

# IAEA Dosimetry Laboratory

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International Atomic Energy Agency  
Vienna, Austria*



**IAEA**  
International Atomic Energy Agency

*CIRMS Annual meeting, April 17-19 2023*

# Content

- Brief history
- Services provided to the member states
- Calibration capabilities
- Robotic calibration bench

# International Atomic Energy Agency



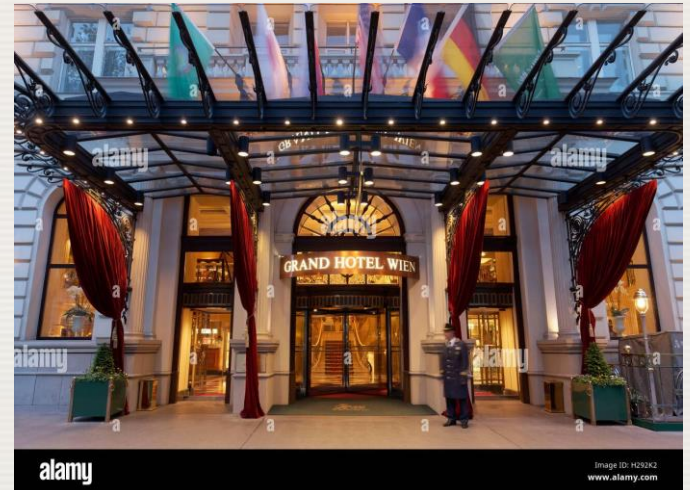
- 8-Dec-1953 Eisenhower Proposes a New Agency (address to the General Assembly)
- 1954 – 1956 Negotiation of the IAEA's Statute (approved by 81 nations in October 1956)
- 1957 – The Preparatory Commission and the First General Conference
- 11-Dec-1957 Headquarters Agreement between Austria and the IAEA

# International Atomic Energy Agency



Ring Hotel, Vienna

The IAEA established in 1957 in response to the deep fears and expectations generated by discoveries and diverse use of nuclear technology



# International Atomic Energy Agency



Vienna International Centre (VIC)  
Since 1979  
international organizations  
UNOV, CTBTO, UNODC, IAEA,  
UNIDO, UNHCR ...



CIRMS Annual meeting, April 17-19 2023

# Why the IAEA got involved in radiation dosimetry?

## In late 50s

- Only a few primary standards dosimetry laboratories, no national dosimetry laboratories in many industrialized countries, no calibration laboratories in developing countries
- No dosimetry standards for absorbed dose determination in radiotherapy
- No dosimetry protocols to guide physicists on radiotherapy beam calibration
- No inter-institution dosimetry comparisons
- Lack of medical physicists in many radiotherapy centres

# International Atomic Energy Agency



Experts and IAEA staff, 1959-1960: M. Cohen, K.C. Tsien, G. Roth, A. Sanielevici, R. Wideroe, B. Gross, H. Nagl, F. Ellis, J. Meredith, H. Johns, M. Tubiana, A. Dutreix, W. Seelentag and others



*Establish a dosimetry programme at the IAEA and Dosimetry Laboratory for its implementation*

- ✓ *Prepare a basic manual for radiotherapy dosimetry and organize training courses in radiotherapy physics*
- ✓ *Create regional dosimetry laboratories to standardize radiation measurements*
- ✓ *Make inter-comparisons of dose measurements*

# IAEA laboratories in Seibersdorf, Austria



1959



# IAEA Laboratories, Seibersdorf

*...facilitating research, capacity building and technical services.*



Insect Pest  
Control



Food and  
Environmental  
Protection



Terrestrial  
Environment



Nuclear  
Sciences and  
Instrumentation



Plant Breeding  
and Genetics



Soil and Water  
Management  
and Crop  
Nutrition



Animal  
Production  
and Health



Dosimetry

# IAEA Nuclear Applications Laboratories



Monaco



Vienna

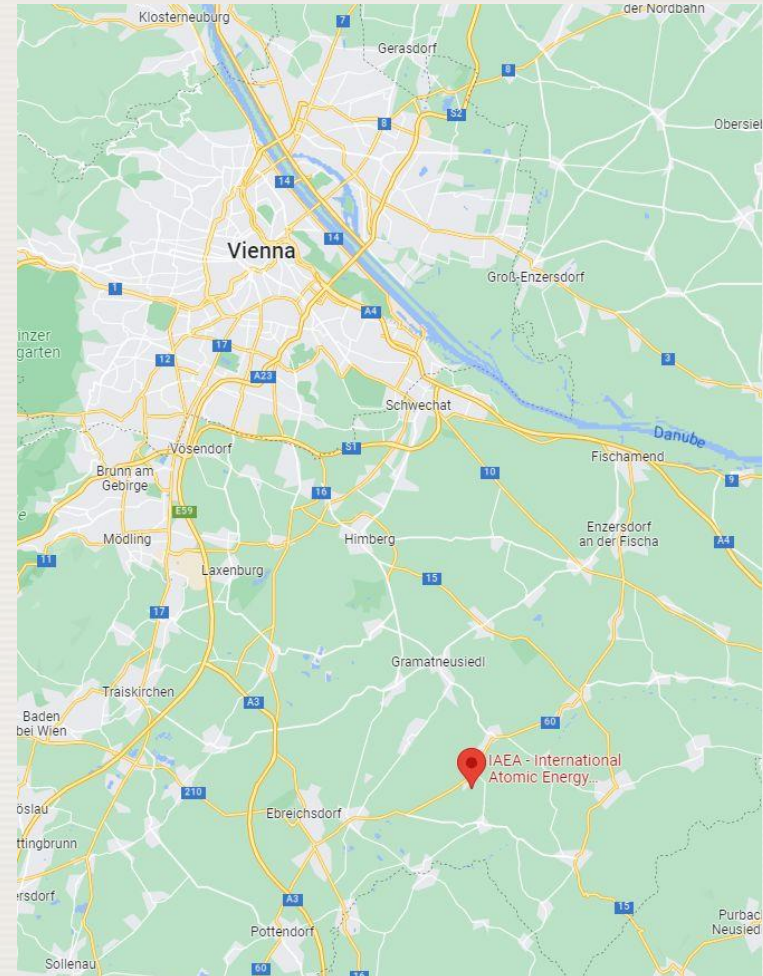


Seibersdorf, Austria

# IAEA Laboratories, Seibersdorf

40 km SE of Vienna

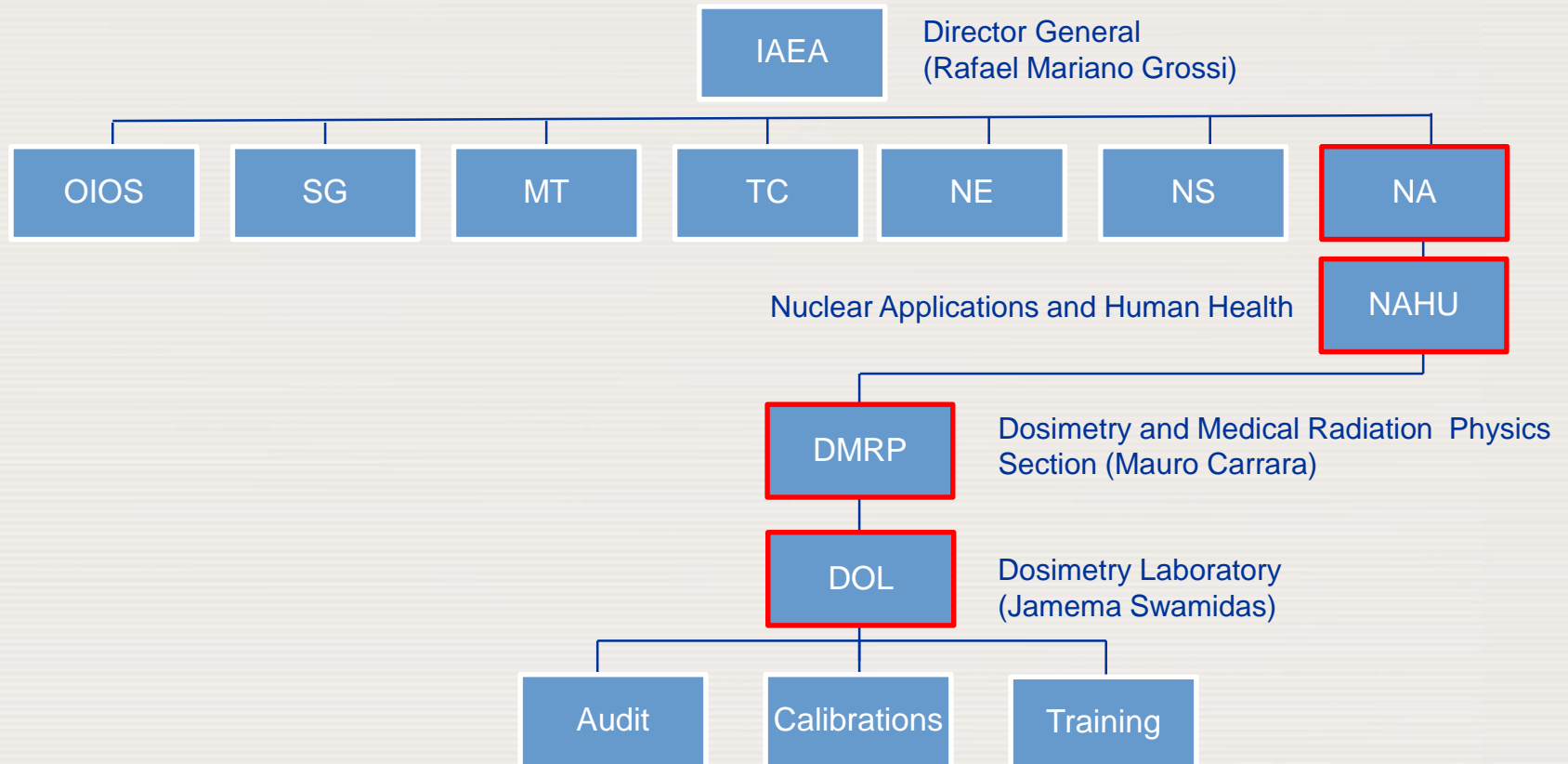
within the compound of AIT  
(Austrian Institute of Technology)



