

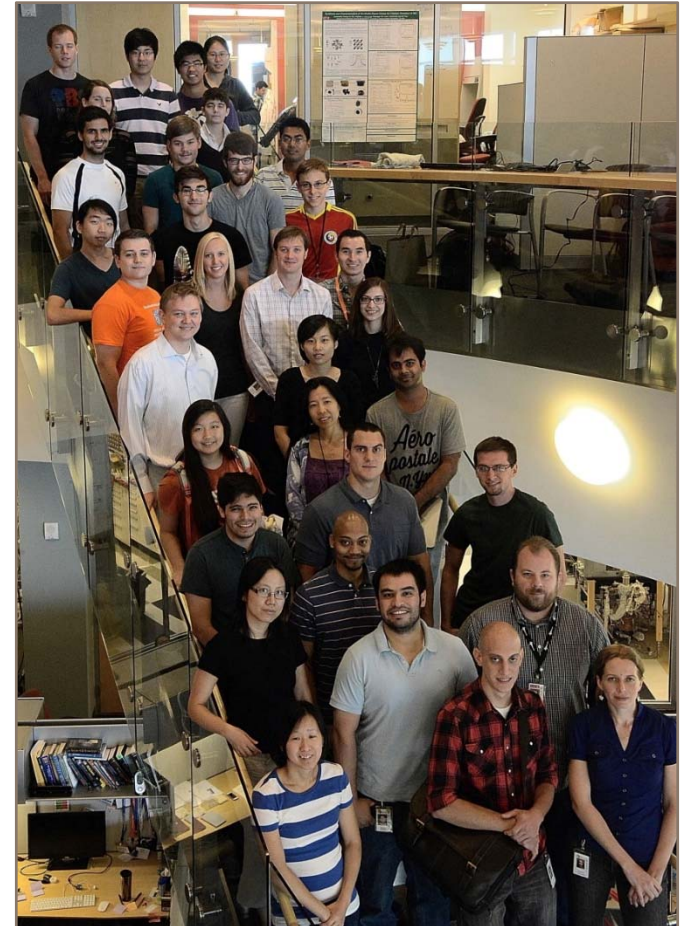
# A Nervous Future

## Prof. Walter Voit

McDermott Faculty

Materials Science and Engineering, Mechanical Engineering, Bioengineering, Chemistry and Biochemistry

Texas Biomedical Device Center, Alan G. MacDiarmid Nanotech Institute, Center for Engineering Innovation  
The University of Texas at Dallas

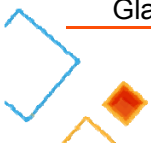




# Acknowledgements



- 
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- 







do more  
feel better  
live longer

# Introduction to GSK's ambition in Bioelectronic Medicines

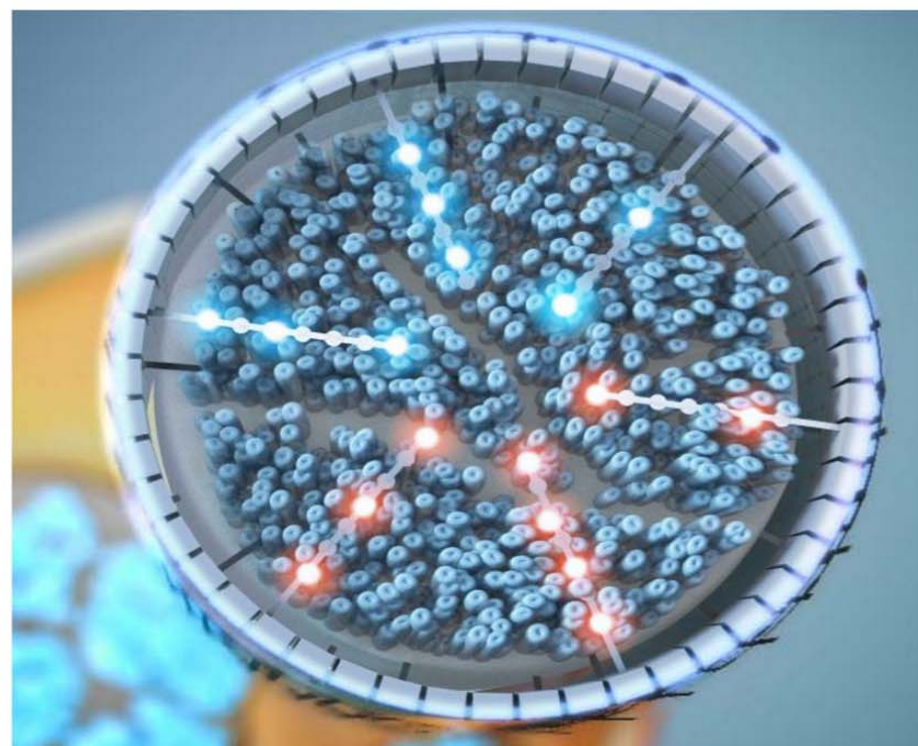
Kris Famm  
VP Bioelectronics R&D  
GlaxoSmithKline

## Hallmarks of bioelectronic medicines GSK aims to advance over the next 1-2 decades

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- Use naturalistic neural signalling as a **treatment modality**
- Target **visceral peripheral nerves** to modulate functions of organs central in major chronic diseases
- Take a **technology leap** towards closed-loop, miniaturised devices

