



Alanine EPR Dosimetry

CIRMS October 2010

Target Application: Dosimetry



Dosimetry...

... is the method to measure the irradiation dose of ionizing radiation (X-, γ -rays and accelerated electrons)

... is applied in process control (GMP) of irradiation facilities

... can be conducted with various methods, like

- TLD - Thermoluminescence Detection
- Fricke-Dosimeter ($\text{Fe}^{2+} \rightarrow \text{Fe}^{3+}$)
- Radiochromic Films/Photometry
- Alanine/EPR

Comparison of the Methods

Alanine/EPR

- Accuracy: 2-3%
- Fast Dose Determination
- Calibration over a large dose range
- One-Step Measurement
- Transfer Standard (ASTM classification)
- ➔ Dosimeter Costs: ca. 1\$/piece
- Archiving of the Dosimeters

Overall Alanine/EPR Dosimetry is the superior method, if the running costs and the reducing in overdosing are taken into account

Radiochromic Film/Photometry

- Rather Inaccurate, depending on skill of operator. Roughly 5-10%
→ 'Overdosing'
- Very Fast Dose Determination
- Two-Step Procedure
- Result dependent on: dose-rate, temperature and light
- Attractive System Price: 5-10 k\$
- ➔ Dosimeter Costs: ca. 1\$/piece
- Archiving of Dosimeter impossible

EPR Spectrometer Series

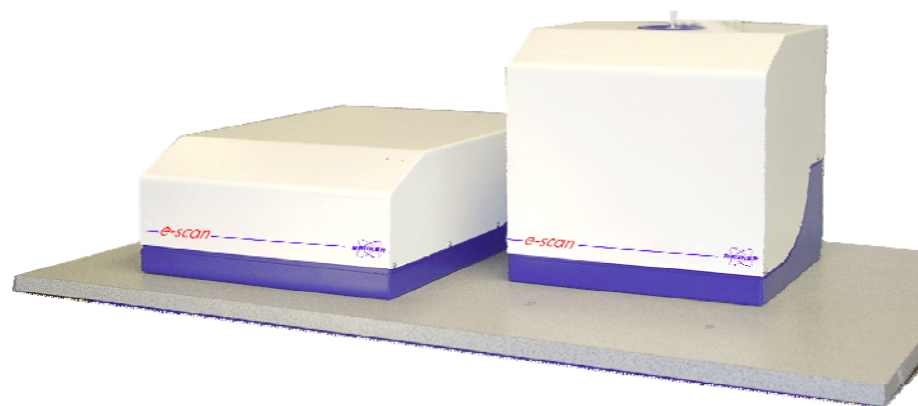


EMX

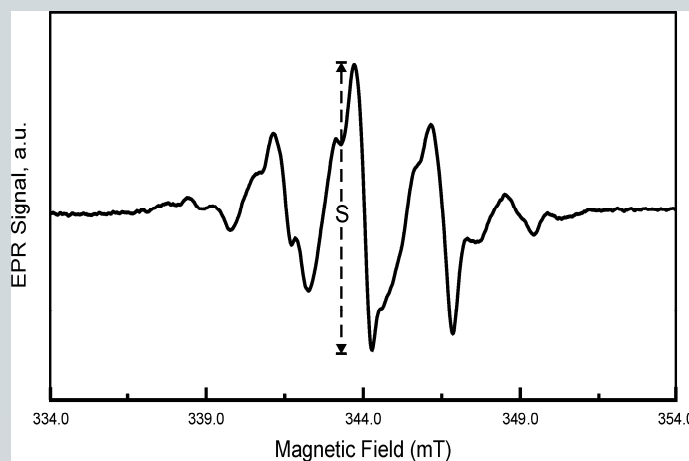
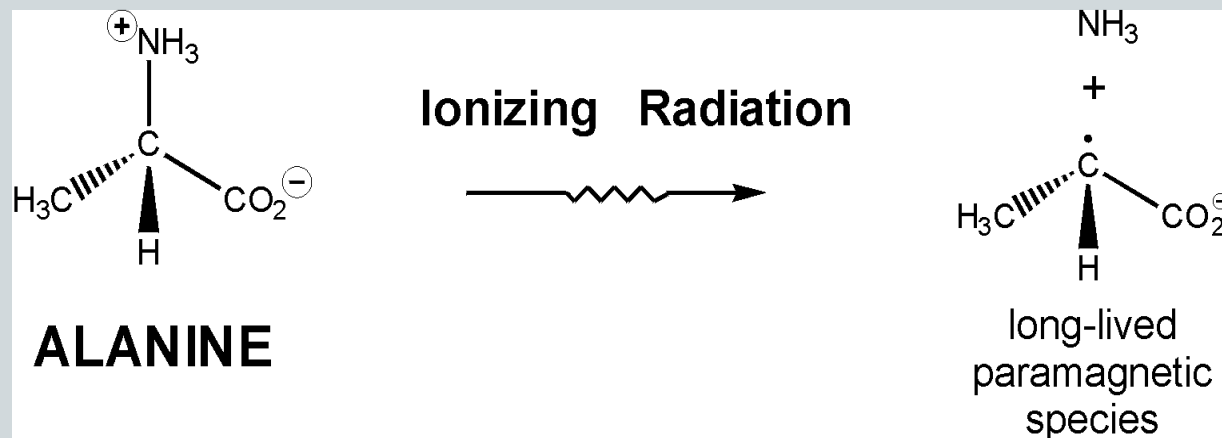


ELEXSYS

e-scan Alanine EPR Analyzer



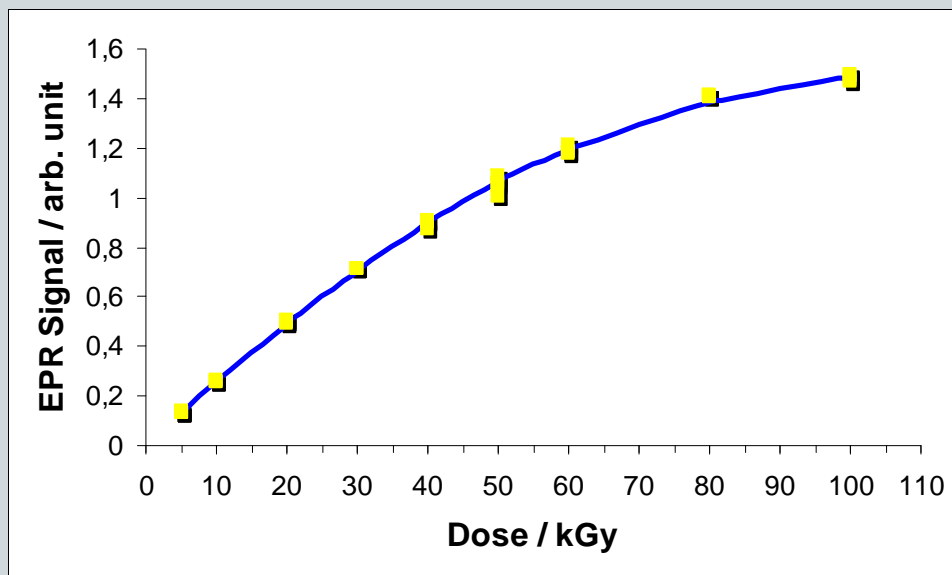
High Energy Ionizing Radiation Produces Free Radicals