# IAEA Dosimetry Laboratory



# IAEA Dosimetry Laboratory



# DMRP – Section Heads



*H. Eisenlohr, 1971-1987*



*H. Svensson, 1987-1994*



*P. Andreo, 1995-2000  
2003-2008*

- 1960-1961: setting-up the Dosimetry Laboratory
- 1961-1966: dose comparison measurements for radiotherapy (calorimetry, Fricke dosimetry)
- 1969: 1<sup>st</sup> documented IAEA/WHO TLD audit run for radiotherapy centres
- 1970: 1<sup>st</sup> international dosimetry protocol by the IAEA, TRS-110
- 1974: 1<sup>st</sup> regional dosimetry laboratories supported by WHO/IAEA
- 1976: formal launch of the IAEA/WHO SSDL Network with 8 SSDLs and affiliated organizations (BIPM, ICRU, IEC, OIML, IOMP, 11 PSDLs)
- 1987: SSDL Scientific Committee, TRS-277
- 1999: IAEA signs CIPM Mutual Recognition Arrangement (MRI)
- 2000: TRS-398 Dosimetry Code of Practice



# DMRP – Section Heads



*H. Eisenlohr, 1971-1987*



*H. Svensson, 1987-1994*



*P. Andreo, 1995-2000  
2003-2008*



*K.R. Shortt, 2001-2007*



*A. Meghizifene, 2007-2016*

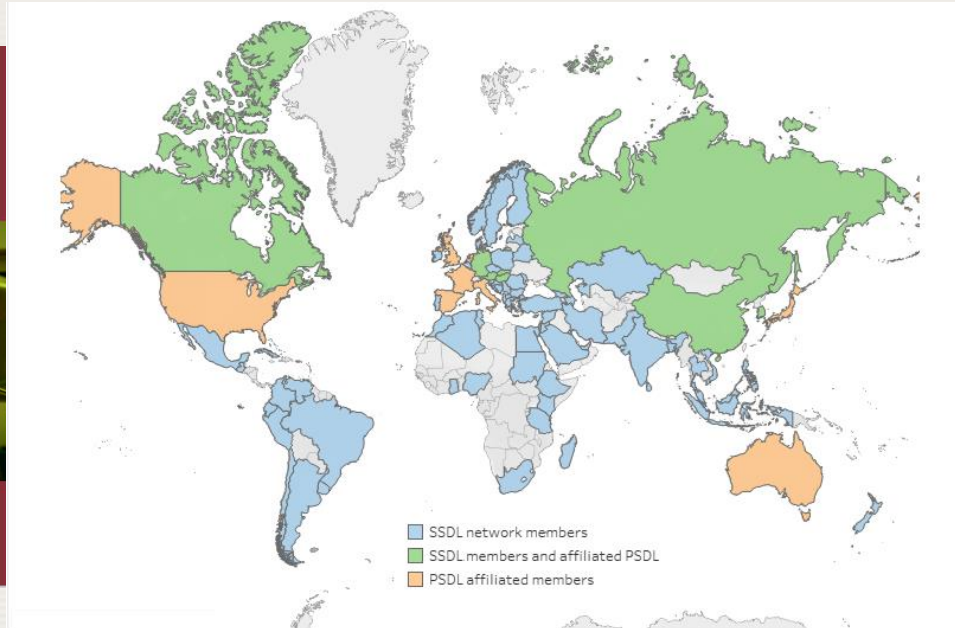
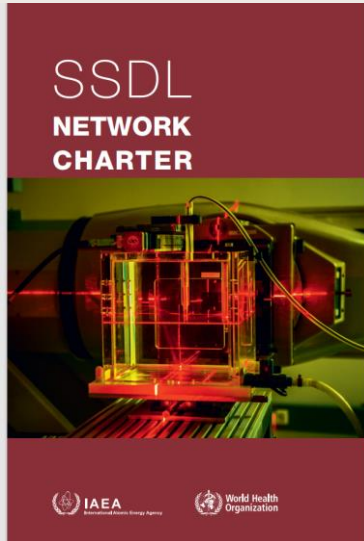


*D. Van der Merwe, 2017-2022*



*M. Carrara, 2023 -*

# IAEA / WHO Network of SSDLs



- Membership: 90 labs in 75 Member States.
- IAEA is the central laboratory of the IAEA/WHO SSDL Network.
- Objective of the network
  - Accurate and consistent dosimetry
  - Traceability
  - Cooperation
  - Sustainability

## IAEA services provided to the SSDL Network:

- Disseminating traceability: calibration of reference standards from SSDLs
- Measurement validation: comparisons and audits of performance
- Training, workshops, scientific meetings



# IAEA Dosimetry Laboratory

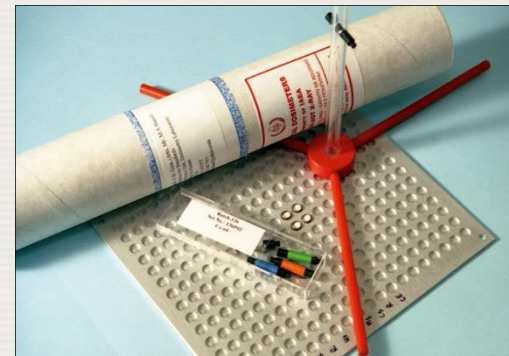
## IAEA/WHO SSDL Network

- Dosimetry calibrations
- Inter-laboratory comparisons and audits of performance



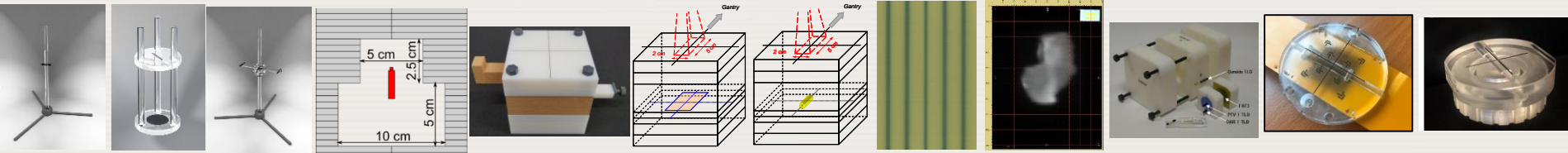
## Dose Assurance Service

- IAEA/WHO Dosimetry Audit Network
- Support to national audit Networks
- Support to QUATRO



# IAEA Audits in radiotherapy

**REMOTE:** RPLD and film-based audit methodologies of increased complexity: “Steps 1 to 9”



15 Dosimetry audit networks participated on different stages of the project implemented through 4 consecutive CRPs

**ON-SITE:** QUATRO/QUATRO-physics

3D CRT audits

IMRT audits



51 Member States  
101 QUATRO missions



8 Member States  
60 RT centres

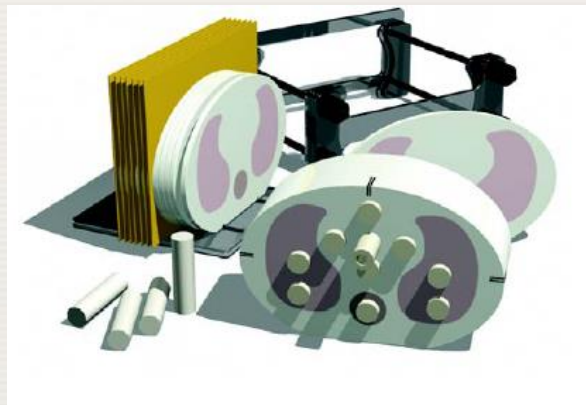


17 Member States

- 1969: First TLD sent to hospitals
- 1981: Audit offered to SSDs
- 1991: First Linac beam audited
- 1996: Follow-up of poor results
- 2004: Quality Assurance Team for Radiation Oncology
- 2008: On-site TPS end-to-end audits
- 2017: RPLD-based remote audits, Small field photon beam.
- 2018: On-site IMRT/VMAT end-to-end audits
- 2019: Reference Irradiations for Dosimetry Audit Network.
- 2021: Electron audits
- 2024: Brachytherapy ?