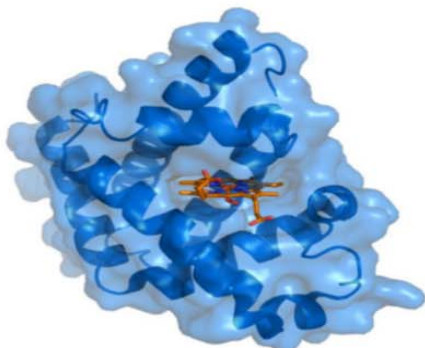




## ***Treatment modality: Leveraging fundamental control systems in biology***

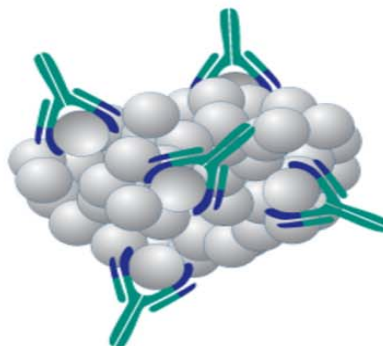


### **Cell signalling control**



**Small molecule drugs** cause naturalistic shifts in signalling cascades

### **Immune system control**



**Vaccines and antibody drugs** leverage the immune system

### **Neural control**

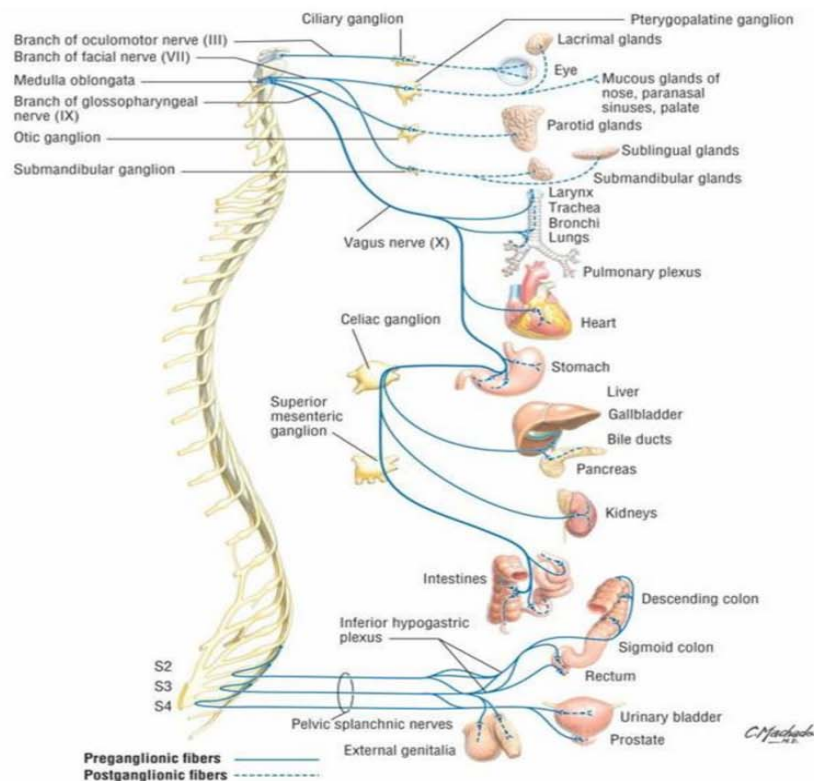


**Bioelectronic medicines** will “piggyback” on the body’s precision wiring

## Visceral peripheral nerves: The autonomic nerves reach many organs implicated in chronic diseases



### Parasympathetic nervous system



### Sympathetic nervous system

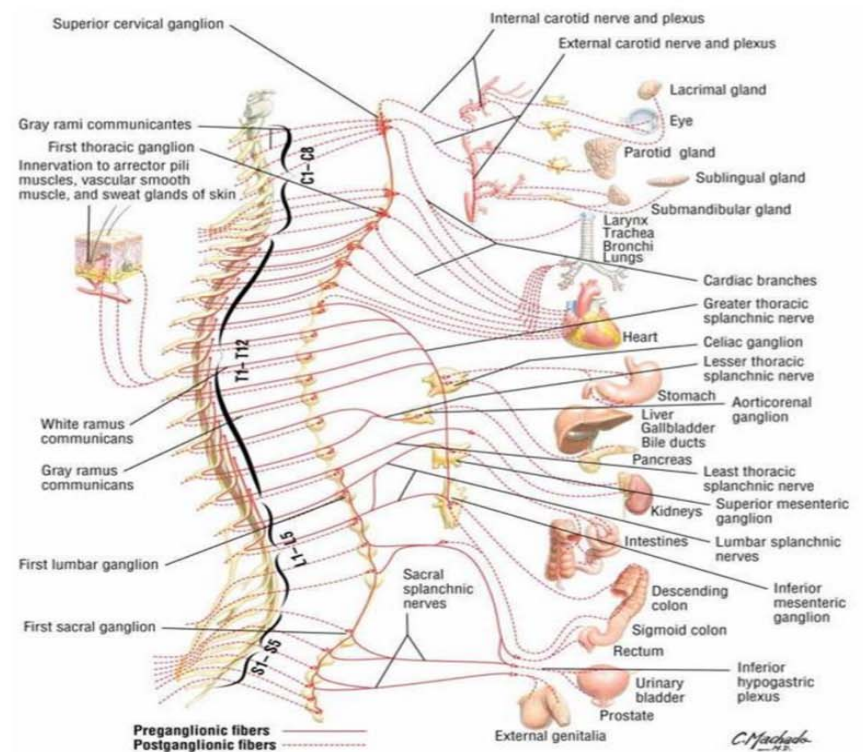
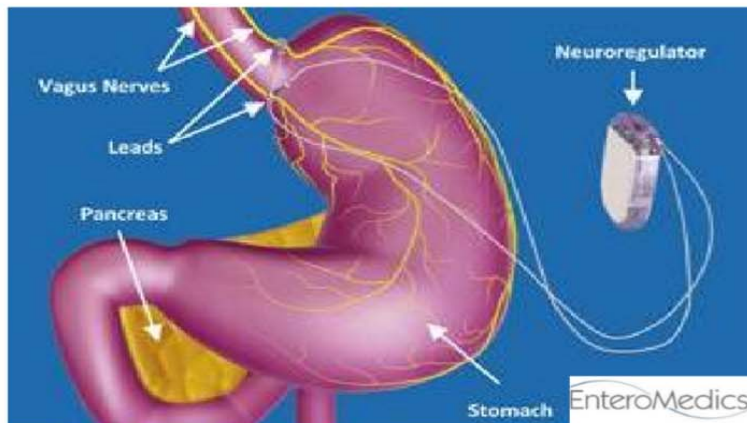
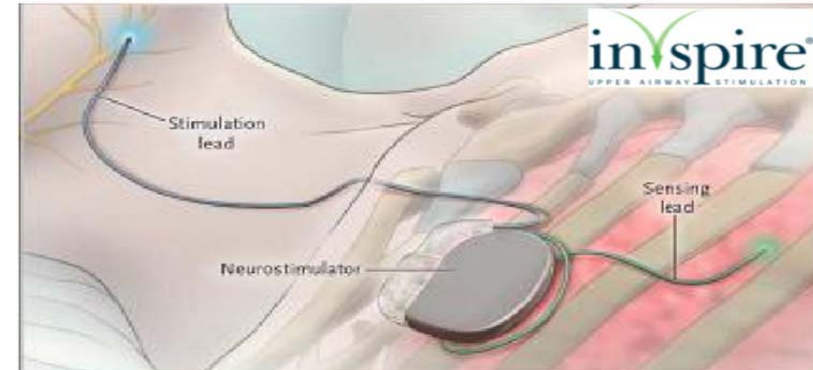
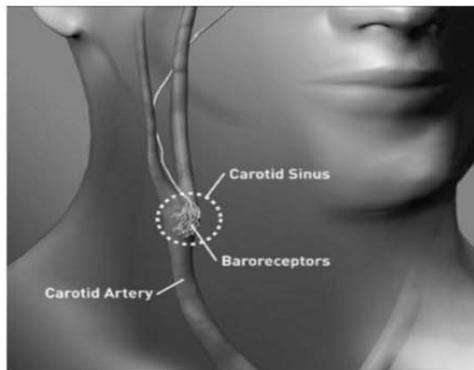


Image source: Atlas of Human Anatomy, 5th edition, Frank H Netter

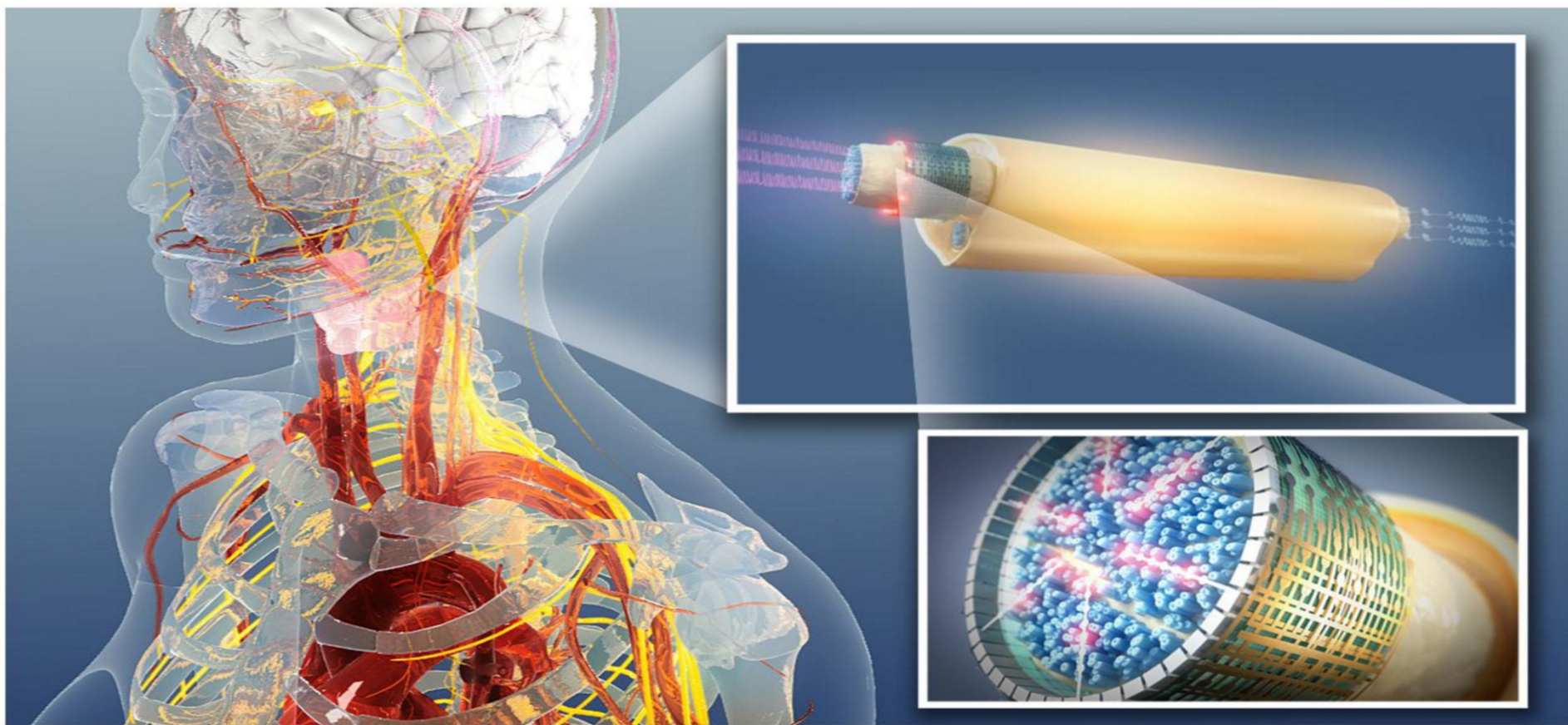


## Technology leap... from today's full nerve approaches

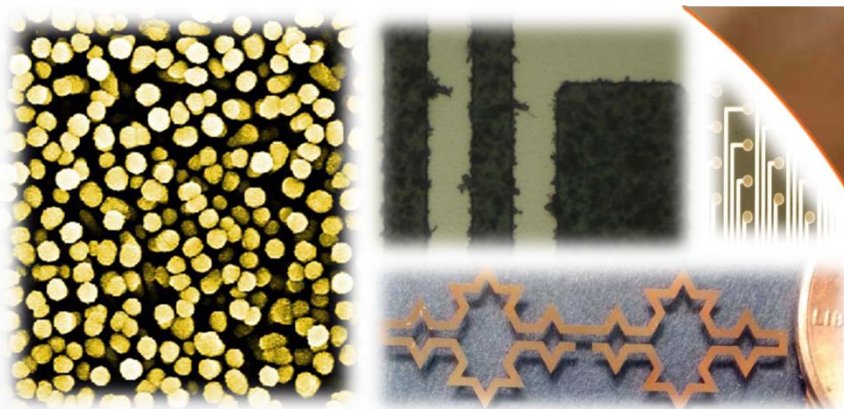


Source: CVRx; SetPoint Medical; inspiresleep.com; N Engl J Med 2014;370:139-49; <http://www.bariatricnews.net/?q=news/11179/vbloc-therapy-new-dawn>