Alanine/EPR Dosimetry



EPR-Signal of irradiated Alanine

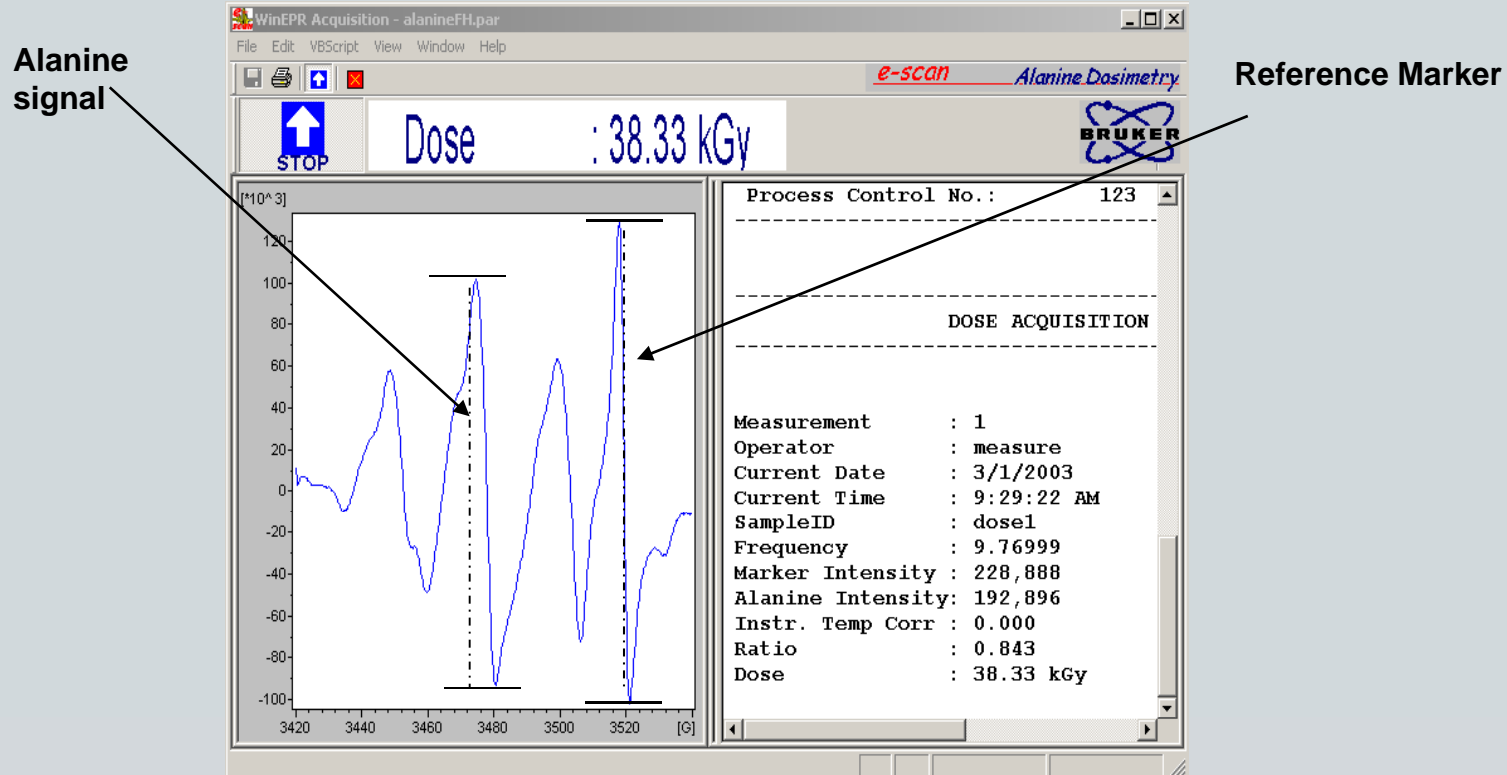


Dose Calibration Curve

EPR Internal Reference Method



The dose calculation is based on the ratio of the alanine EPR signal intensity to the EPR signal intensity from a permanently mounted reference marker.

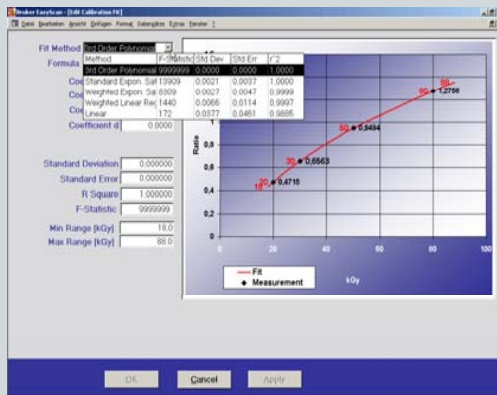


e-scan Interface Calibration Features



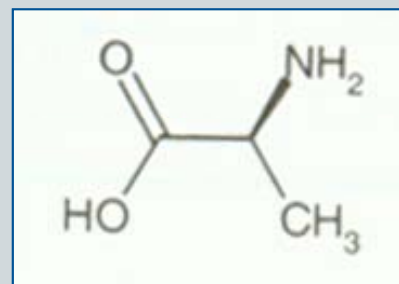
- *One Display*
- *All Information stored in Data Base*
- *Electronic Signature of Calibration Data Sets*
- *Export to Excel or File*

Del.	Sample No	Dose [kGy]	Alanine/Marker	Measured on	Alanine	Marker	Frequency [GHz]	Mass [mg]
	146651	50.00	0.855	01.09.2003 15:45:25	206871	241964	9.80002	
	146651	50.10	0.856	01.09.2003 15:47:15	206864	240978	9.80001	
	146648	30.00	0.586	01.09.2003 17:30:26	139846	238501	9.80093	
	146641	20.00	0.419	01.09.2003 17:32:00	101553	242578	9.80092	



- *Automatic Fitting of ALL Fitting Functions*
- *Ranking according to F-Statistics*
- *Graphical Display*