# QUATRO missions

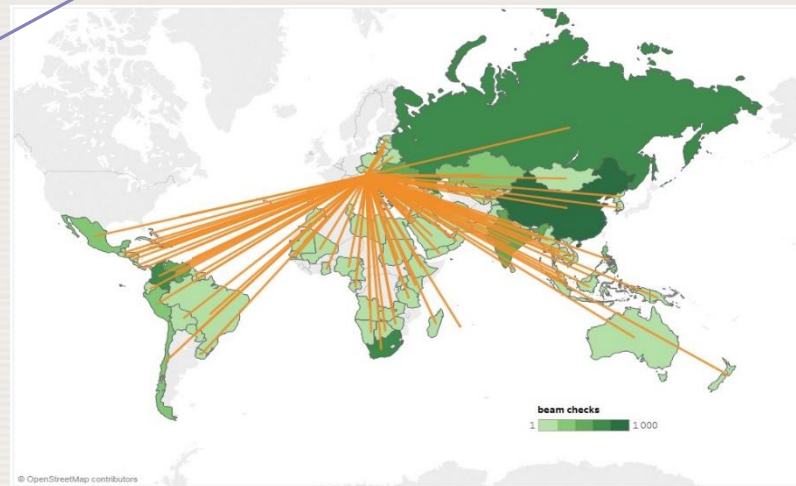
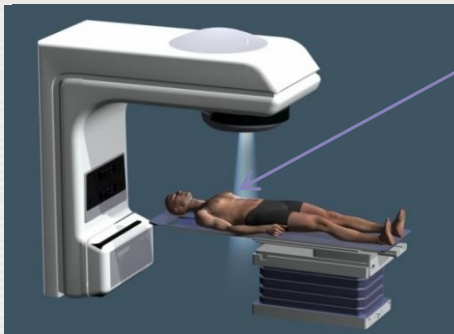
- QUATRO dosimetry kit contains DOL calibrated equipment as well as several sets of RPLDs for reference beam output check
- QUATRO standard dosimetry tests can be accompanied with 3D CRT or IMRT specific tests with anthropomorphic phantoms



# Dose audits for radiotherapy centres

## How is the audit carried out?

Radio-photoluminescence dosimeters are sent to radiotherapy centres for irradiation to verify the beam output used for patients' treatments.



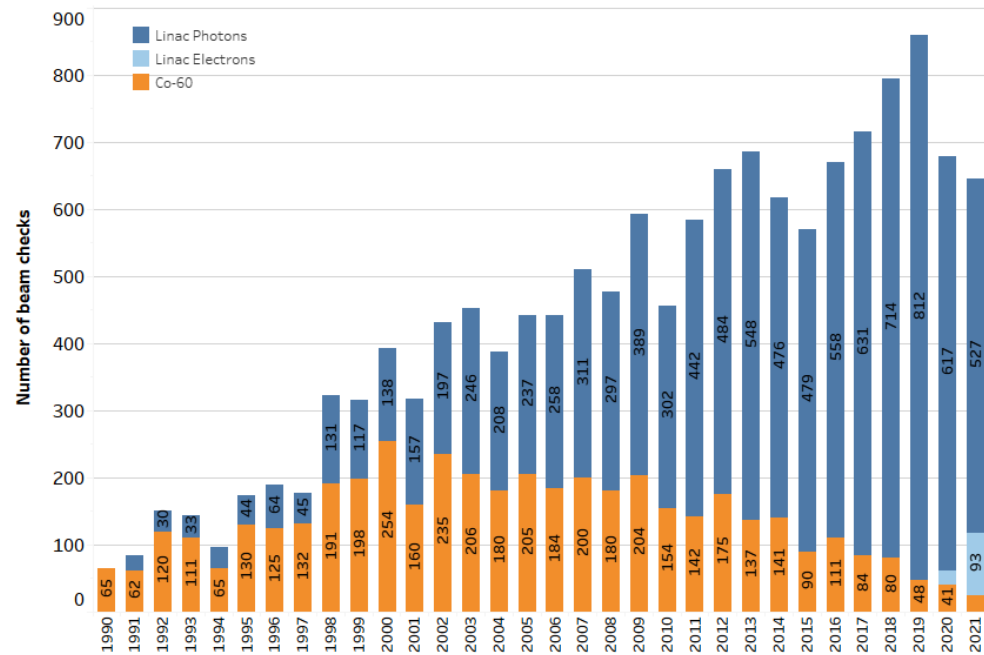
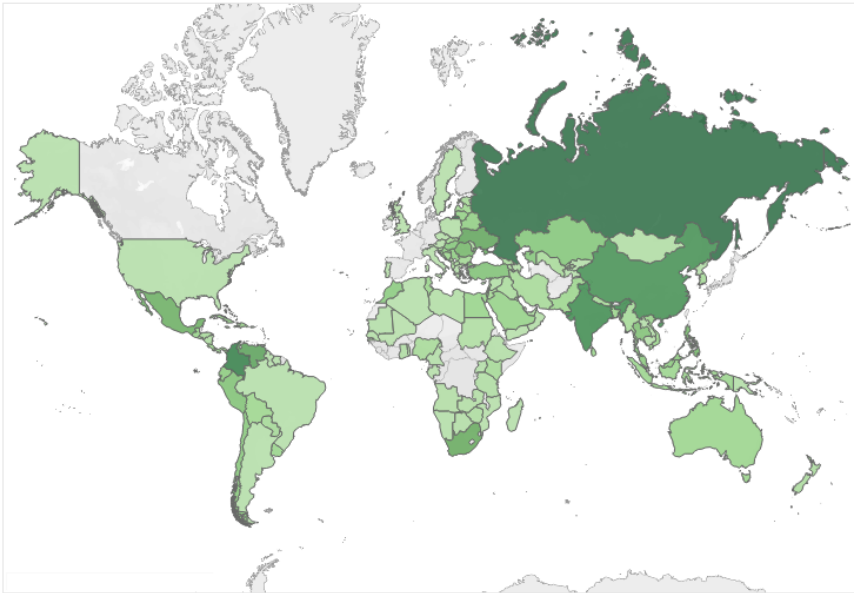
## Dose audit service:

- 53 years of the IAEA/WHO postal dose audits (1969–2022)
- >16000 beam checks
- ~2500 radiotherapy centres in 140 Member States

# Number of beam checks in hospitals

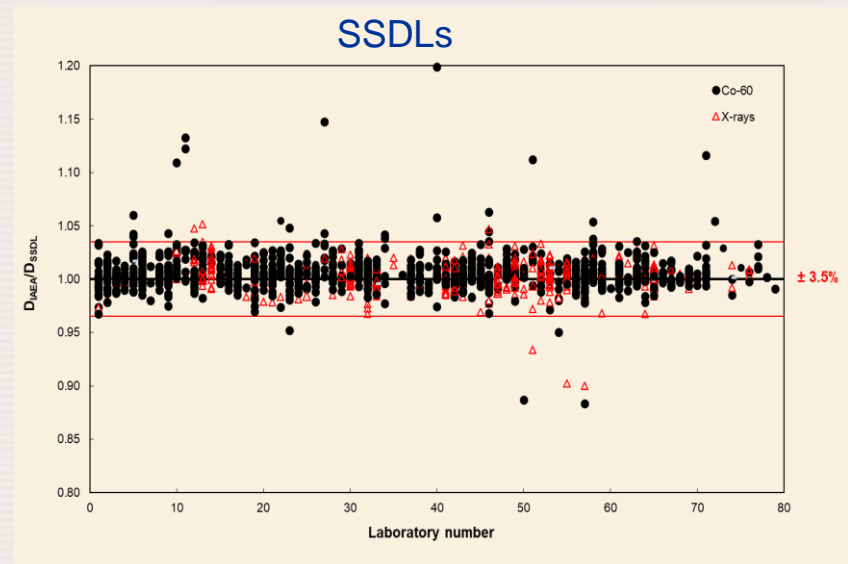
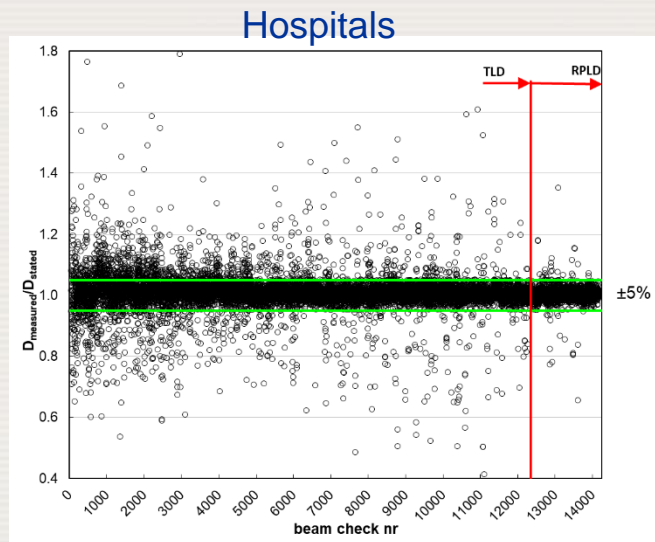
**129** Countries  
**2203** Hospitals  
**10622** Units  
**14095** Beam checks  
**1990** Since