## *Technology leap... to intelligent, miniaturised devices*

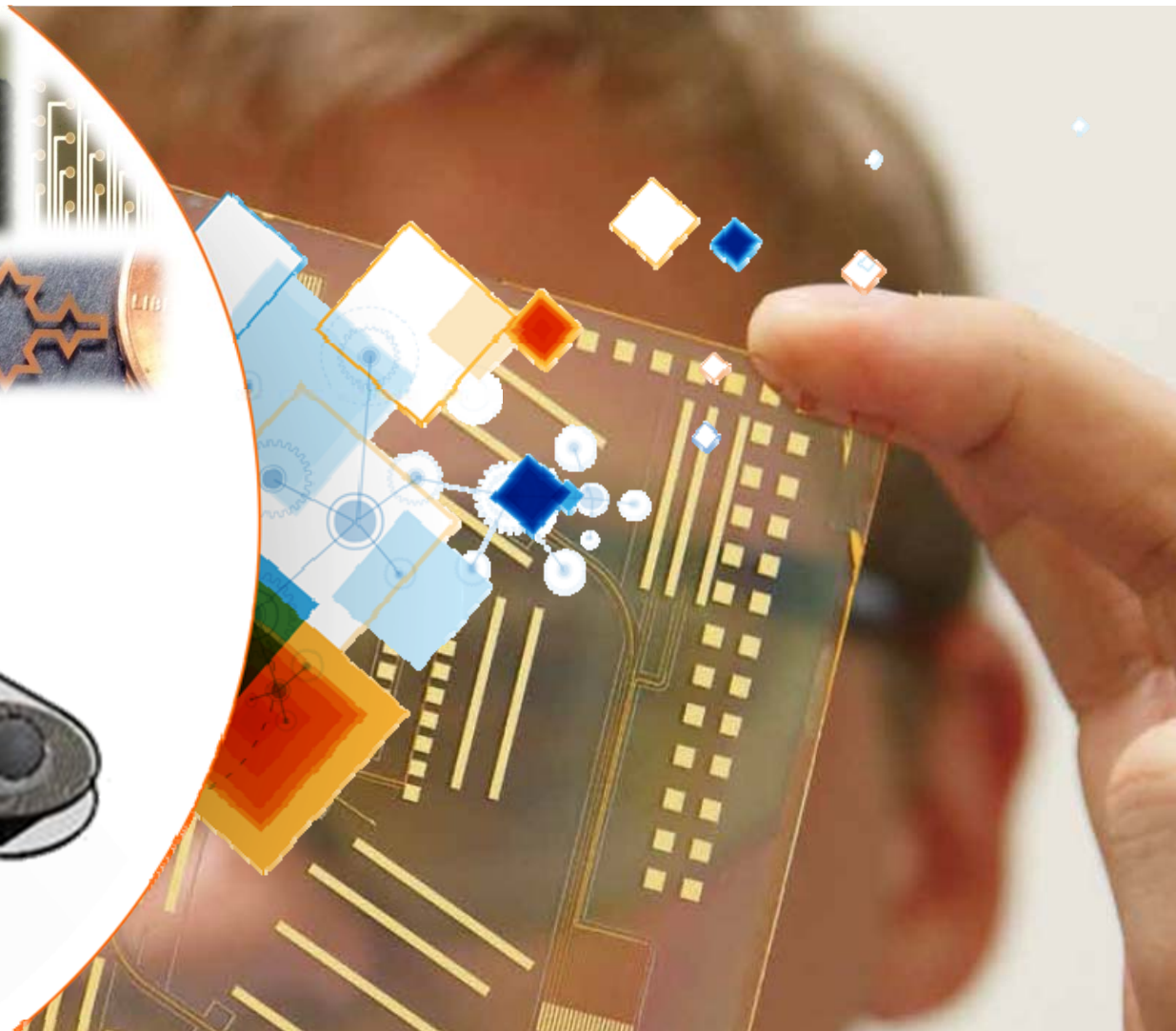
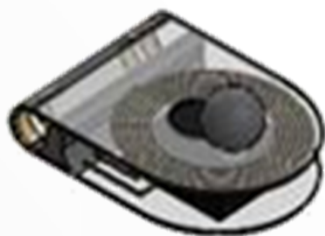






# NerveTags™

A Bioelectronics Solution  
from UT Dallas





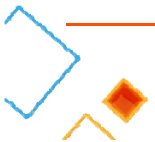
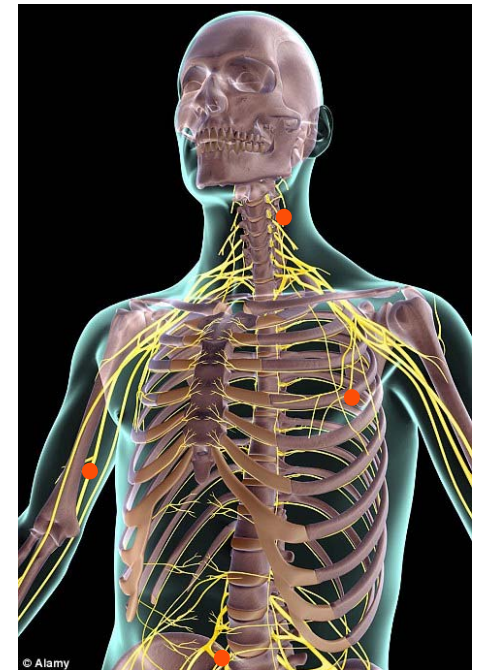
## Objective

Create a universal platform for interrogating and manipulating peripheral nerves

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Desired features of this platform:

- System of distributed wireless “tagged nerve” nodes (no leads, no central unit)
- NerveTags™ are directly attached to individual nerve branches for functional specificity
- Each tag can record, stimulate and block nerve activity
- Tags are inductively charged and store energy for >24 hours
- Tags communicate wirelessly using 2.45GHz digital radio
- Inexpensive (<\$100) and mass producible



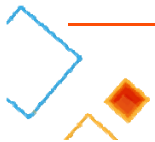
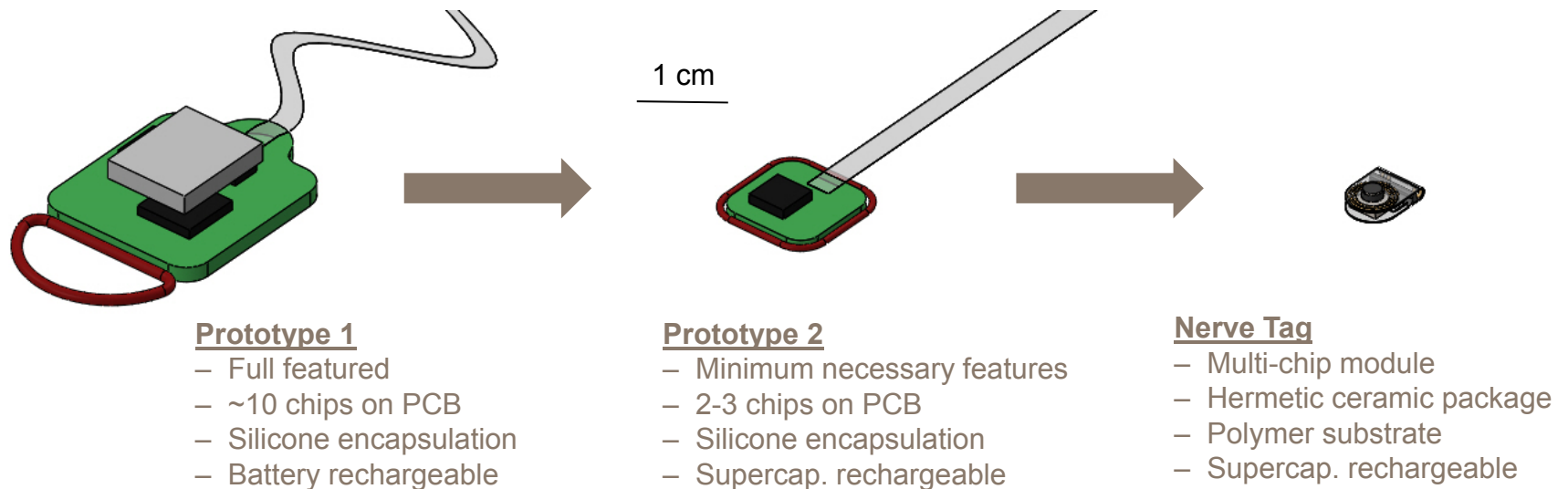




## Strategic approach - electronics

Phased miniaturization using commercial components/processes

- Technology to create NerveTags™ already exists and is tested to industry standards
- Minimize risk and development time by using commercial silicon (no custom ASICs)





## Strategic Approach - chronic neural interfaces

**Problem:** Neural interfaces fail prematurely for biotic and abiotic reasons

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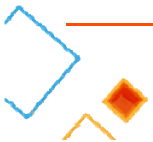
- **Approach:** Provide stable neural interfaces on softening polymers for easy insertion with chronic moduli approaching soft tissue.
- **Modes:** Wirelessly record, stimulate and block neural signals.
- **Targets:** spinal cord, cochlea, dorsal root ganglia, stomach, other visceral organs and the pudendal, splenic, carotid sinus, hypogastric, sciatic, tibial, sural, vagus and splanchnic nerves.



**Video:** Self-coiling shape memory polymer transistor array

**Funding Sources:** DARPA Young Faculty Award; DARPA Director's Fellowship; GSK Forward Research Award; GSK De-risking Award; NIH SBIR; DoD CDMRP Award

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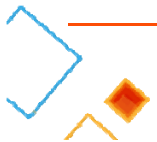
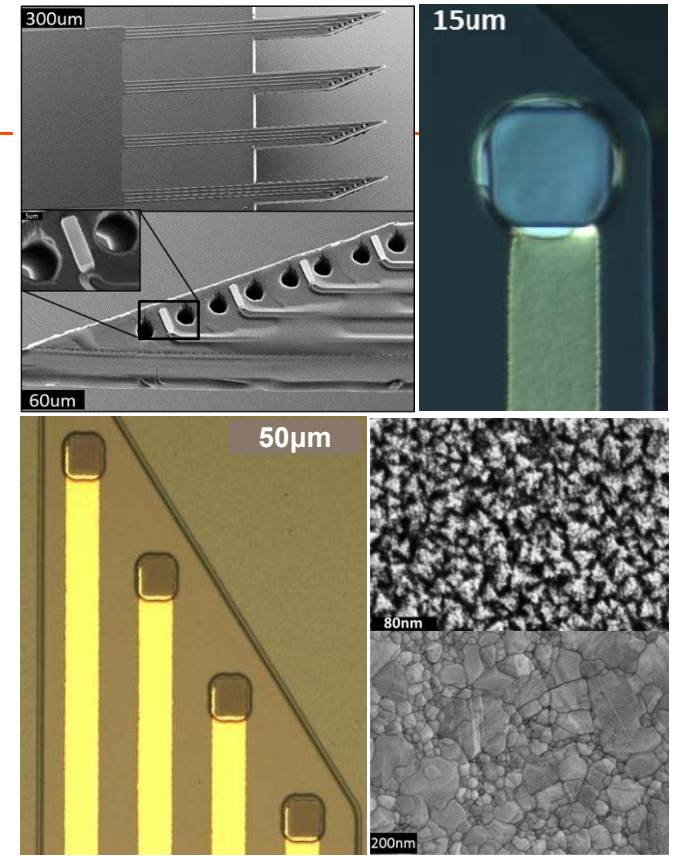