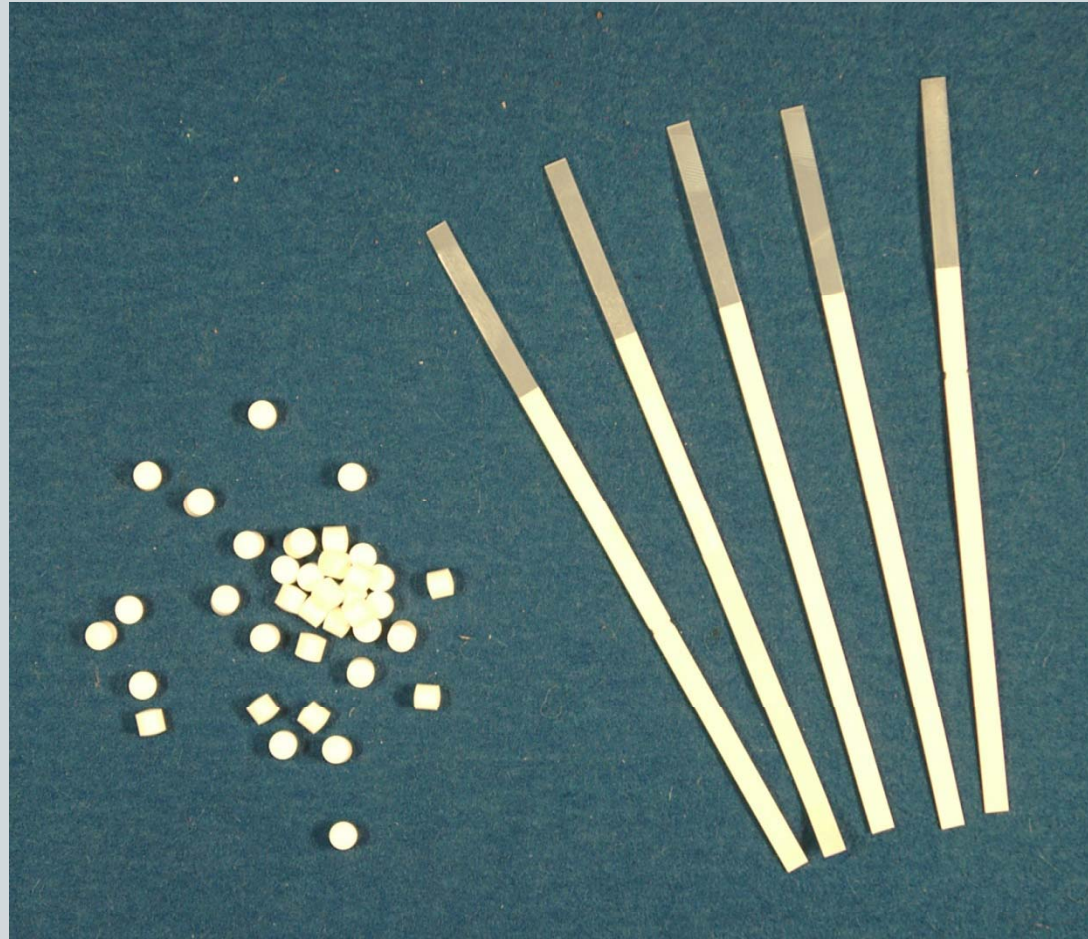
Alanine as a Dosimeter



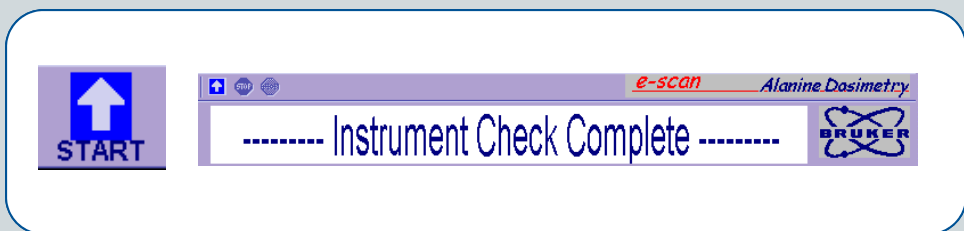
Alanine dosimeters are composed of alanine crystals dispersed in a polymer binder, these dosimeters are considered to be accurate, versatile and robust. Alanine dosimeters have long been used as a traceable transfer standard by National labs such as NIST.



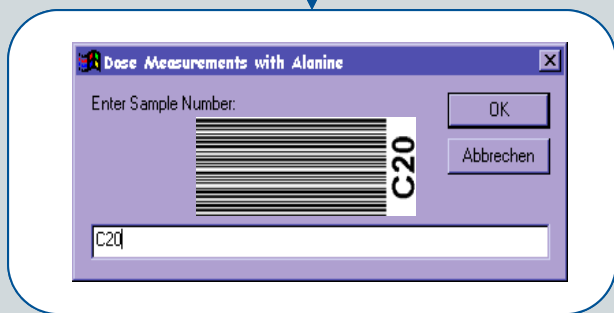
Alanine Dosimeters



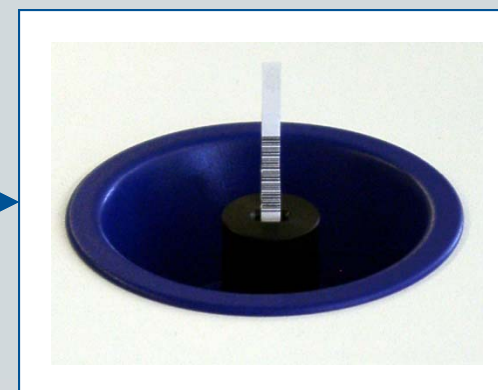
Dosimetry in 60 sec.



Start Measurement
Automatic Self-Test



Enter Dosimeter Code
or use Barcode Scanner



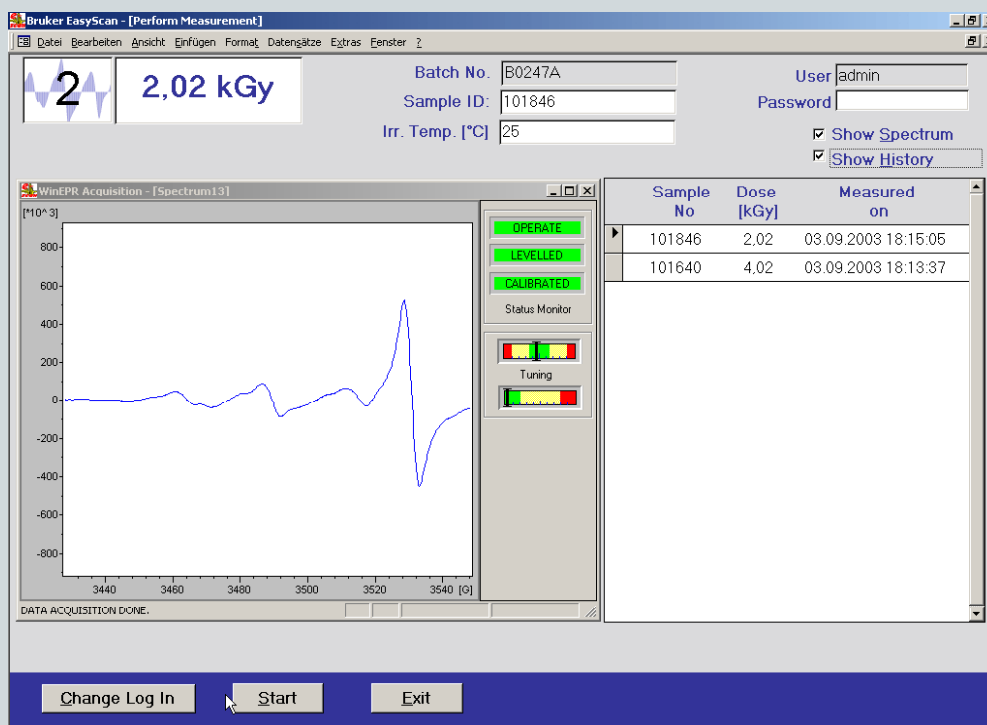
Insert Sample

Rear view

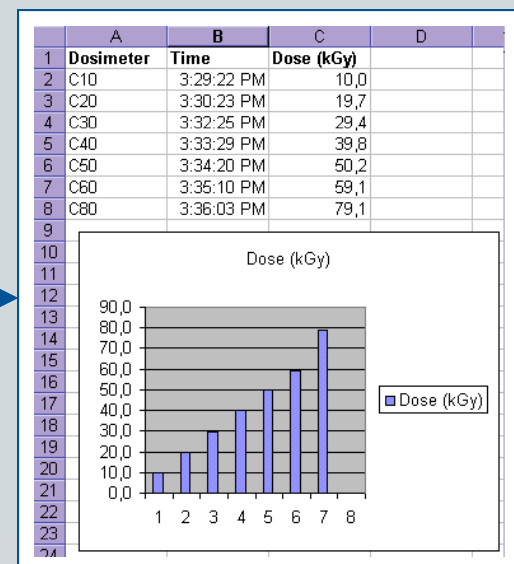
Dosimetry in 60 sec. Part II



Result Display



Dosimeter is Measured Automatically



Automatic Transfer to MS Excel etc.