Number of beam checks



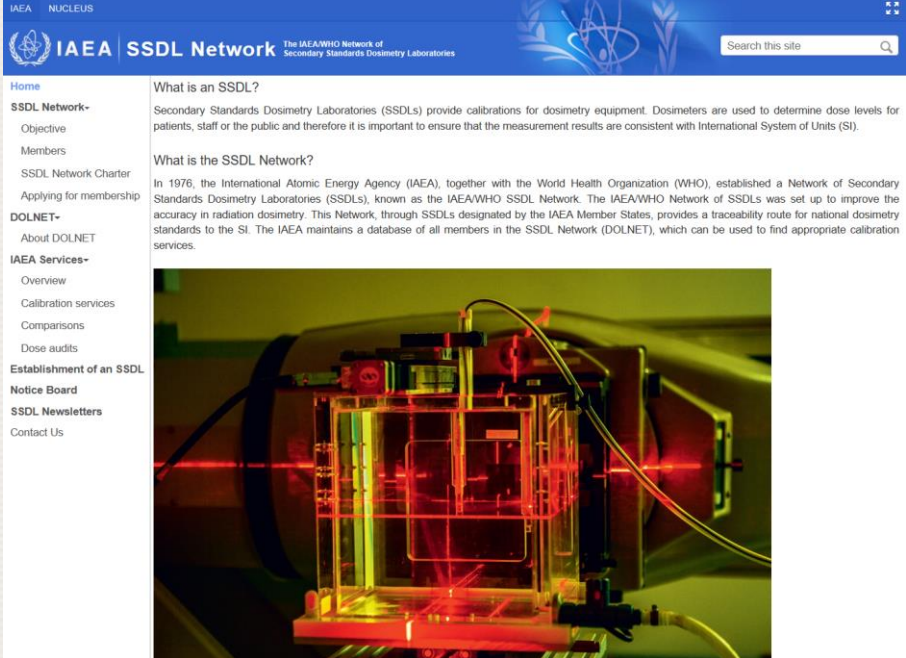
# Dosimetry audits for hospitals and SSDLs

- RPLD-based: reusable, low fading, low volume averaging
- 10 audit runs per year (every month except for January and July)
- Photon beams only
- TRS 398 reference conditions



# Comparison services provided to SSDLs

- Required in SSDL Charter
- Services cover  
Therapy, Protection, Diagnostics, Brachytherapy
- Protocols were published
- Can be used as a supporting evidence for publishing CMCs in the BIPM KCDB



The screenshot shows the IAEA SSDL Network website. The header includes the IAEA logo and the text "IAEA SSDL Network The IAEA/WHO Network of Secondary Standards Dosimetry Laboratories". A search bar is located in the top right corner. The main content area is divided into two columns. The left column contains a navigation menu with the following items: Home, SSDL Network- (Objective, Members, SSDL Network Charter, Applying for membership), DOLNET- (About DOLNET), IAEA Services- (Overview, Calibration services, Comparisons, Dose audits), Establishment of an SSDL, Notice Board, SSDL Newsletters, and Contact Us. The right column contains the following text: "What is an SSDL? Secondary Standards Dosimetry Laboratories (SSDLs) provide calibrations for dosimetry equipment. Dosimeters are used to determine dose levels for patients, staff or the public and therefore it is important to ensure that the measurement results are consistent with International System of Units (SI).", "What is the SSDL Network?", and "In 1976, the International Atomic Energy Agency (IAEA), together with the World Health Organization (WHO), established a Network of Secondary Standards Dosimetry Laboratories (SSDLs), known as the IAEA/WHO SSDL Network. The IAEA/WHO Network of SSDLs was set up to improve the accuracy in radiation dosimetry. This Network, through SSDLs designated by the IAEA Member States, provides a traceability route for national dosimetry standards to the SI. The IAEA maintains a database of all members in the SSDL Network (DOLNET), which can be used to find appropriate calibration services." Below the text is a photograph of a complex piece of scientific equipment, likely a dosimetry calibration chamber, with various components and cables visible.

# Calibration services provided to SSDLs

- The IAEA provides periodic calibration of reference standards (ionisation chambers and an associated electrometer) and reference irradiation of passive dosimeters for SSDLs
- Radiation therapy
- Radiation protection
- Diagnostics radiology
- HDR brachytherapy



The screenshot displays the IAEA SSDL Network website. The header includes the IAEA logo and the text "IAEA SSDL Network The IAEA/WHO Network of Secondary Standards Dosimetry Laboratories". The main content area is titled "IAEA Services for SSDLs" and features a "Calibration services" section. This section contains a paragraph describing the IAEA's calibration services, a list of links for "Request for Calibration of Instruments" and "Request for Reference Irradiations to Dosimeters for Radiation Protection", and a list of documents describing the calibration procedures. A photograph of a technician working in a laboratory is also visible.

**IAEA Services for SSDLs**

Calibration services

The IAEA provides periodic calibration of reference standards (ionisation chambers and an associated electrometer) and reference irradiation of passive dosimeters for national personnel monitoring laboratories. To request a service, download the appropriate form and send it completed and signed to [dosimetry@iaea.org](mailto:dosimetry@iaea.org).

[Request for Calibration of Instruments](#)

[How to fill in request for calibration of instruments](#)

[How to fill in request for calibration of instruments-video](#)

[Request for Reference Irradiations to Dosimeters for Radiation Protection](#)

The IAEA calibration procedures are described in the following documents:

1. External Radiation Therapy
2. Radiation Protection
3. Diagnostic Radiology
4. Brachytherapy

These appendices are provided together with the calibration certificates.

The IAEA obtains its measurement traceability from the BIPM and other national primary standards laboratories (PSDLs). When there are changes on the primary standards that affect traceability, notices are issued. Below is a notice on the implementation of the ICRU report 90.

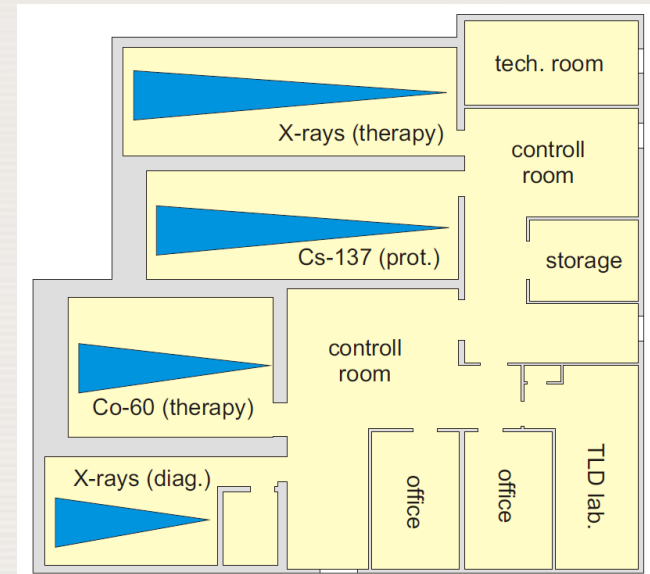
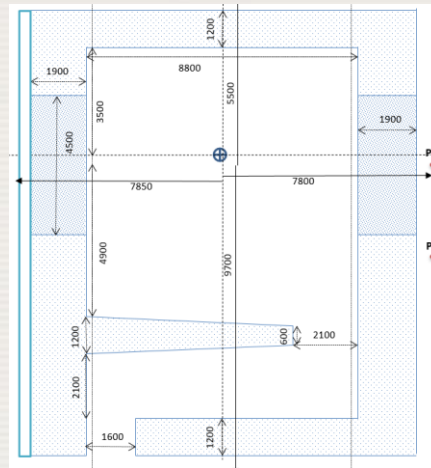
[IAEA notification on ICRU90 changes in 2019](#)