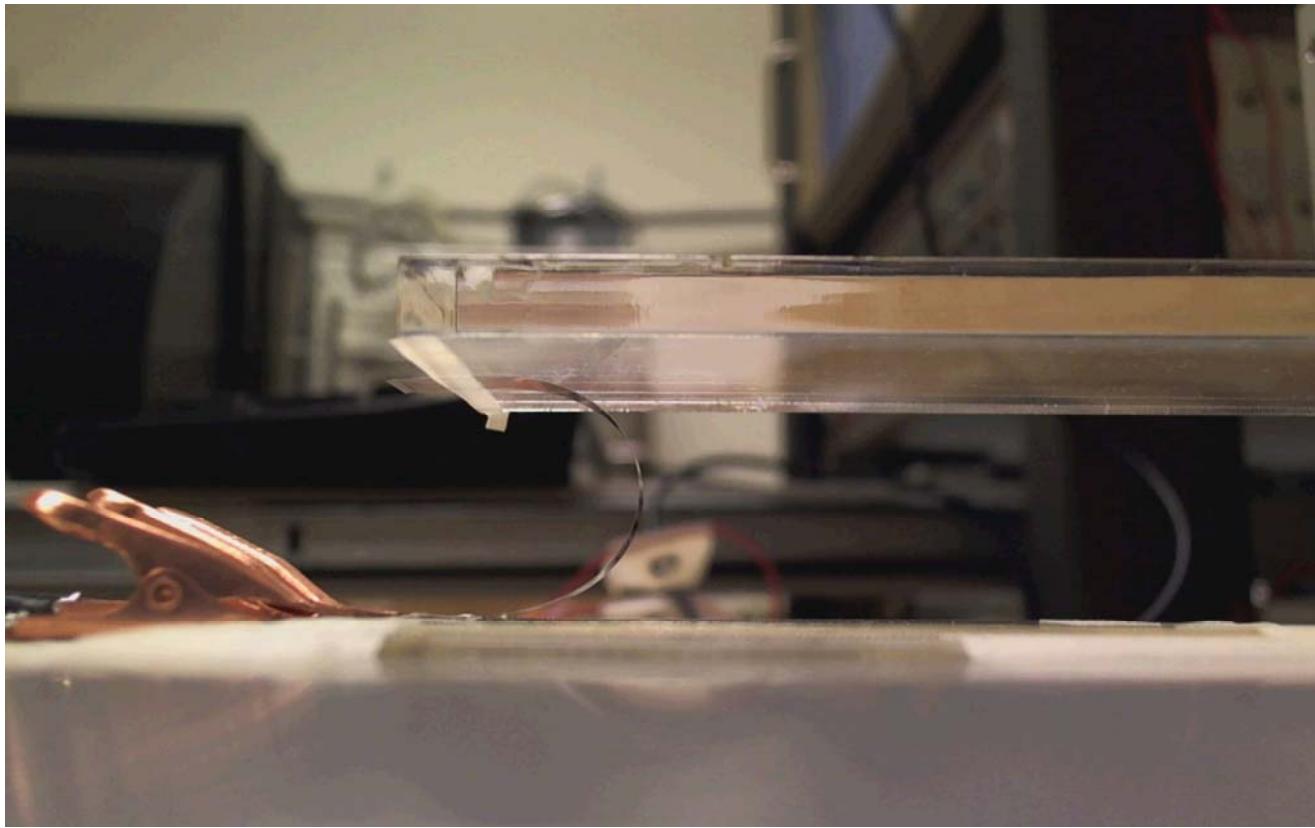


# Design Overview

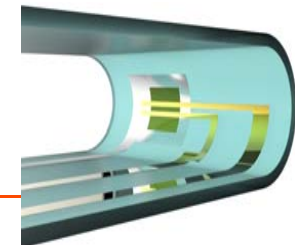
- Broad platform from technical innovation
  - **Design** shape memory polymers (SMPs)
  - **Process** softening flexible electronics
  - **Integrate** thin-film transistor technologies onto devices
  - **Enhance** charge injection capacity (CIC) for microstimulators
  - **Differentiate** single unit action potentials for recording
  - **Enable** hypothesis-driven neuroscience and brain research



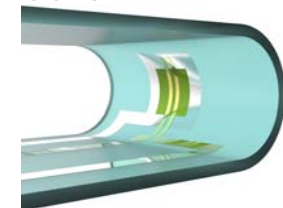
## We evaluate flexibility limits



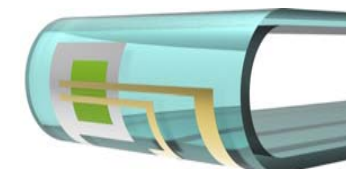
Bending an Organic Thin Film Transistor from  $r = 10$  mm to  $r = 100$   $\mu\text{m}$ .



Compressive strain, parallel channel



Compressive strain, perp. channel

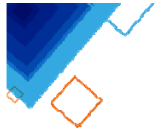


Tensile strain, parallel channel



Tensile strain, perp. channel





# We analyze materials' failures

*Unbent*

*Compressive strain*

*Tensile strain*

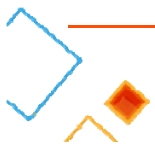
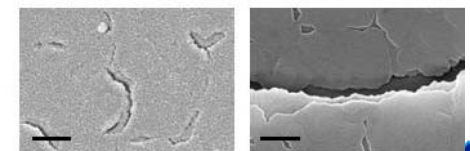
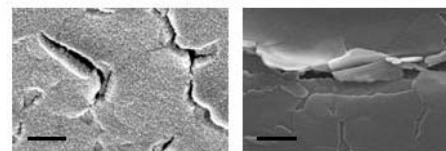
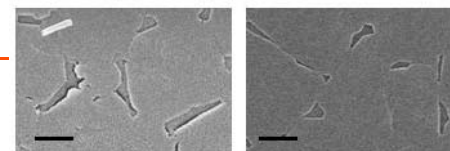
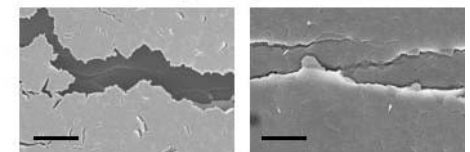
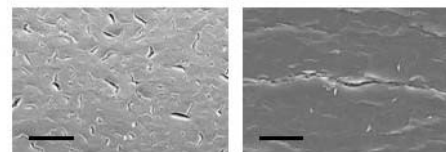
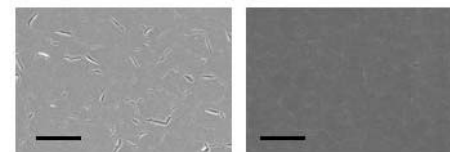
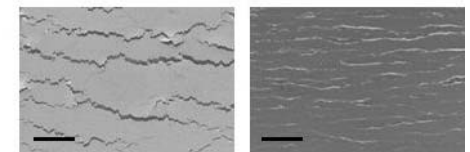
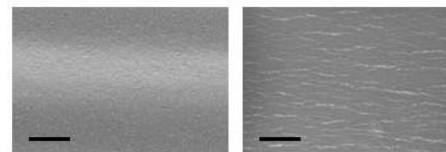
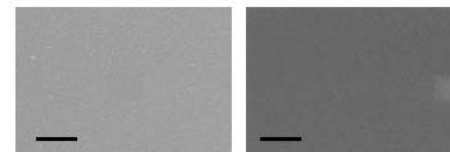
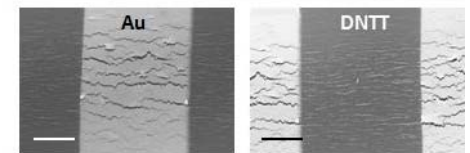
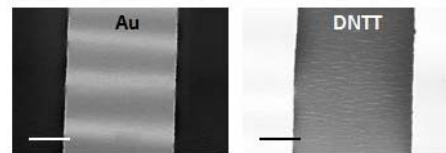
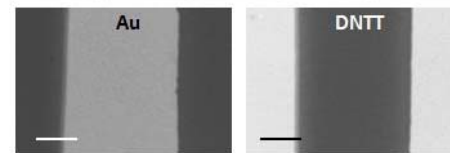
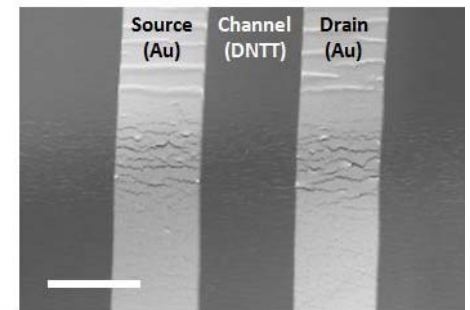
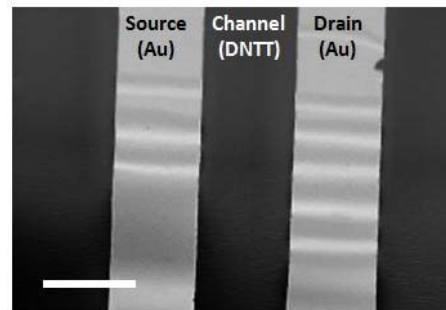
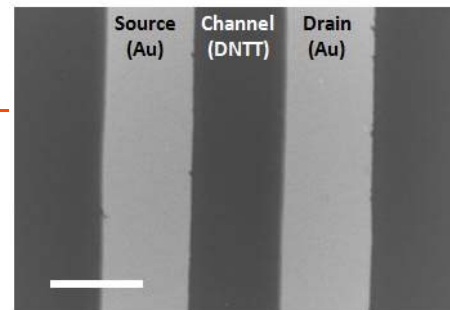
100  $\mu\text{m}$