Key Features of the *e-scan*



Hardware

- Bench-Top Dosimeter Reader
- Embedded Barcode Reader
- Automatic Instrument Check
- Dose Determination with:
 - Alanine Films
 - Alanine Pellets (optional)
- Remote NIST-Calibration Service (optional)
- PC as Front-End

Software

- Application-oriented Data Acquisition
- Calibration Curve on Disk
- Automatic Dose Calculation
- Result Display
- Export to Spreadsheet or Data Bases
- Data Logging
- FDA 21CFR11 Compliant

Environmental Influences



- NIST preconditioning – irradiation

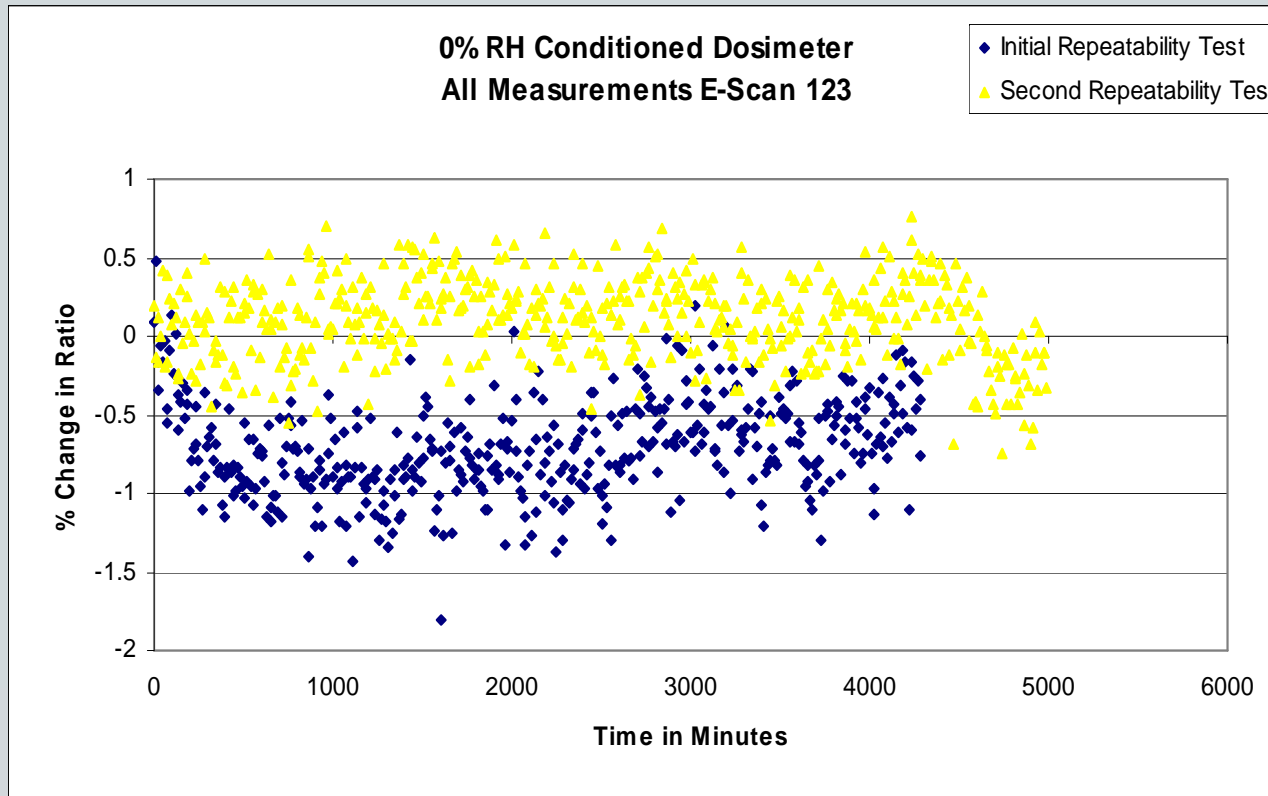


- | | | |
|----------|------|--------|
| • 0% RH | NIST | Steris |
| • 33% RH | NIST | Steris |
| • 44% RH | NIST | |
| • 57% RH | NIST | |
| • 75% RH | NIST | Steris |
| • 94% RH | NIST | Steris |

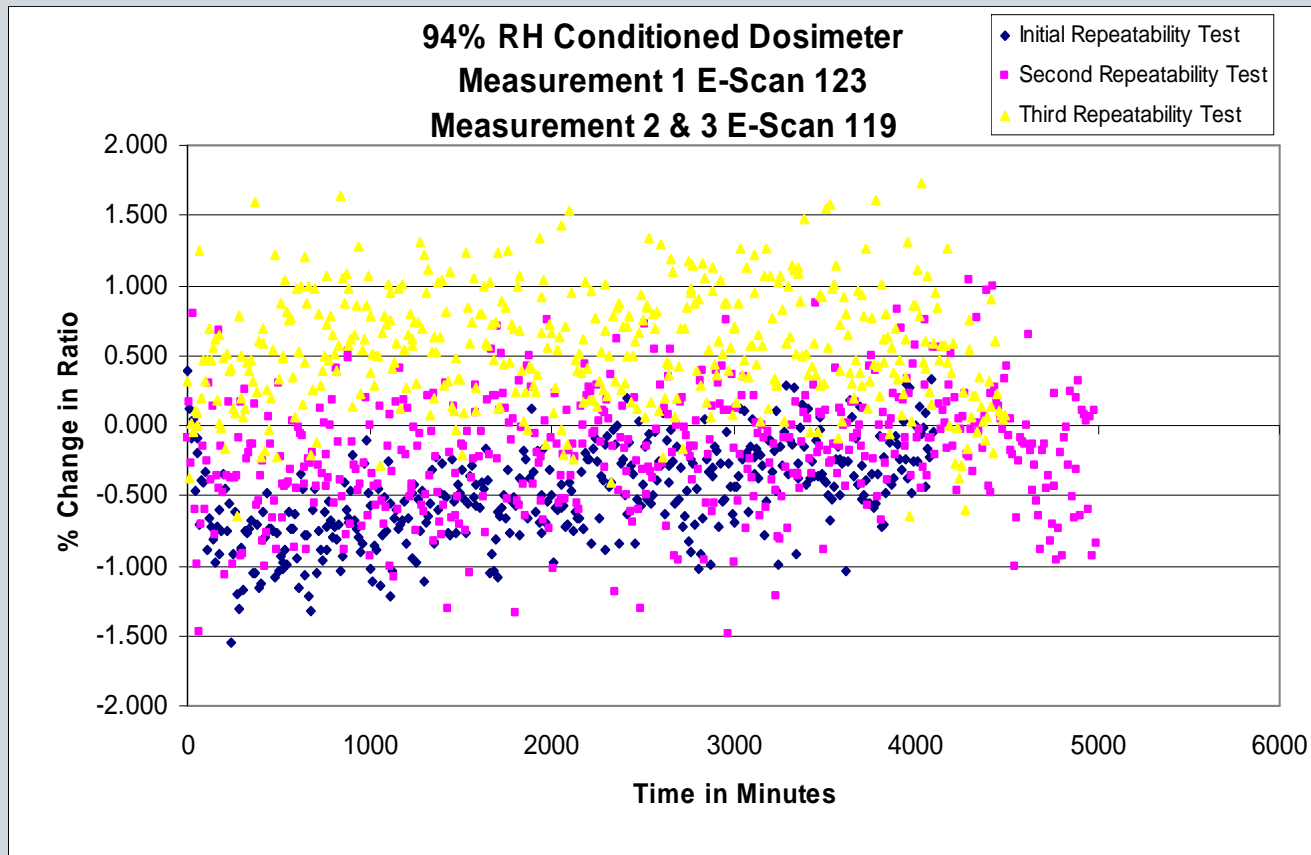


0% RH Alanine Film

All four RH-conditioned dosimeters irradiated at STERIS exhibited a change in alanine-to-marker signal ratio that ranged from -1.5% to $+0.5\%$ (See Figs. 1-4) relative to the dosimeter's final response value.



