calibration

- Highlighted the unique needs of the calibration community
- Noted that removing ^{137}Cs without validated alternatives could compromise measurement traceability and instrument performance verification

- Consultative Committee for Ionizing Radiation (CCRI) at BIPM formed a dedicated Task Group on Radioactive Sources and Alternative Technologies
- Tasked with reviewing the NASEM study from the perspective of metrology and calibration
- International membership — reflects global concern

Key CCRI-RS-TG recommendations

- “Identify state-of-the-art radiation delivery capabilities within the NMI community and expand access to this technology (i.e., duplicate what is already achievable)”
- “Investigate the possibility of using kV x-rays as a reference beam – acquire, collate and analyse data from multiple systems”
- “Continue investigations of high-energy x-ray systems (as a potential alternative to Cs-137) and share information with community”
- “Liaise with international bodies and professional associations to develop a long-term vision for dosimetry protocols”

- Coordinated management of source capsules that remain in use within the calibration community
 - Transfer rather than dispose
- Urgent to find an alternative calibration standard and begin work towards standardizing and performing parallel testing



Questions?

Thank you!

1. National Research Council, “Radiation Source Use and Replacement: Abbreviated Version”. Washington, DC: The National Academies Press, 2008. [Online].
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2. National Academies of Sciences, Engineering, and Medicine, “Radioactive Sources: Applications and Alternative Technologies”. Washington, DC: The National Academies Press, 2021. [Online].
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3. Consultative Committee for Ionizing Radiation (CCRI), “Report of the CCRI Task Group on Radioactive Sources and Alternative Technologies (CCRI-RS-TG),” Bureau International des Poids et Mesures (BIPM), Sèvres, France, Rep. CCRI-RS-TG, 2025. [Online].
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