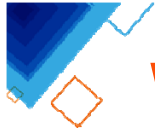
40  $\mu\text{m}$

15  $\mu\text{m}$

2  $\mu\text{m}$

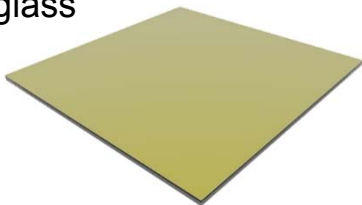
300 nm



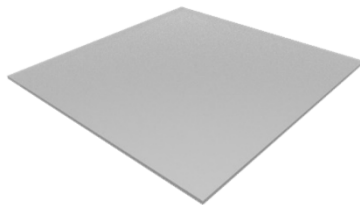


## We utilize photolithographic processes to fabricate 16-channel titanium nitride electrodes on SMPs

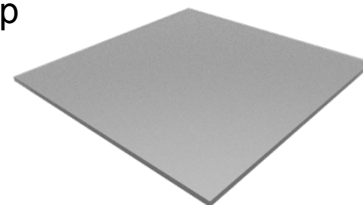
1. **Evaporate** gold on glass



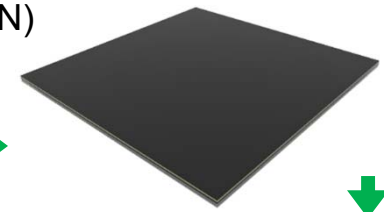
2. **Deposit** Parylene-C



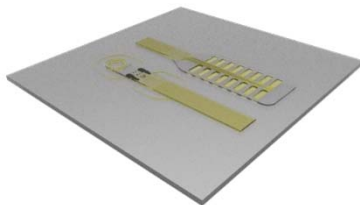
3. **Polymerize** SMP and flip



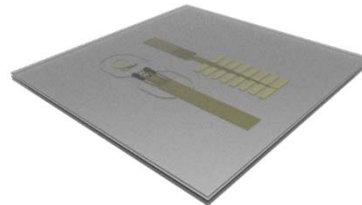
4. **Sputter** Titanium Nitride (TiN)



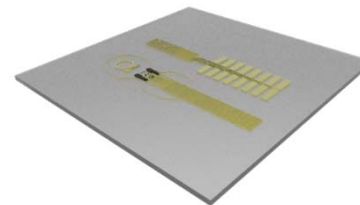
8. **Etch** Parylene-C via PR



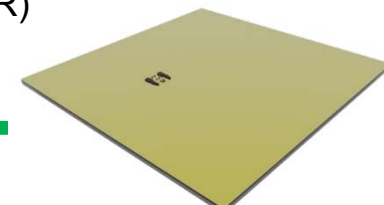
7. **Deposit** Parylene-C



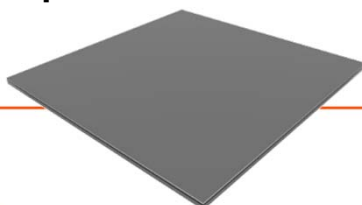
6. **Etch** gold via PR



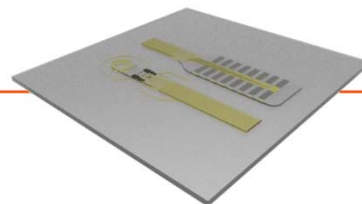
5. **Etch** TiN via photoresist (PR)



9. **Evaporate** nickel



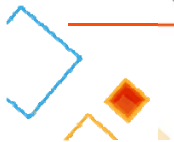
10. **Etch** nickel via PR



11. **Plasma etch** w/ oxygen via hard mask

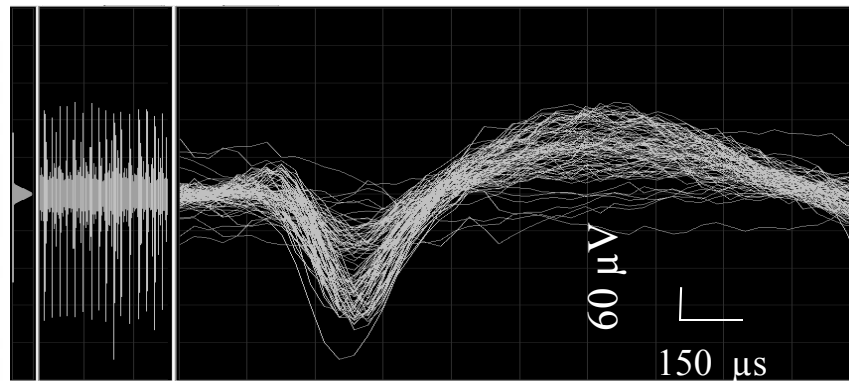
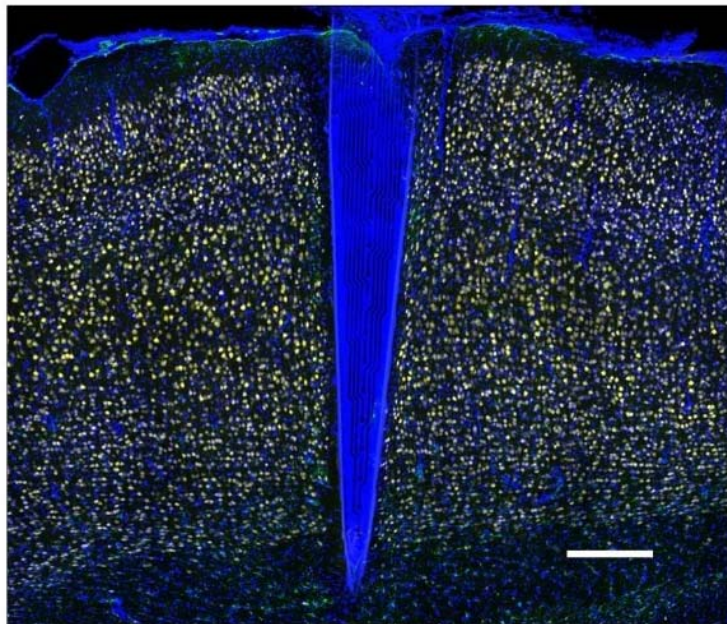


12. **Solder** wired connector



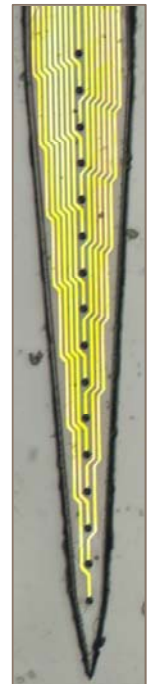
# Early animal work lends credibility to softening hypothesis

Clinical Validation Lab: Joe Pancrazio (GMU → UTD)



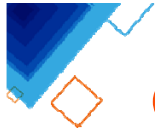
**Left:** Device capture histology from animal implanted for 77 days in motor cortex with SMP-based intracortical probe. Activated astrocytes (GFAP) in green, neurons (NeuN) in yellow, all other cell types in blue (DAPI).

**Top:** Single unit neural activity from the motor cortex after one week implanted in a rat from electrode pictured right.



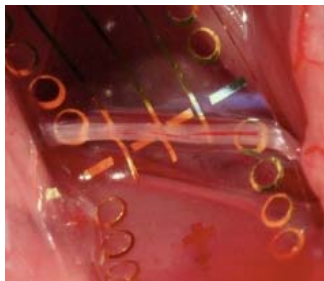
Recently awarded DoD CDMRP 3-year grant with Pancrazio, Capadona based on further testing this hypothesis



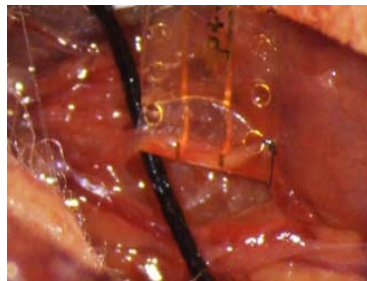


## Generations of NerveTag™ Cuff Interfaces (Romero Lab)

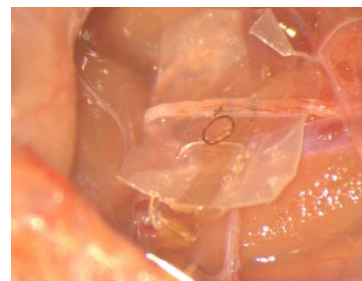
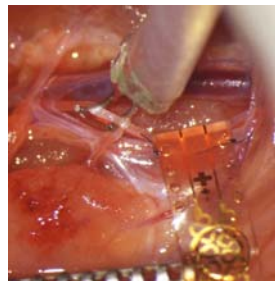
Increasingly small, flexible photolithographically defined nerve cuffs