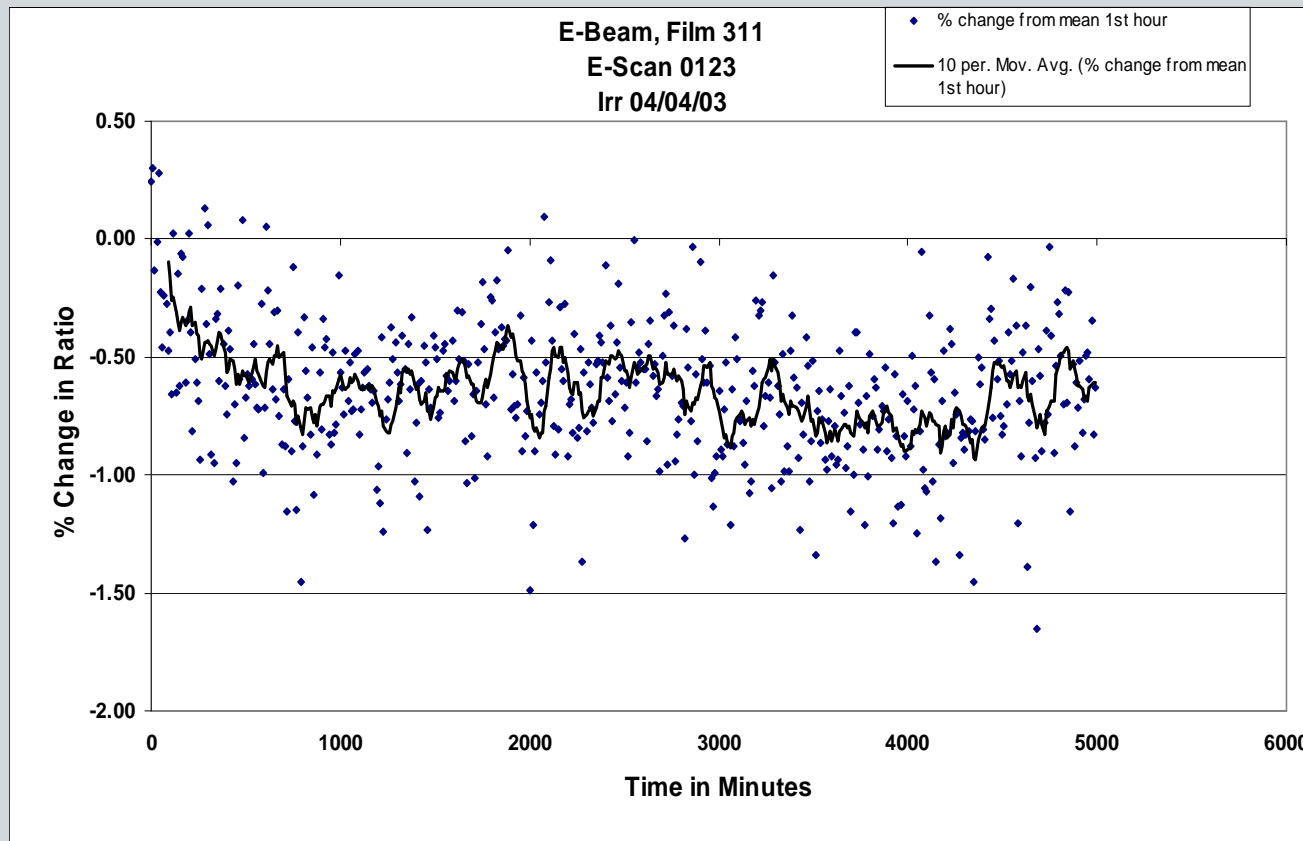
94% RH Alanine Film



Time Dependence



The electron-beam irradiated dosimeter experienced an overall change in response of 1.5% that ranged from -1.5 to 0.0% of the initial value.



Alanine Dose Measurement Uncertainty



e-scan Uncertainties Worksheet

Uncertainties Worksheet - This table demonstrates the combined uncertainty of the e-scan alanine dosimetry reader system.

Each irradiation facility should use this worksheet in addition to other individual plant determined uncertainties to determine an overall combined dose uncertainty following the guidance of the ISO/ASTM 51707:2002 and NIST Technical Note 1297 (1994).

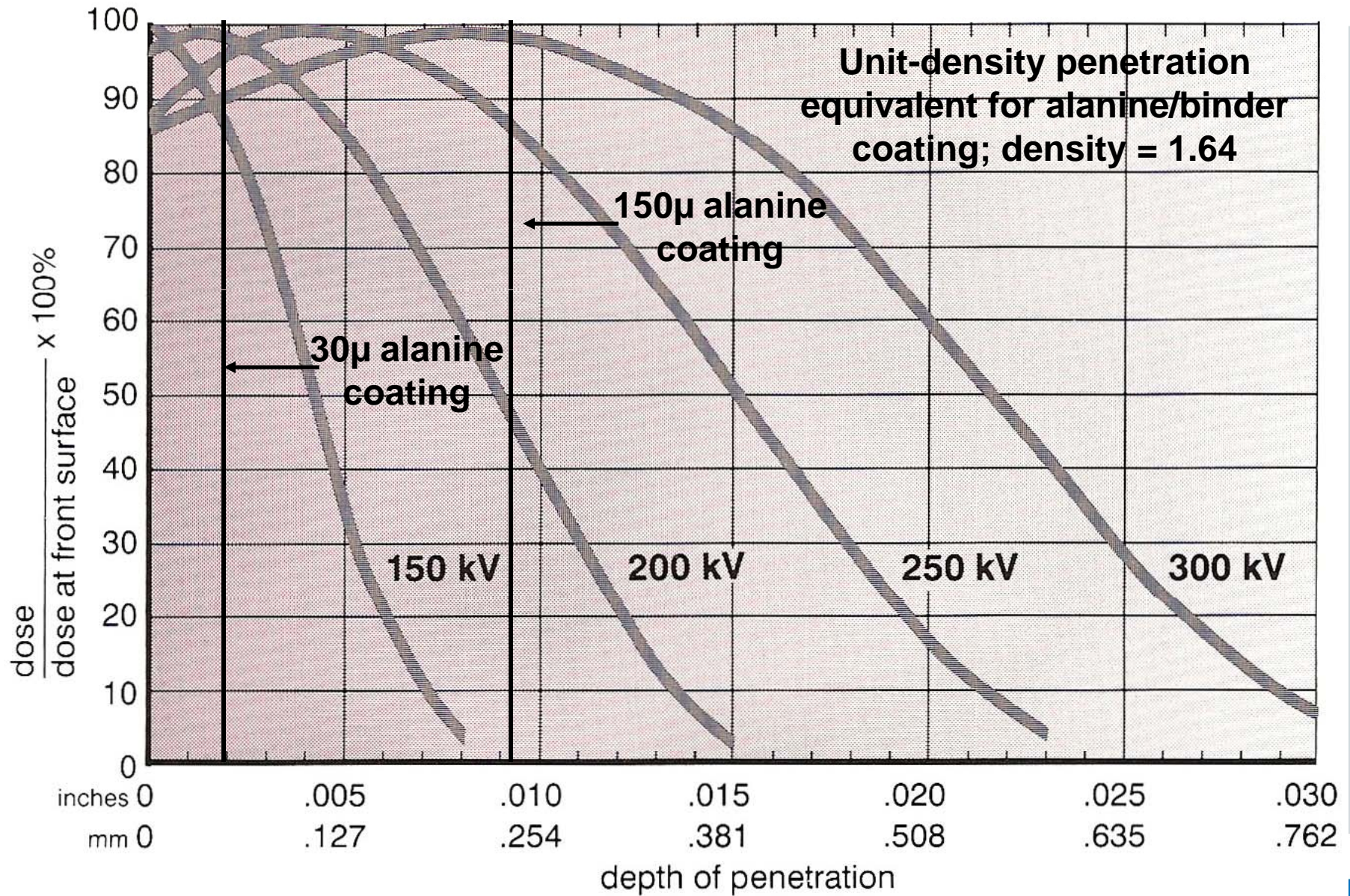
Dosimeter Holder Type	FH	LOW		MID		HIGH	
		Type A (%)	Type B (%)	Type A (%)	Type B (%)	Type A (%)	Type B (%)
NIST calibration		0.38%	0.86%	0.38%	0.86%	0.38%	0.86%
Response variation	low	1.54%		1.08%		1.18%	
	mid						
	high						
Mass Variation (film, Mfg. tolerance)		0.000%		0.000%		0.000%	
Repeatability	low	1.31%		0.23%		0.29%	
	mid						
	high						
Calibration Curve error		0.28%		0.28%		0.28%	
Contamination (flaking, chipping, dust, etc.)			0.001%		0.001%		0.001%
Marker Correction			0.05%		0.05%		0.05%
System drift			0.10%		0.10%		0.10%
Temperature Coefficient			0.10%		0.10%		0.10%
Dose rate			0.10%		0.10%		0.10%
Energy dependence			0.10%		0.10%		0.10%
Combined Type A or B		2.08%	0.88%	1.20%	0.88%	1.30%	0.88%
Combined type A and B (in quadrature)			2.26%		1.49%		1.58%
T-Factor [Degrees of Freedom = (n-1) = 40]			2.06		2.06		2.06
Expanded Combined Uncertainty			4.65%		3.07%		3.25%