- CMCs published in the BIPM KCDB



# Calibration facilities

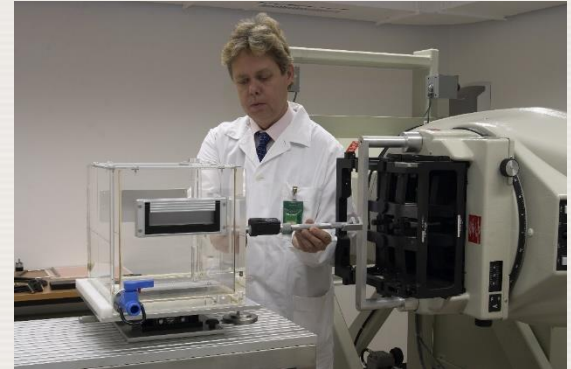
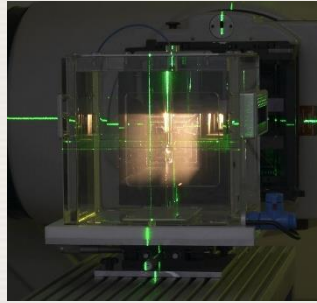
- 5 irradiation rooms (bunkers)
  - Nordion Gammabeamm X200
  - 4 ISOVOLT x-ray units
  - Hopewell G-10 irradiator
  - Saginova HDR afterloader
  - Varian TrueBeam linac



(drawings not to scale)

# Calibration facilities – radiation therapy

- Gammabeam X200
  - Co-60 (8 kCi)
  - Air Kerma
  - Absorbed Dose to water
- ISOVOLT Titan
  - 10 – 50 kV (CCRI low en.)
  - 100 – 250 kV (CCRI med. en.)



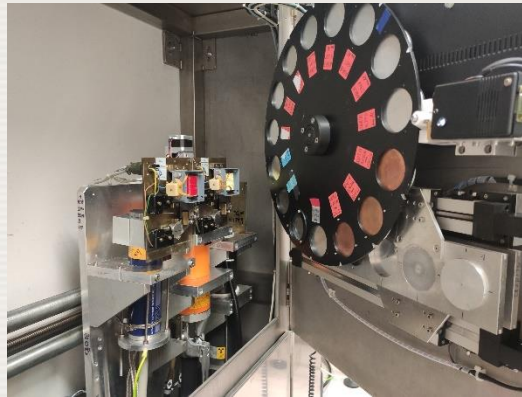
# Calibration facilities – radiation protection

- Hopewell Designs G-10
  - Co-60, Cs-137
  - Air Kerma
  - Reference irradiations
- ISOVOLT Titan (G.E.) + Comet tubes
  - 40 – 300 kV (ISO4037 Narrow series)



# Calibration facilities – diagnostic radiology

- ISOVOLT Titan (W tube, Mo tube)
  - 40 – 150 kV (RQR, RQA, RQT)
  - RQR/M, RQA/M, Mo+Rh, W+Al, W+Ag, W+Rh, W+Mo



# The IAEA linear accelerator

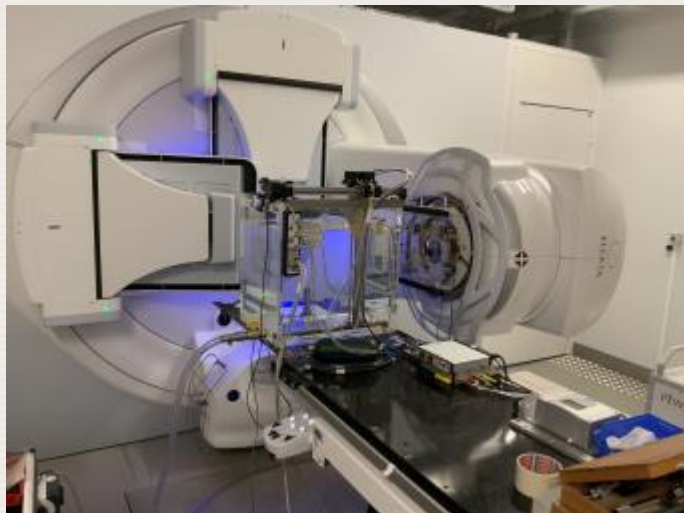
- Installation and acceptance 2019
- Varian TrueBeam
  - photons
    - 6, 8, 10, 15, 18 MV
    - 2.5 FFF, 6 FFF, 10 FFF
  - electrons
    - 6, 9, 12, 15, 16, 18, 20, 22 MV



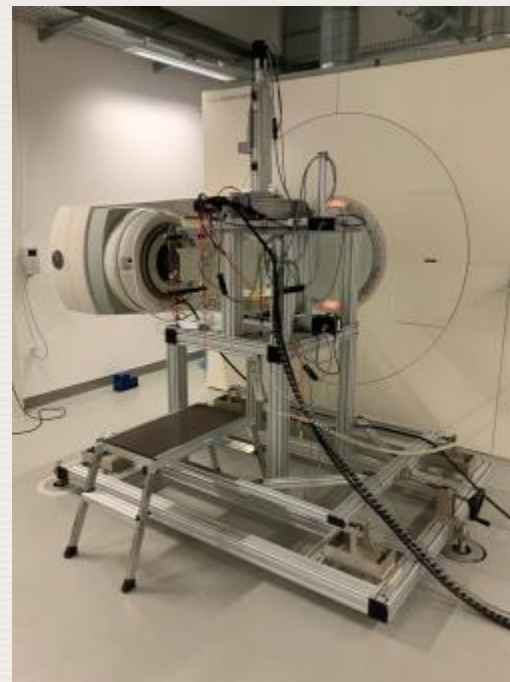
# The IAEA linear accelerator use



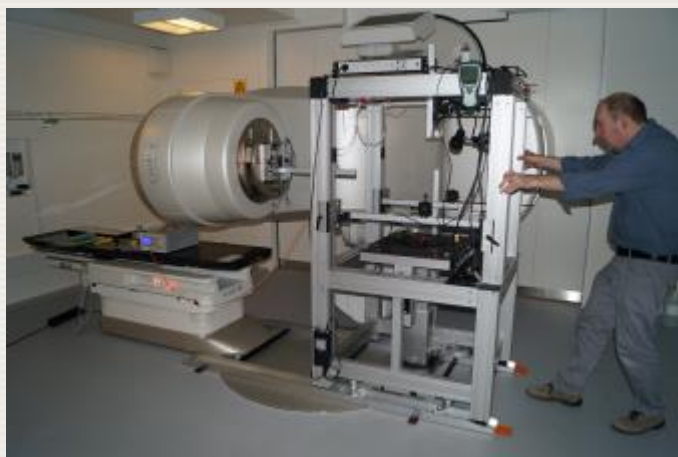
# Other linear accelerator calibration set-up