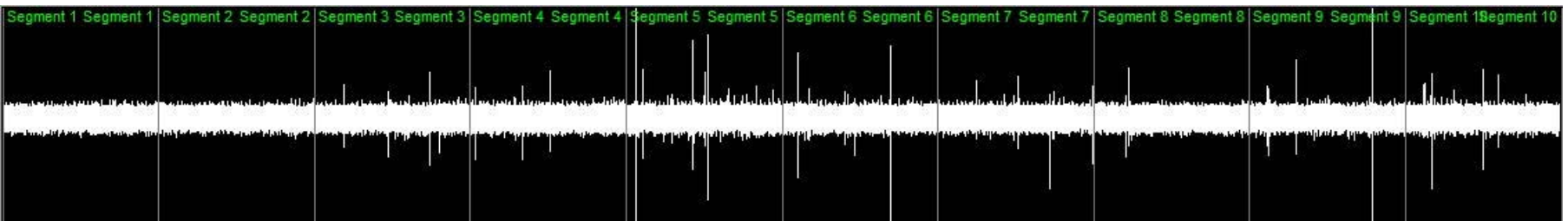
**Gen 1:** Vagus



**Gen 2:** Splanchnic and cervical vagus



**Gen 3:** Vagus and with upstream proximal hook

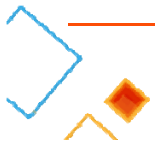
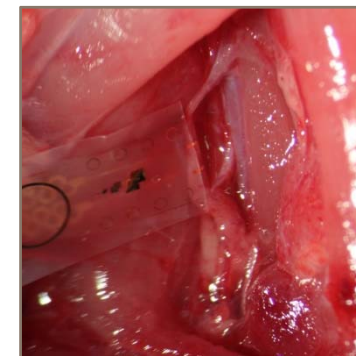
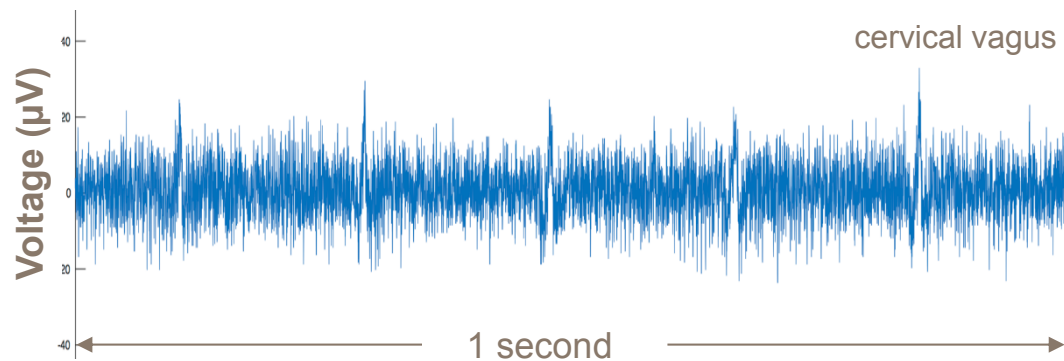
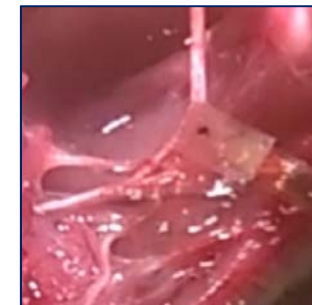
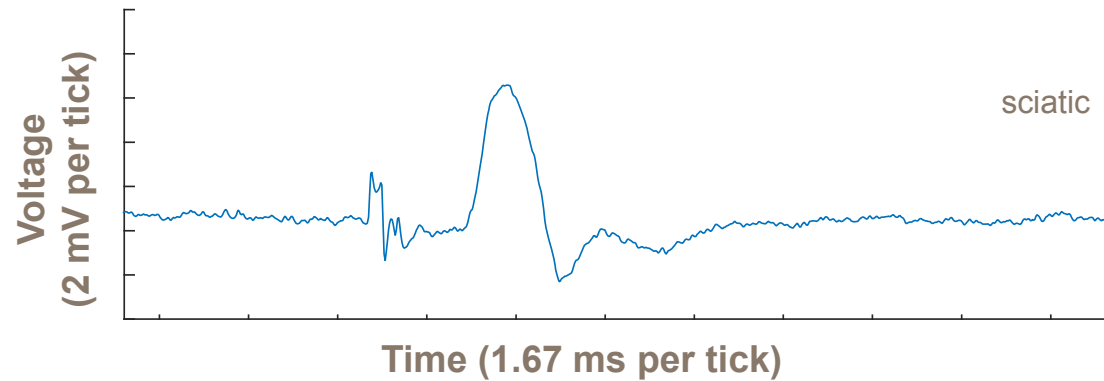


The Gen 3 softening cuff fit snug around the vagus nerve and stayed for 30+ min; we recorded baseline and induced hypoxia; baseline noise was 50uV (peak-to-peak)

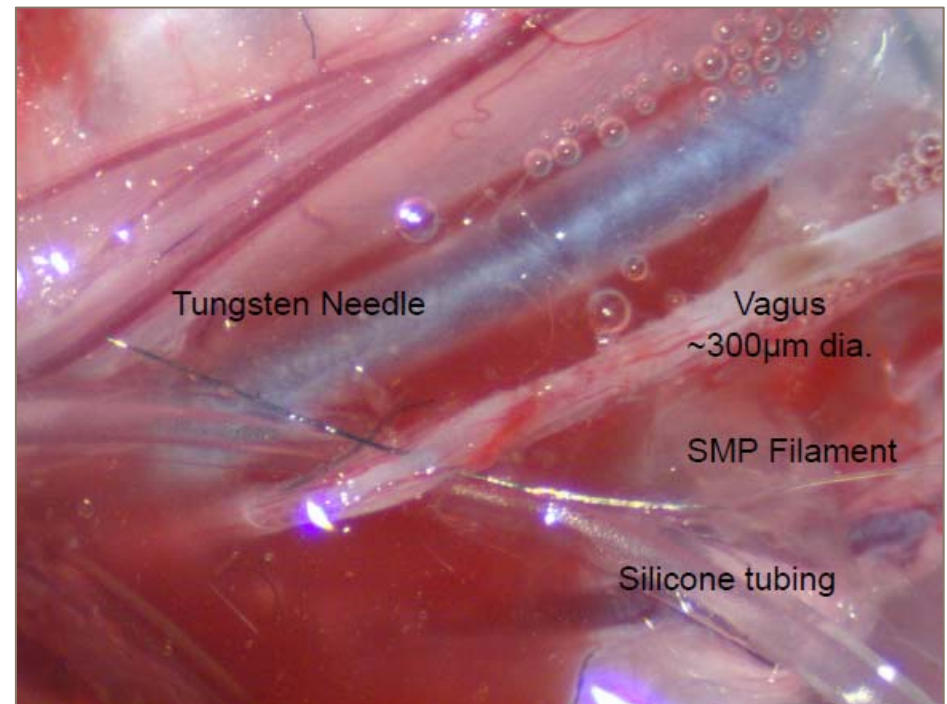
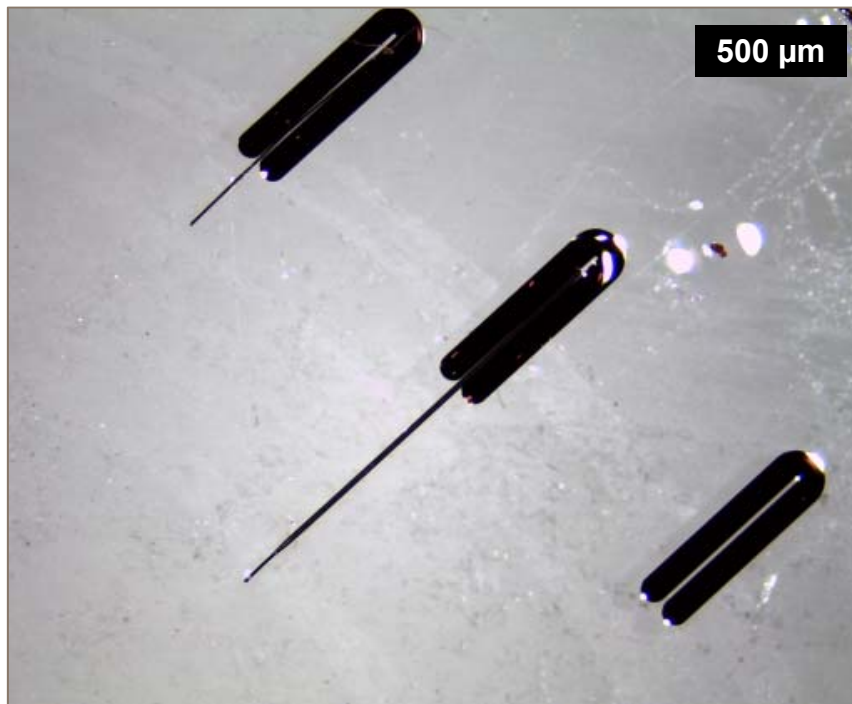




# Acute neural recording, blocking, stimulation (Butter Lab - Georgia Tech)



## Penetrating intrafascicular electrodes (Yoshida Lab – Indiana Univ.-Purdue Univ. Indianapolis)



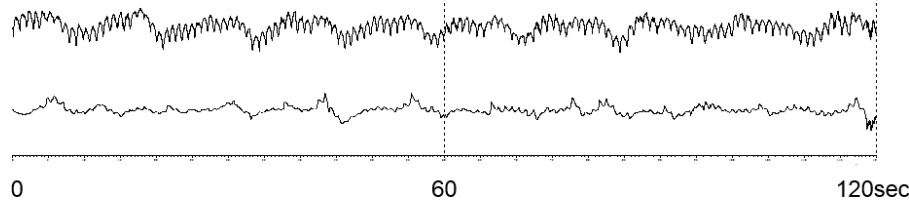
**Left:** We were able to trap tungsten wires into polymer holders which allow us to align multiple needles precisely. This way we can align them relative to our photomasks. **Right:** Pulling a test SMP filament through the Vagus nerve.



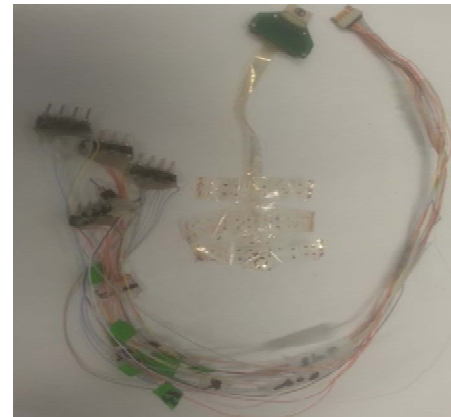
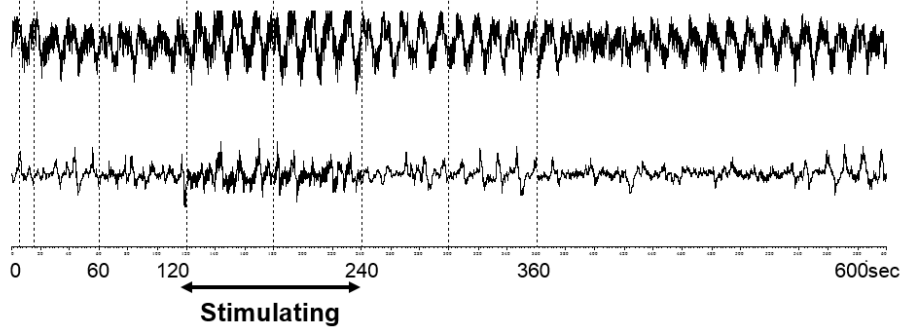
# Plexus blanket demonstration (Pasricha Lab – Johns Hopkins University)