- Sheet 3-5-7: Response Variation Measure 41 dosimeters from the middle range of the dosimeter holder. Enter the RSD in the green field above.
- Sheet 4-6-8: Repeatability Measure the same dosimeter 41 times. Enter the RSD of these measurements in the blue field above.
- Sheet 2: Calibration Enter the % Calibration error from the calibration curve used to measure dosimeters in the yellow field above
- Type B uncertainties of the e-scan alanine dosimetry reader system as designated by NIST

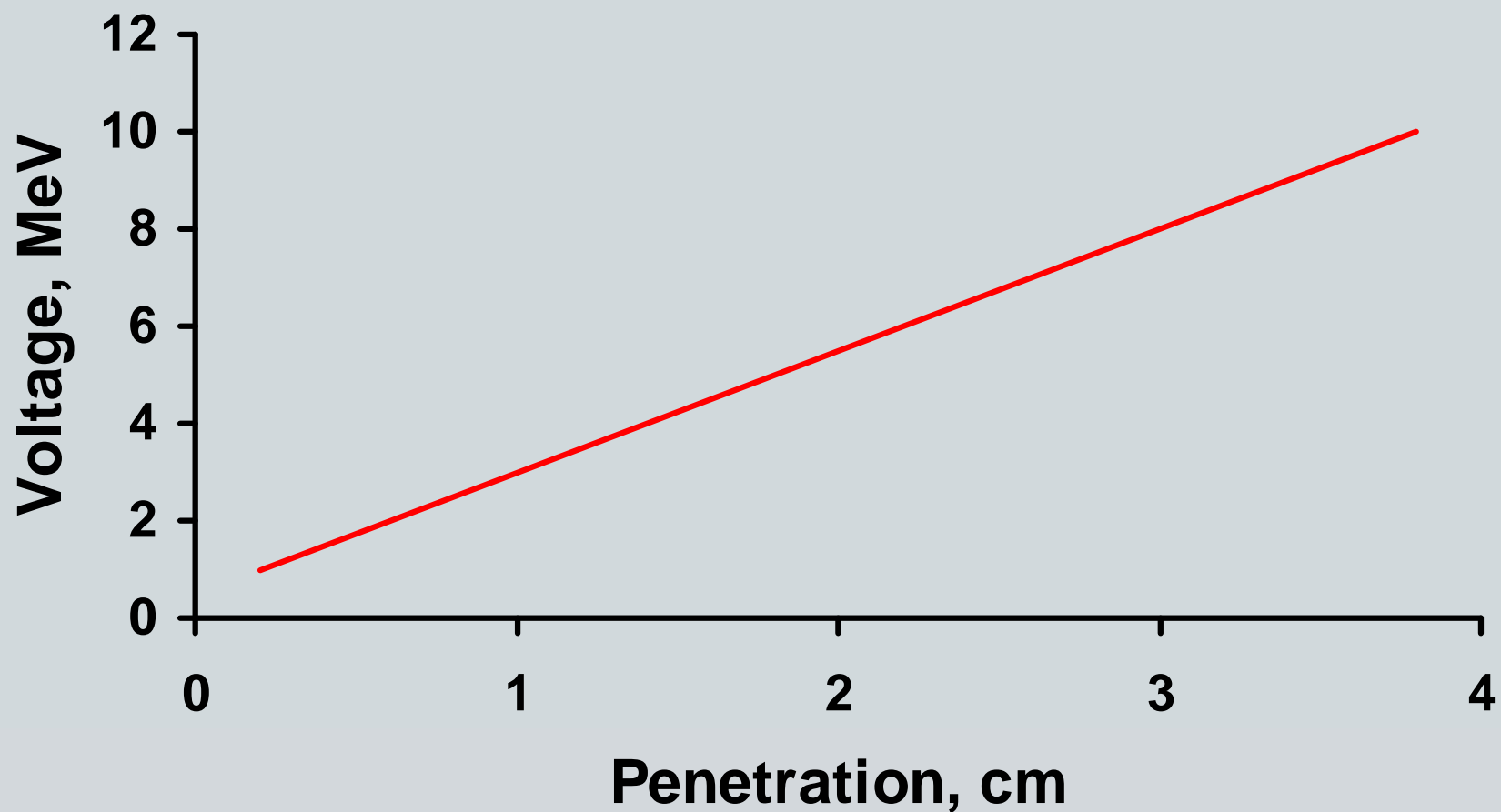
Approved by: *S. H. Klein*

Date: 2/14/2005

Low-voltage EB Penetration into Alanine Coatings

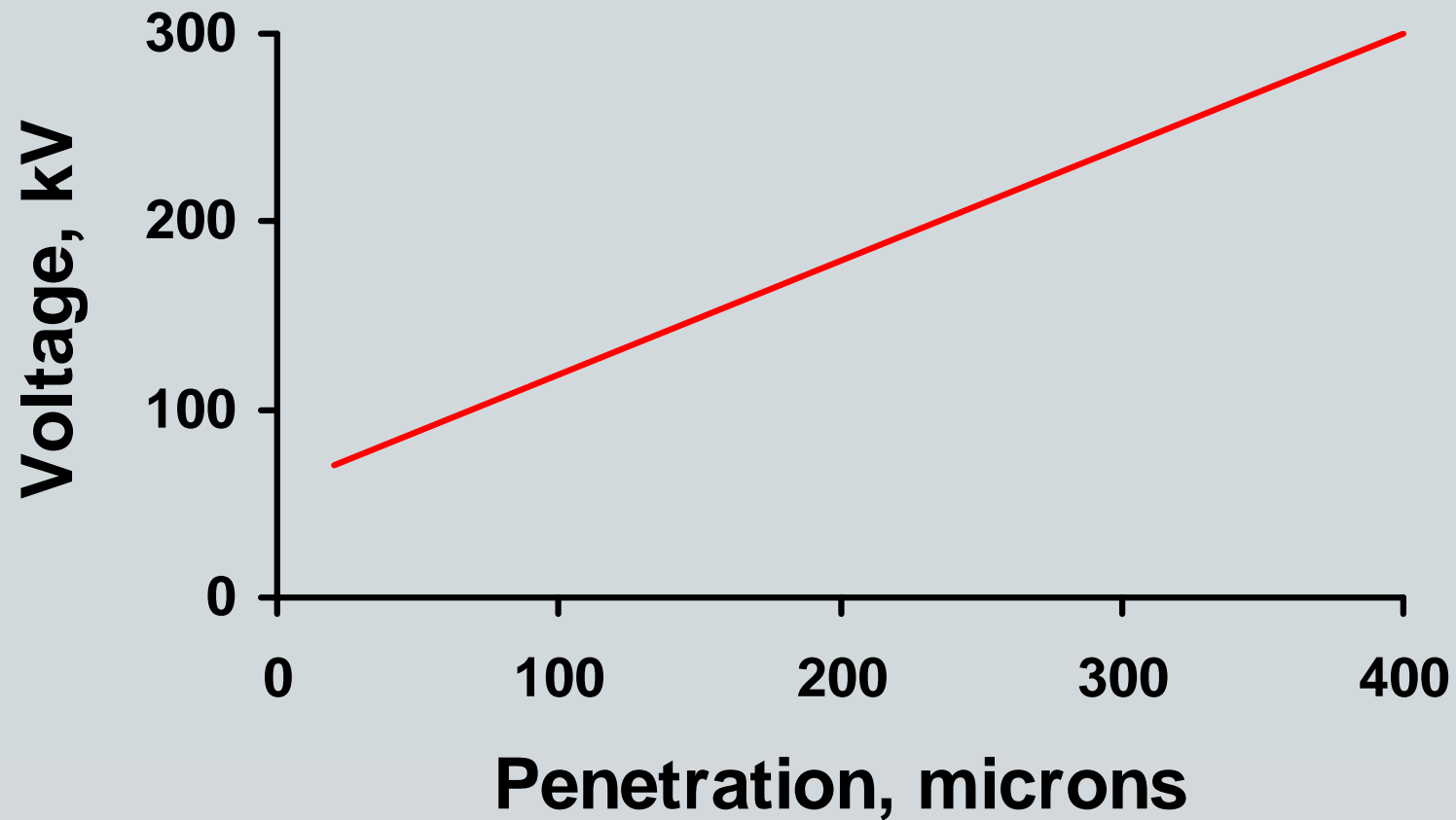


Electron Beam Penetration