BIPM



PTB



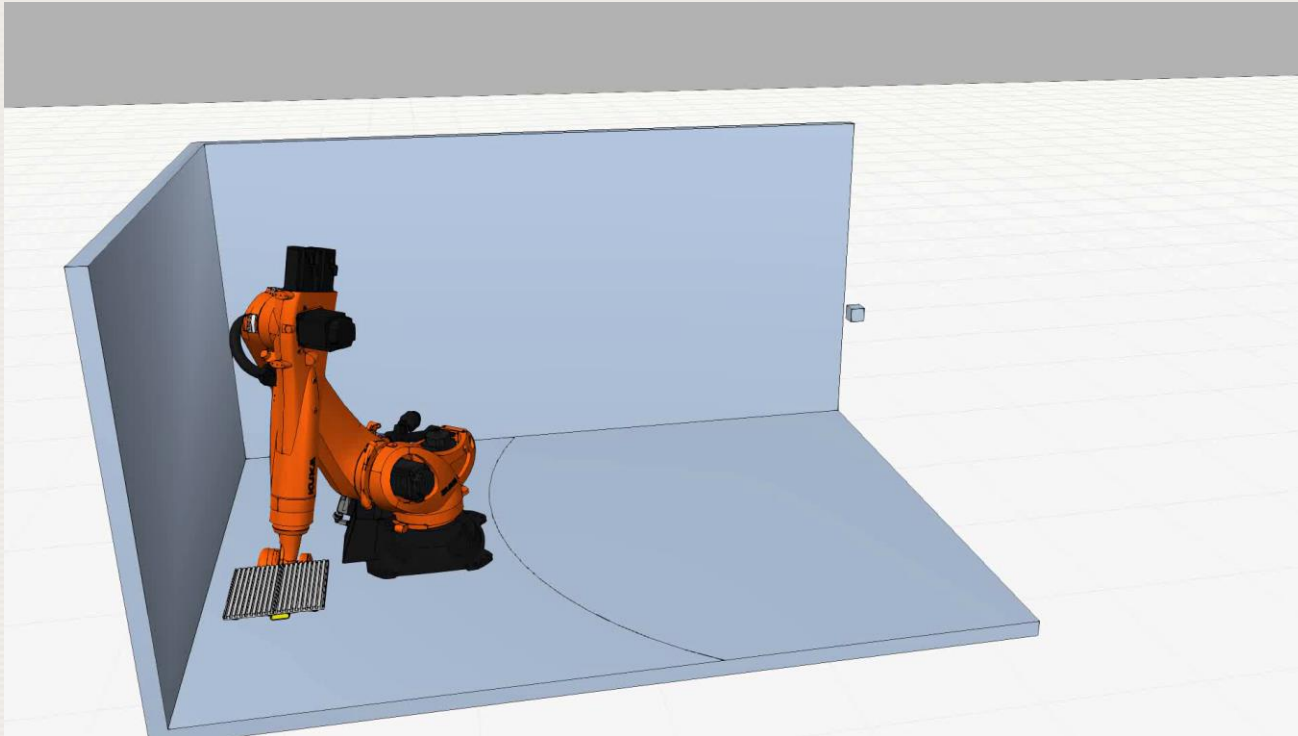
DTU, Denmark

# Robotic Systems in Radiotherapy





# Robotic calibration bench concept



Robotic concept selected to allow fast, easy and reproducible set-up

# Robotic Calibration Bench System (RCBS)

- Customized solution by B.E.C. GmbH
- KUKA KR150 R3100-2
  - KR150 R3100-2
  - KR C4 robot controller
  - KUKA smartPAD
- Positioning platform for water phantom
- Water phantom Minirad
- Newport linear stage UTS150-PP
- OptoSigma Cross Roller stage



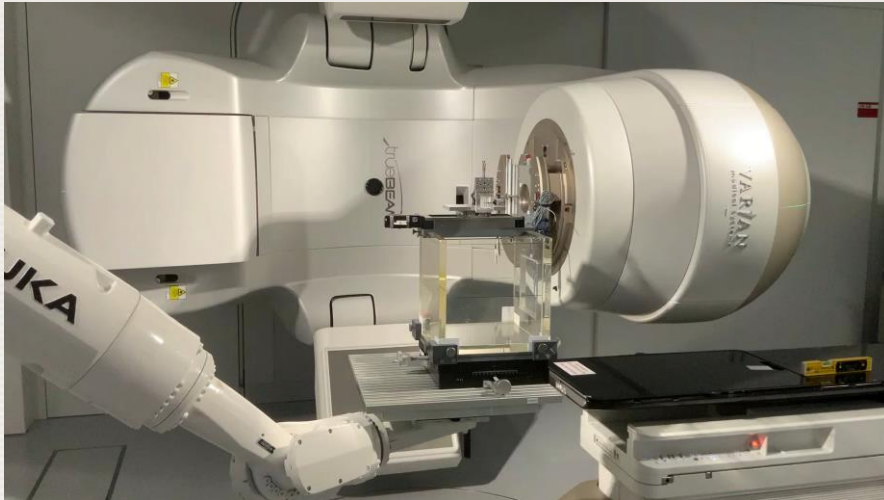
# Calibration set-up

- Horizontal set-up with RCBS (Kuka)
- FCD: 100 cm, FS: 10 x 10 cm,  $z_{\text{ref}} = 10 \text{ g/cm}^2$



# Calibration set-up

- Horizontal set-up with RCBS (Kuka)
- FCD: 100 cm, FS: 10 x 10 cm,  $z_{\text{ref}} = 10 \text{ g/cm}^2$

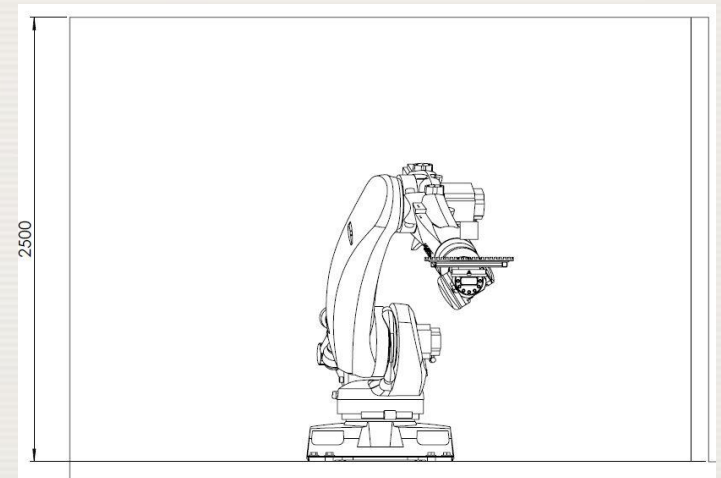
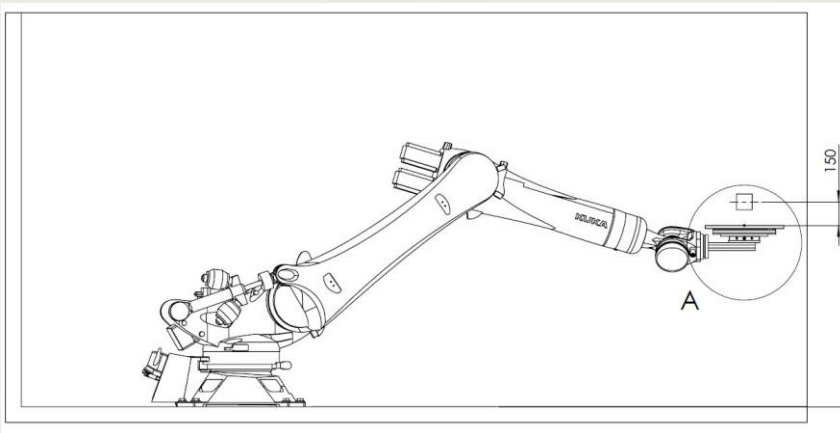


# RCBS Commissioning



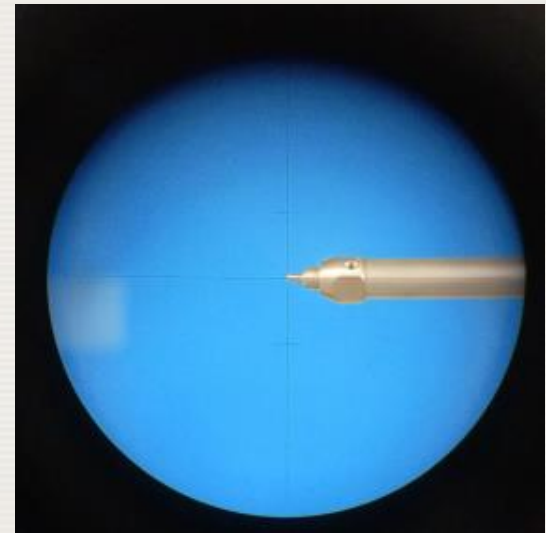
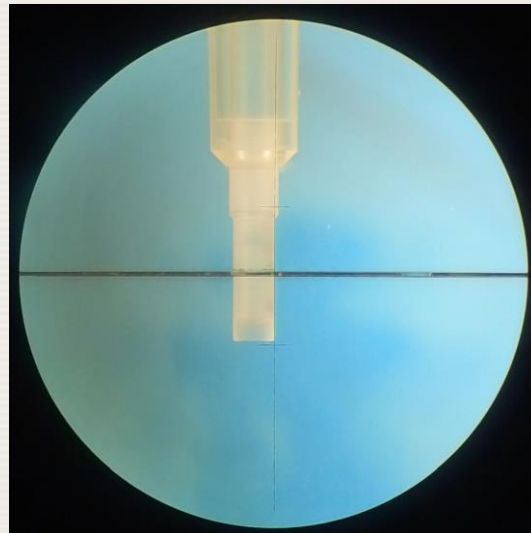
# RCBS Commissioning - December 2019

- Test of short- and long-term robot stability (with load)
- Test of the robot positioning reproducibility
- Development and test of software application for the linear stage of the water phantom
- Development of the set-up procedure



# Long term stability of the robot

- Platform with the phantom positioned in the ISO center
- 50 kg load
- Telescope aligned with the well-defined surface (water-proof sleeve)
- Kept in position for 3 days
- No change of the position observed
- Platform stability better than 0.1 mm (resolution of the method)