25 $\mu$ m sheet electrodes-awake rat after surgery 24h

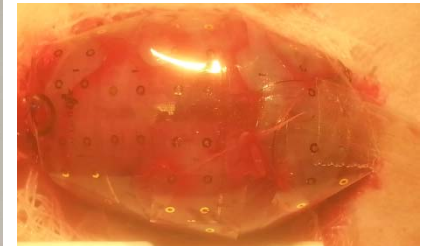
Before stimulating



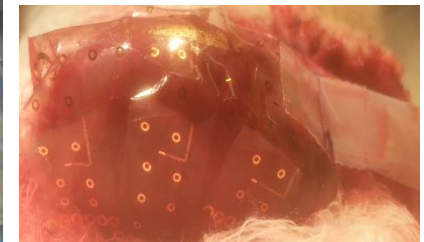
1. Bipolar pulse a: 50HZ/sec 10ms 8v; b: 40HZ 0.48ms 6v; c: 40HZ 0.28ms 4v  
connection of channel A



Put the sheet on the stomach  
before we put it into abdomen



After 1 day: electrostimulating  
and recording gastric myo-  
electrical activity-slow waves



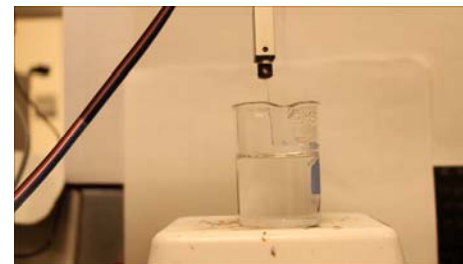
## Toward a high-channel count, self-coiling cochlear implant (Lee Lab – UT Southwestern Medical School)



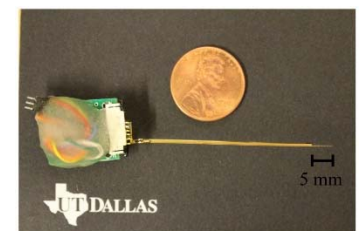
Straight insertion - Cochlear



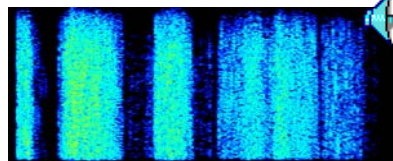
Self-coiling insertion - UTD



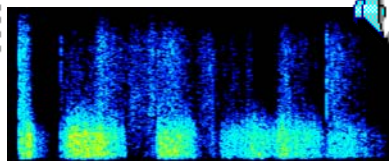
Insertion Tool - UTD



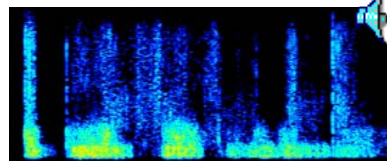
6 channel prototype



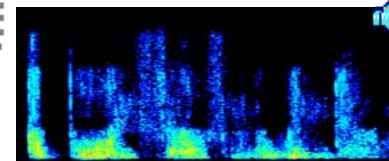
1 channel



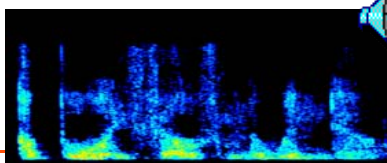
2 channels



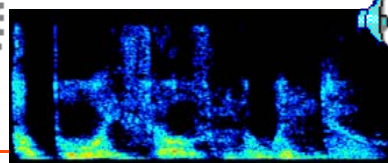
4 channels



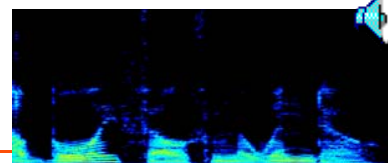
8 channels



16 channels



32 channels



unfiltered signal





## GSK Innovation Challenge Team at UT Dallas

Bioengineering, Mat. Sci. and Eng., Mech. Eng., Electrical Eng., Chemistry



Voit

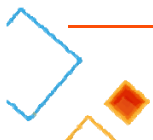


Rennaker

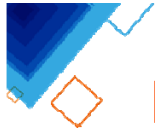


Grasse

**Team Members:** Dane Grasse, Walter Voit, Rob Rennaker, Ken O, Stuart Cogan, Mario Romero-Ortega, Mike Kilgard, Shalini Prasad, Seth Hayes, >30 graduates, >15 post docs, >100 undergraduates, 8 cleanroom staff (right), 8 vivarium staff



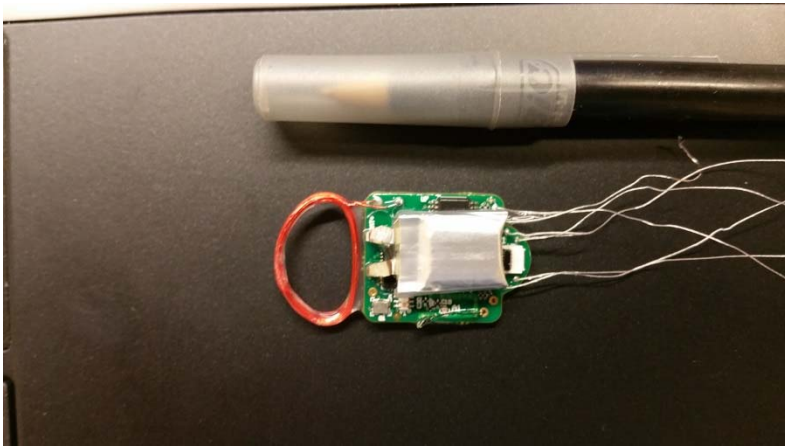




## First Generation of NerveTag™ Wireless Electronics

Fabricated entirely with off-the-shelf low cost commercial components

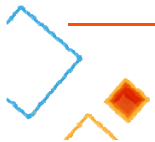
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Working with Texas Instruments Components

### Features

- Battery powered (Li-po, 10mAh)
- Inductive recharging (13.56MHz)
- 1 channel nerve recording (12kHz, 40kS/s)
- 1 channel ECG recording (500Hz, 1kS/s)
- 1 channel nerve stimulation
  - Switched-electrode stimulation
- 2.4 GHz proprietary digital radio
- Silicone encapsulation
- Softening polymer cuff electrodes



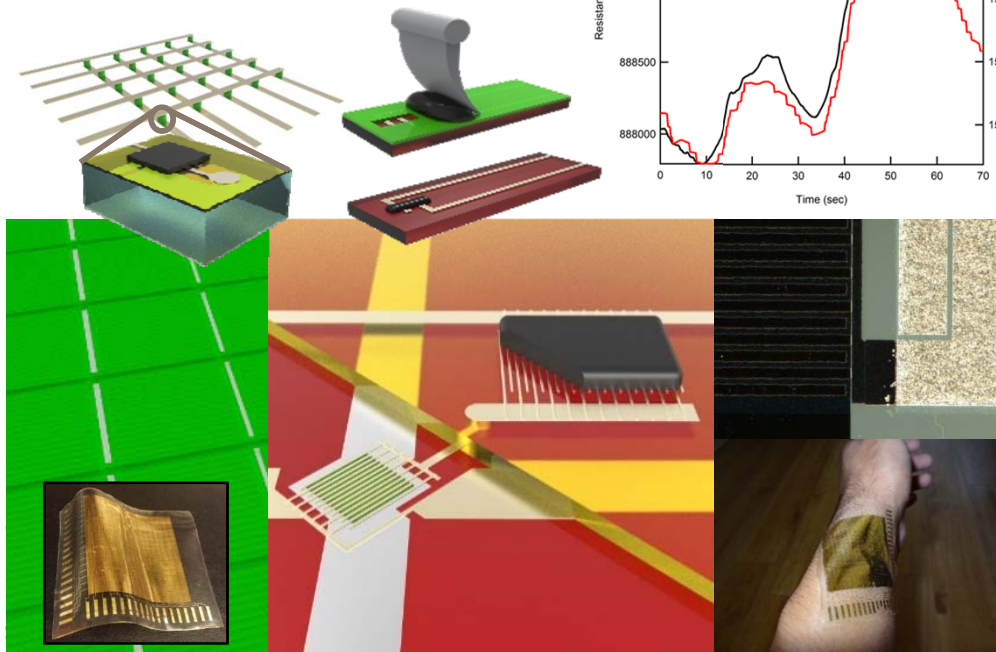


# Pressure and Temperature Sensors

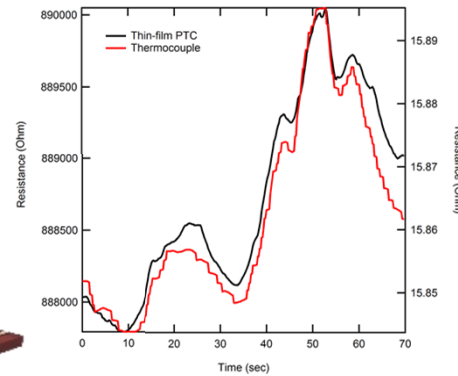
Pascalor, Inc.

We are trying to...

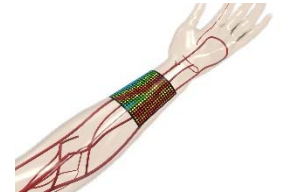
...transform any contoured  
2D surface into a rich,  
interactive 3D experience



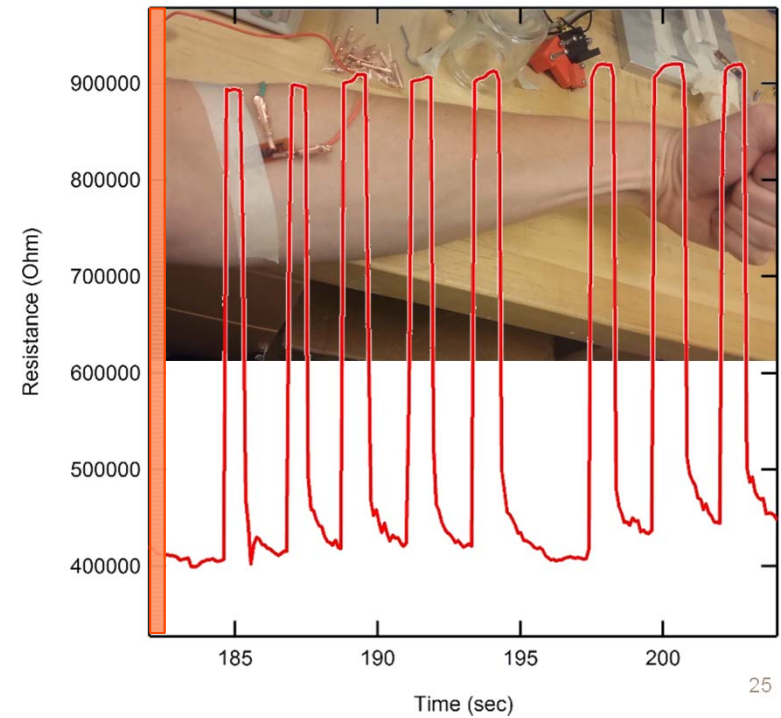
Tracking finger height within  
centimeters of a sensor



Pascalor



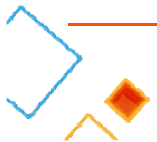
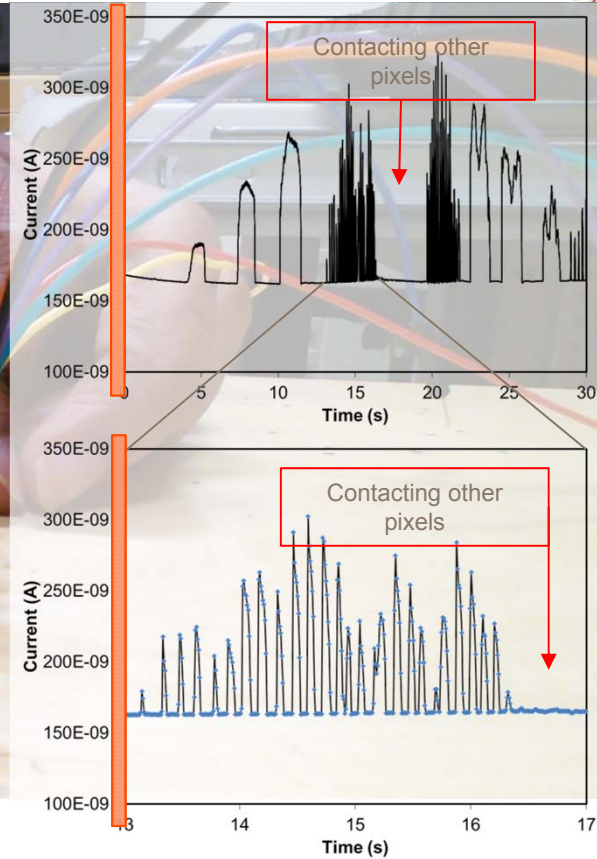
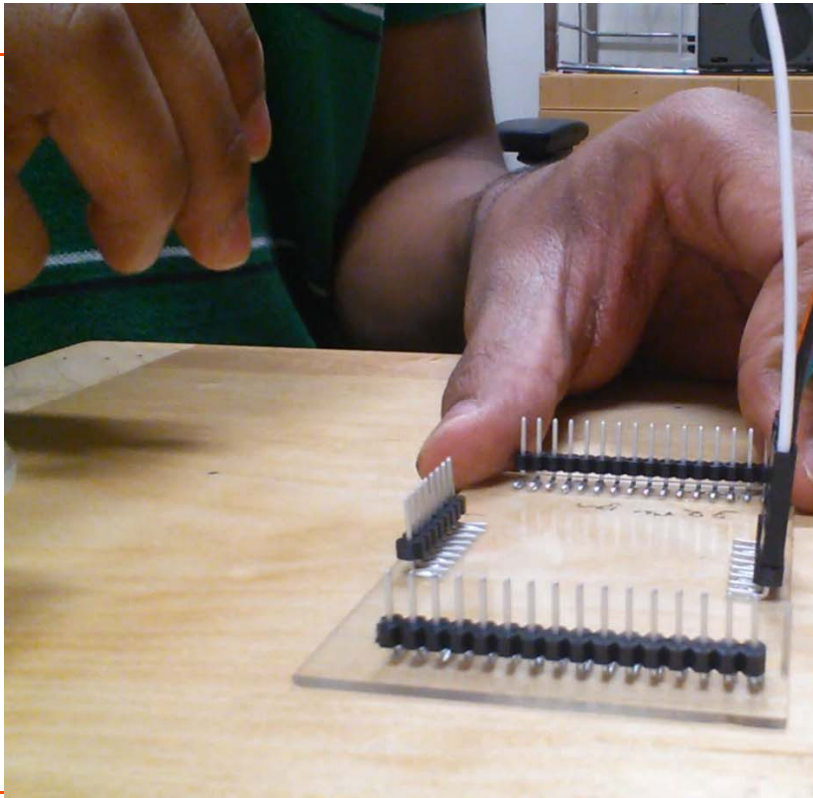
Brachial artery delivers warm  
blood to forearm muscles





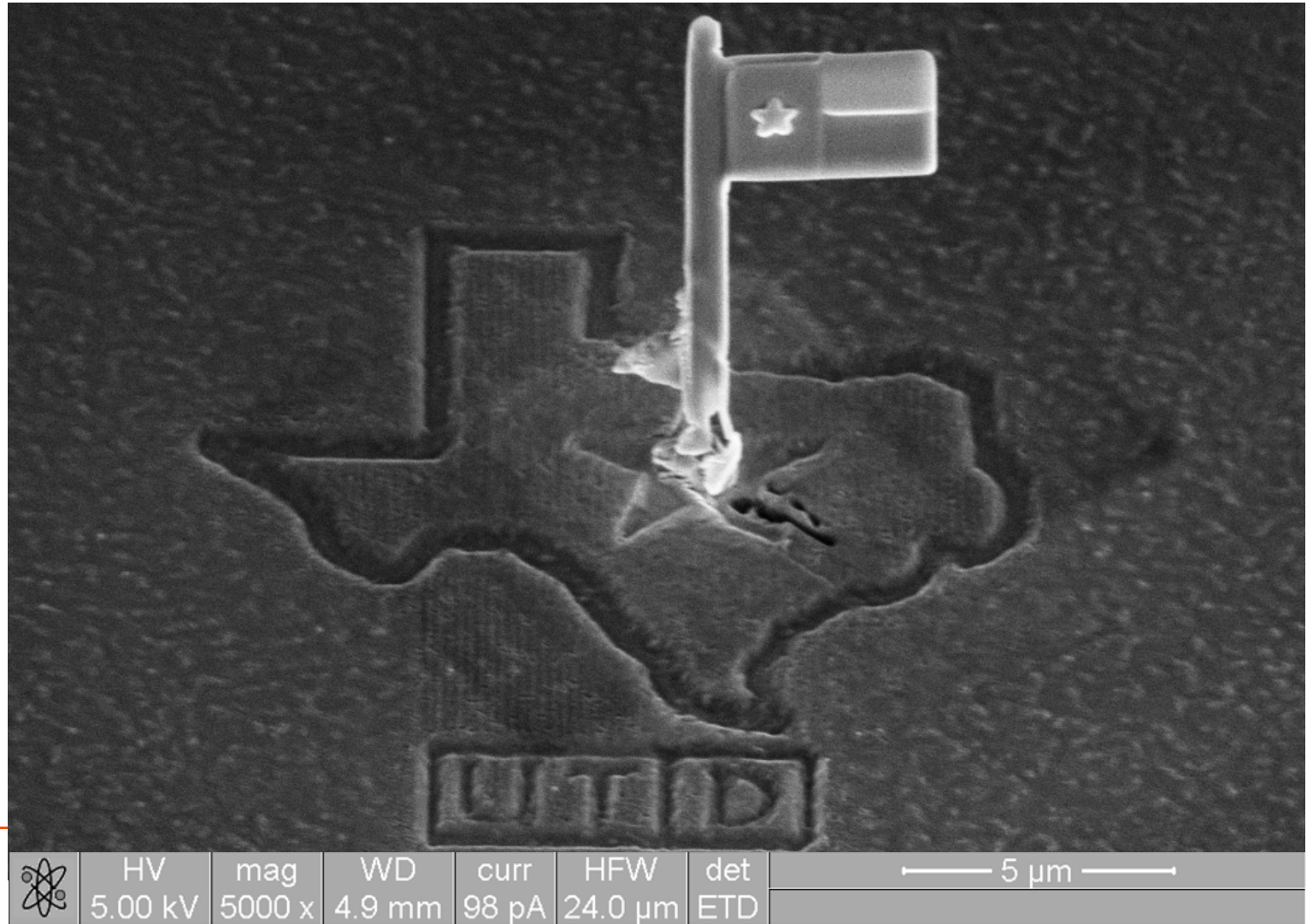
## Transparent array: testing one pixel

 Pascalor





# Thinking Small





## Inner Space: Bioelectronics and Medicine's Future

March 11-12, 2016 | Austin, TX | South by Southwest

Thanks

[walter.voit@utdallas.edu](mailto:walter.voit@utdallas.edu)

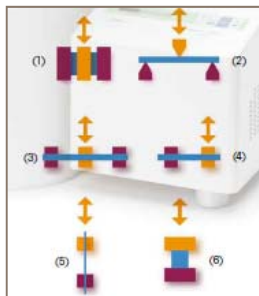
[modi.romil@utdallas.edu](mailto:modi.romil@utdallas.edu)

NerveTags™: A Bioelectronics Solution from UT Dallas





Dynamic Mechanical Analysis



Deformation Modes



Differential Scanning Calorimetry



DMA 3 point bend fixture – Load Cell: 40N, multi-frequency



DSC Robotic Autosampler – Temp range -100 °C to 700 °C

## Equipment



DMA Shear Clamp: Up to 1000 Hz



Universal Testing Machine



Thermo Gravimetric Analysis



ALBERT



GOODNIGHT



MARTIN



MAYNARD



POLLACK



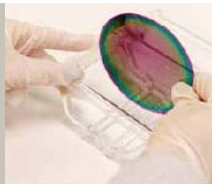
RIEKENA



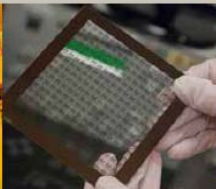
ROBBINS



STIMSON



BAY 1 THERMAL PROCESSING



BAY 2 LITHOGRAPHY



BAY 3 METALLIZATION



BAY 4 SURFACE CHEMISTRY



BAY 5 CHARACTERIZATION