# Positioning reproducibility

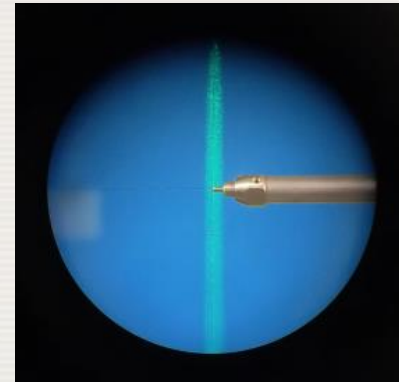
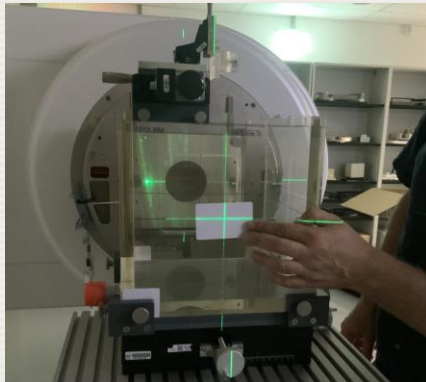
- Platform with the phantom positioned in the ISO center, 30 kg load
- Phantom aligned with the lasers
- Platform moved repeatedly 10x between
  - Parking position
  - loading position
  - ISO center position





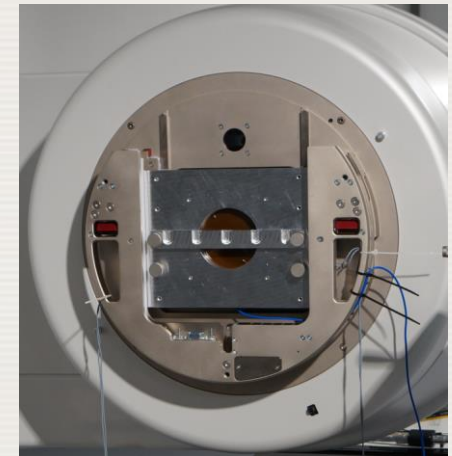
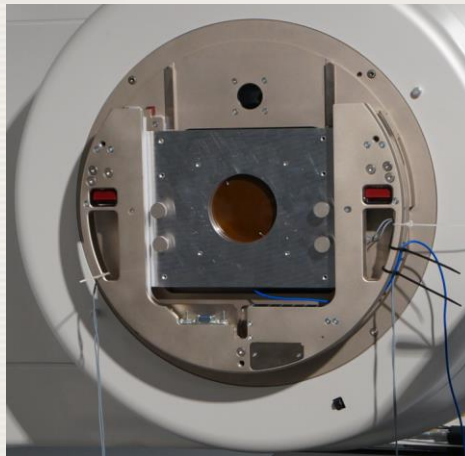
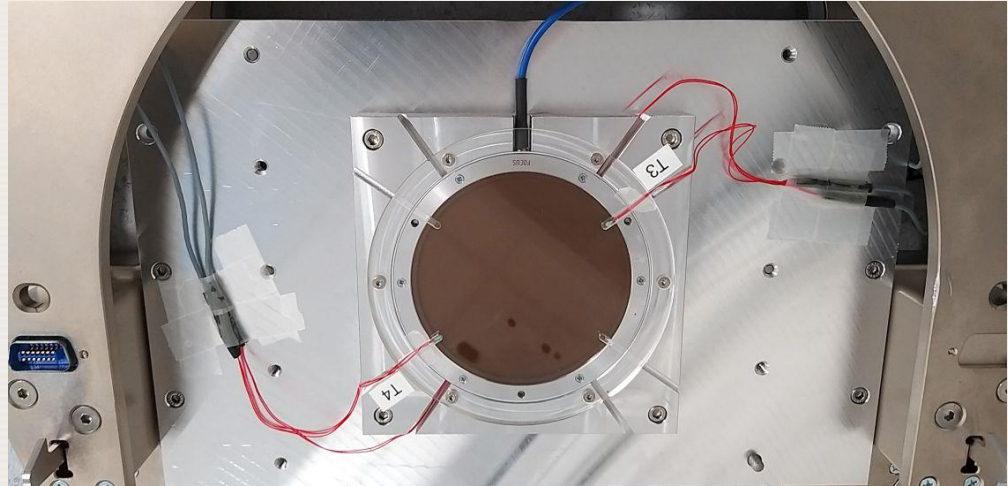
# Positioning reproducibility

- Platform with the phantom positioned in the ISO center, 30 kg load
- Phantom aligned with the lasers
- Platform moved repeatedly between
  - Parking position
  - loading position
  - Isocenter position
- By visual check reproducibility of the alignment with lasers  $<0.5$  mm
- Reproducibility by micrometer (water-proof sleeve surface)  $<0.1$  mm

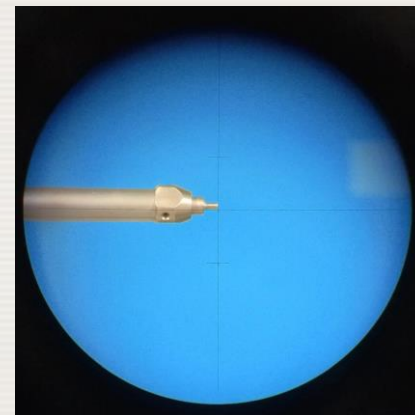
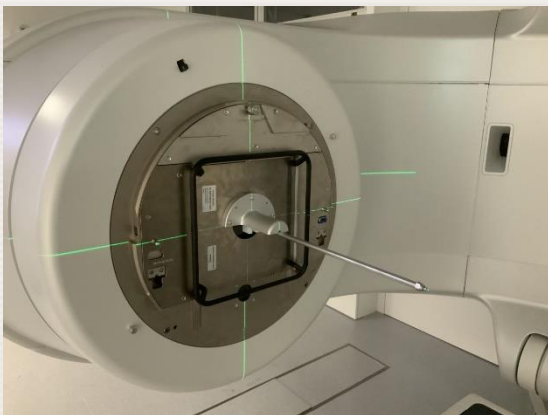
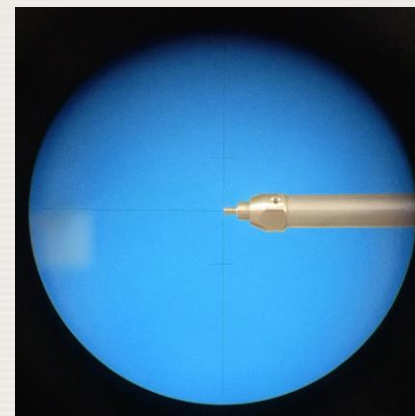
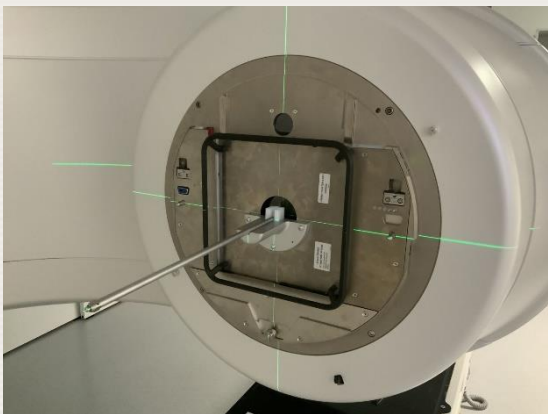


# Transmission monitor PTW-7862 & thermistors

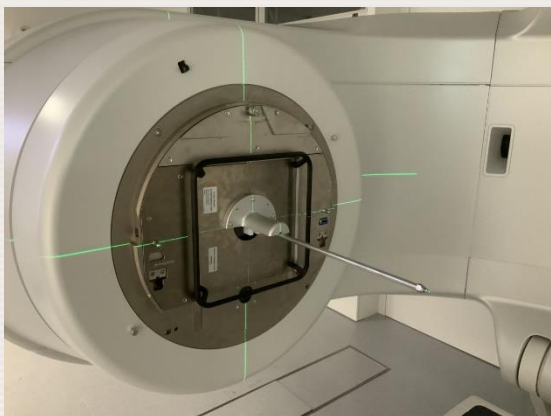
- PTW-7862
- 4 Ahlborn NTC thermistors



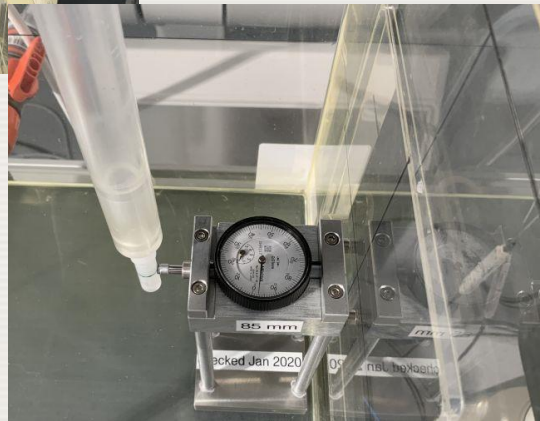
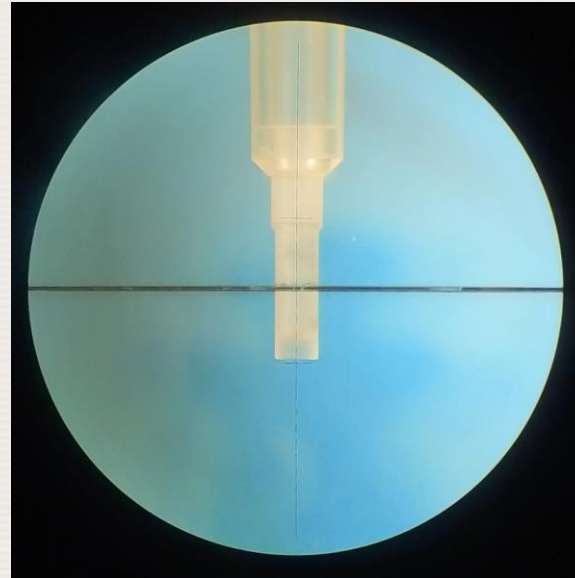
# Set-up procedure - determination of the Isocenter



# Set-up procedure - determination of the Isocenter

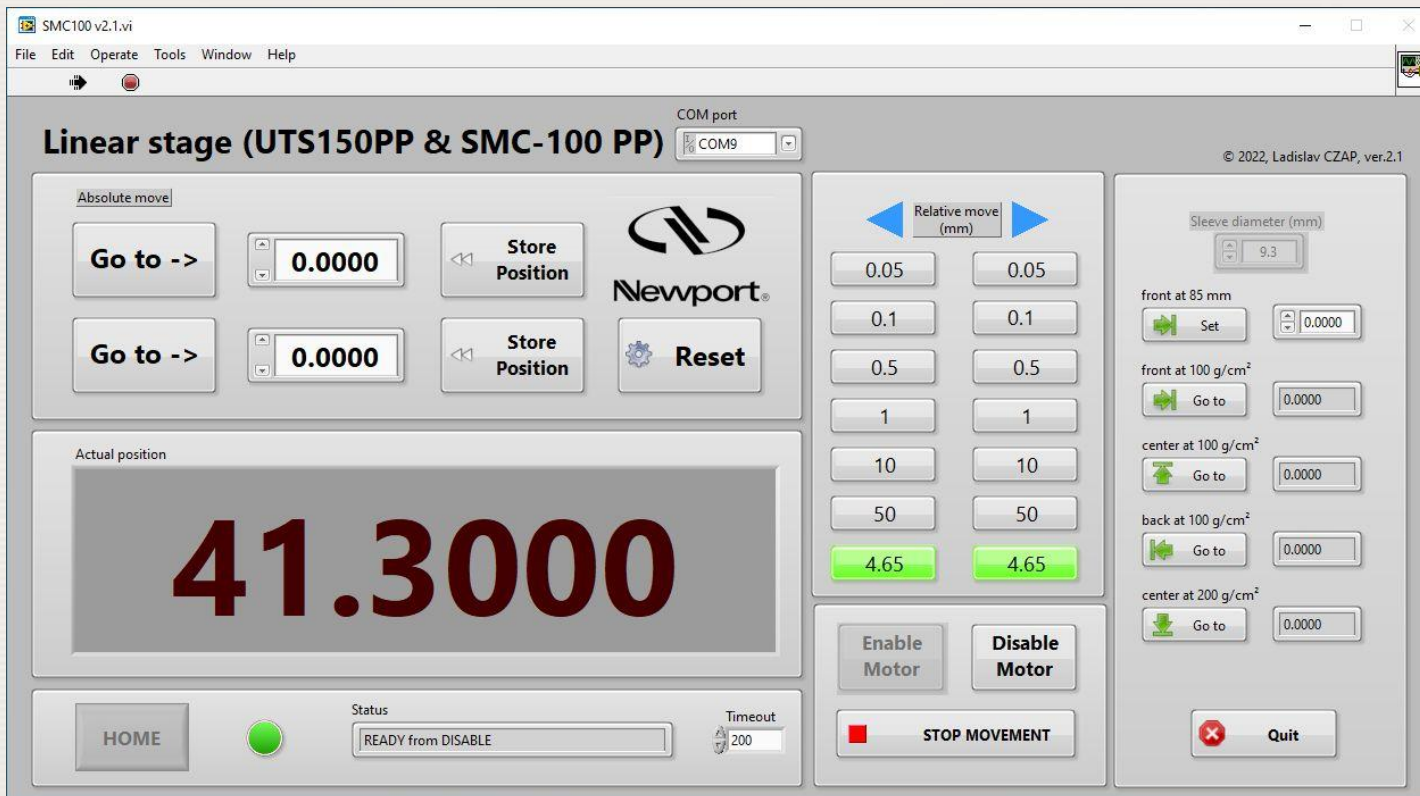


# Set-up procedure - Chamber positioning at $z_{ref}$



# Software application for Newport linear stage

- Developed and tested (Labview platform)



# IAEA chambers calibrated

- The IAEA ionization chambers calibrated by the BIPM (Elekta)

- FC-65G (#1551)  
NE-2571 (#3765, #3204)

- Co-60 (TPR: 0.570)
- 6 MV TPR: 0.686
- 10 MV TPR: 0.733
- 18 MV TPR: 0.774

- $N_{D,w} u_c \sim 0.42\% (k=1)$

Validated by comparison (KRIS, PTB)  
CMC to be published in KCDB

N° 45

**CERTIFICATE**

for the study and calibration in megavoltage x-rays of the ionization chamber NE 2571, serial number 3765, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), Vienna (No previous BIPM calibration)

The ionization chamber NE 2571, serial number 3765, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), has been calibrated by the Bureau International des Poids et Mesures (BIPM) in terms of absorbed dose to water in megavoltage x-rays on 02 July 2020. The instrument was received on 02 July 2020. The measurements were carried out during August 2020 by C. Kessler and P. Roger and verified by D. Burns.

The results of the study are shown below. The calibration coefficients  $N_{D,w}$  are given at 20 °C and 101.325 kPa. The uncertainties  $u_c$  represent the combined standard uncertainties.

Radiation quality / MV	TPR <sub>20,10</sub>	$N_{D,w}$ / Gy $\mu\text{C}^{-1}$	$u_c$ / Gy $\mu\text{C}^{-1}$
6	0.686	44.76	0.19
10	0.733	44.48	0.19
18	0.774	43.96	0.18

Information on the conditions of measurement at the BIPM, on the determination of the rates of absorbed dose to water and an analysis of the uncertainties are given in *Rapport BIPM-2021/xx* (in preparation). Details concerning the calibration uncertainties are given in Table 1.

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N° 44

**CERTIFICATE**

for the study and calibration in megavoltage x-rays of the ionization chamber FC65G, serial number 1551, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), Vienna (No previous BIPM calibration)

The ionization chamber FC65G, serial number 1551, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), has been calibrated by the Bureau International des Poids et Mesures (BIPM) in terms of absorbed dose to water in megavoltage x-rays on 02 July 2020. The instrument was received on 02 July 2020. The measurements were carried out during August 2020 by C. Kessler and P. Roger and verified by D. Burns.

The results of the study are shown below. The calibration coefficients  $N_{D,w}$  are given at 20 °C and 101.325 kPa. The uncertainties  $u_c$  represent the combined standard uncertainties.

Radiation quality / MV	TPR <sub>20,10</sub>	$N_{D,w}$ / Gy $\mu\text{C}^{-1}$	$u_c$ / Gy $\mu\text{C}^{-1}$
6	0.686	44.76	0.19
10	0.733	44.48	0.19
18	0.774	43.96	0.18

Information on the conditions of measurement at the BIPM, on the determination of the rates of absorbed dose to water and an analysis of the uncertainties are given in *Rapport BIPM-2021/xx* (in preparation). Details concerning the calibration uncertainties are given in Table 1.

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**CERTIFICATE**

for the study and calibration in megavoltage x-rays of the ionization chamber NE 2571, serial number 3204, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), Vienna (No previous BIPM calibration)

The ionization chamber NE 2571, serial number 3204, of the INTERNATIONAL ATOMIC ENERGY AGENCY (IAEA), has been calibrated by the Bureau International des Poids et Mesures (BIPM) in terms of absorbed dose to water in megavoltage x-rays. The instrument was received on 02 July 2020. The measurements were carried out during August 2020 by C. Kessler and P. Roger and verified by D. Burns.

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# Thank you