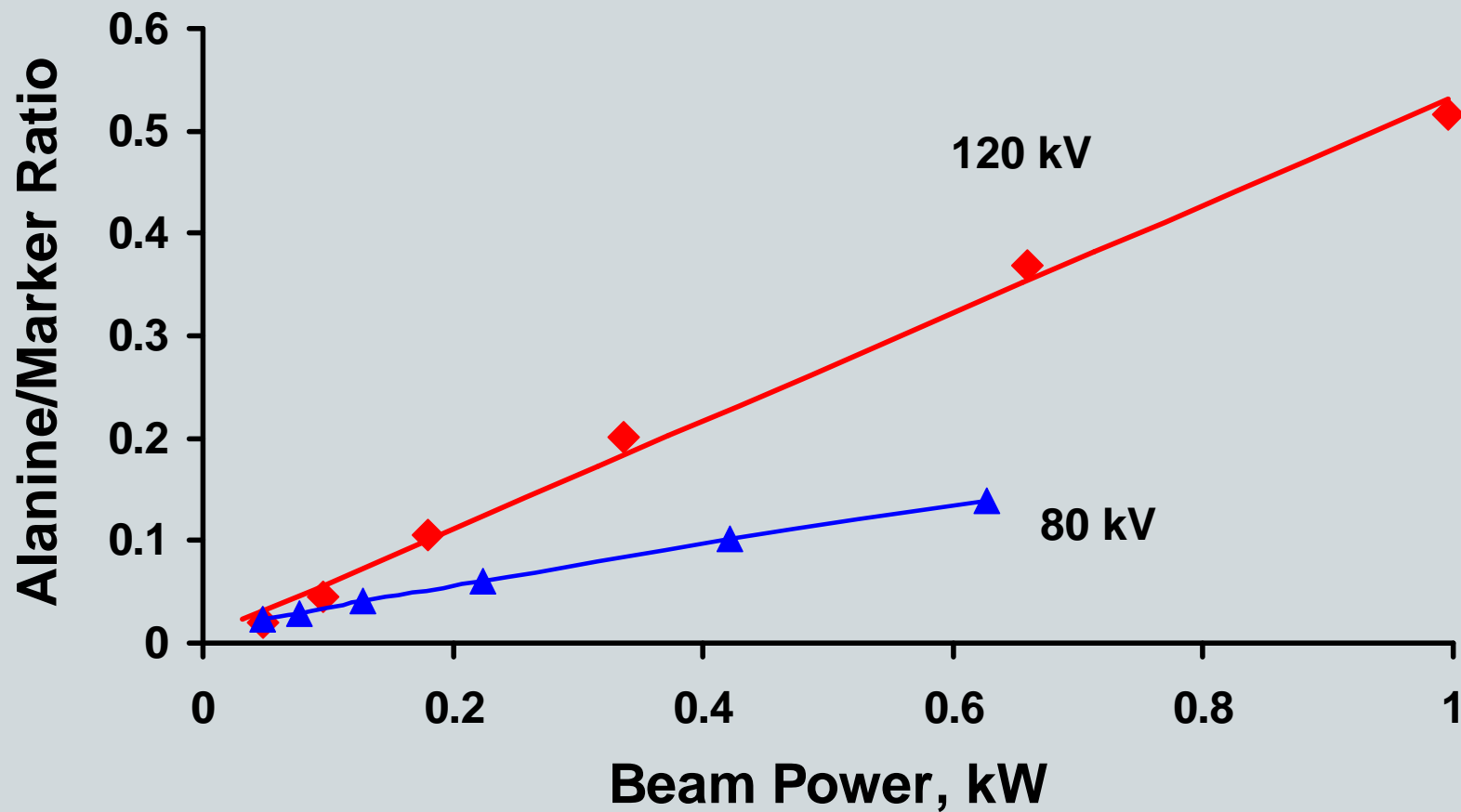




Low-voltage EB Penetration

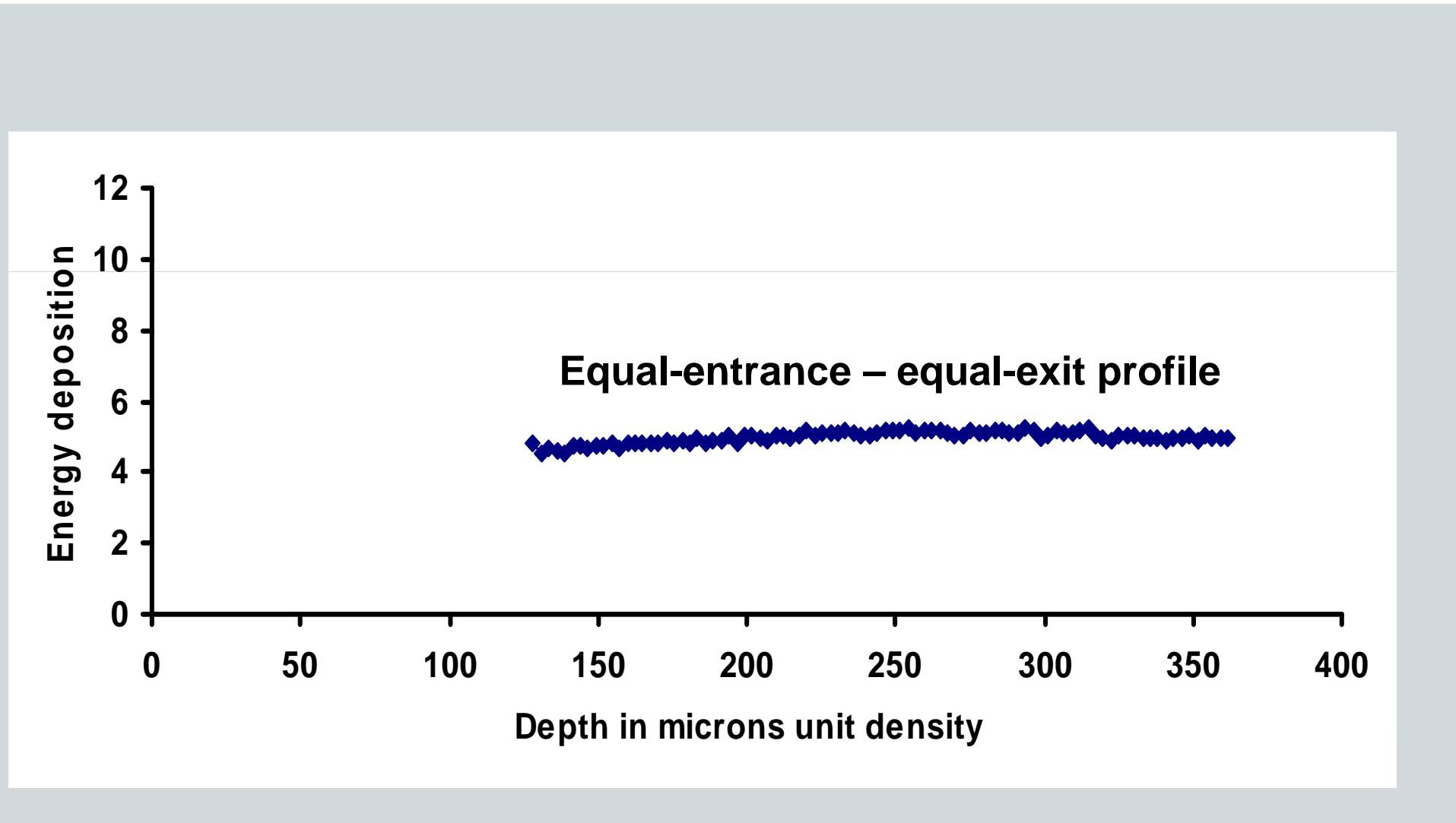


150 μ Alanine Coated Dosimeter Low-voltage Laboratory EB Response

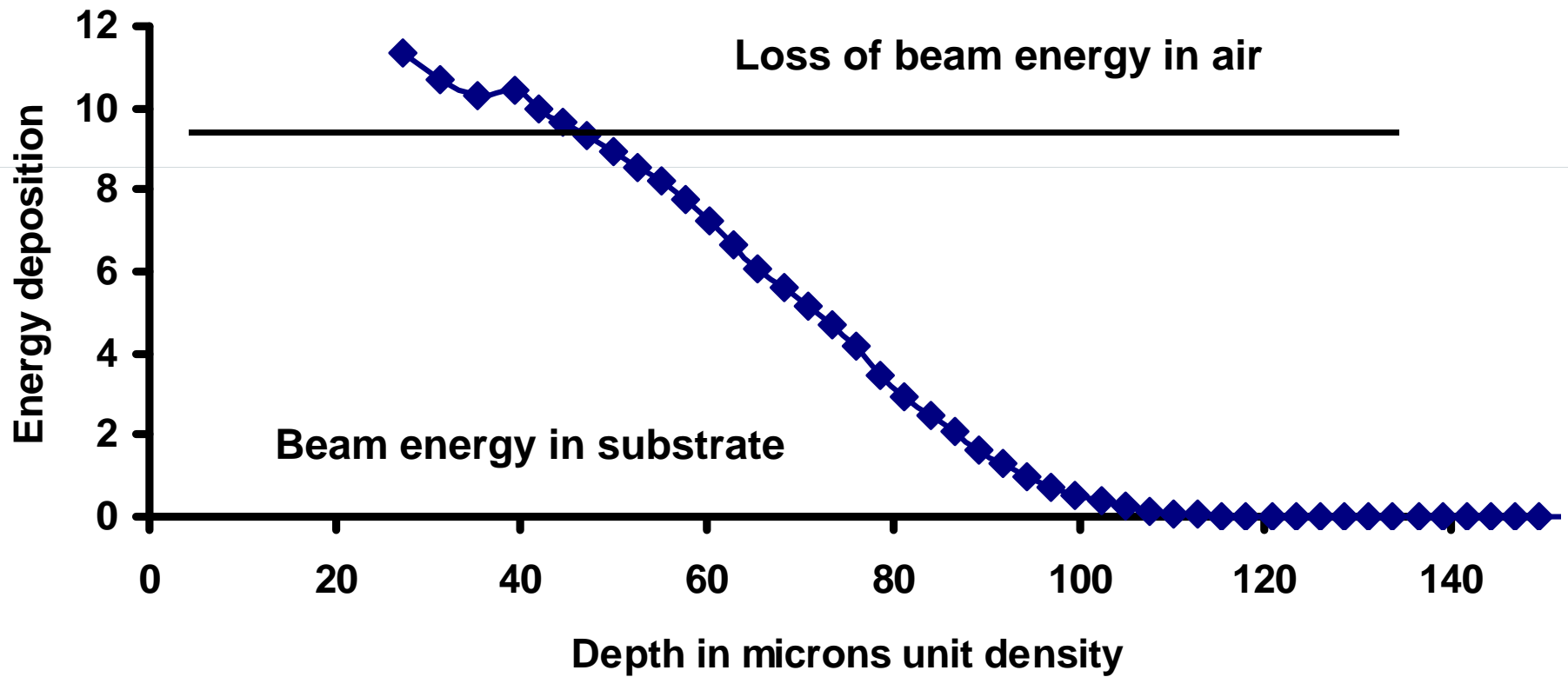




300kV 15 μ Ti window
5cm air gap; 144 μ alanine coating



80kV 6 μ Ti window
1cm air gap



Summary – Bruker Dosimetry Solutions



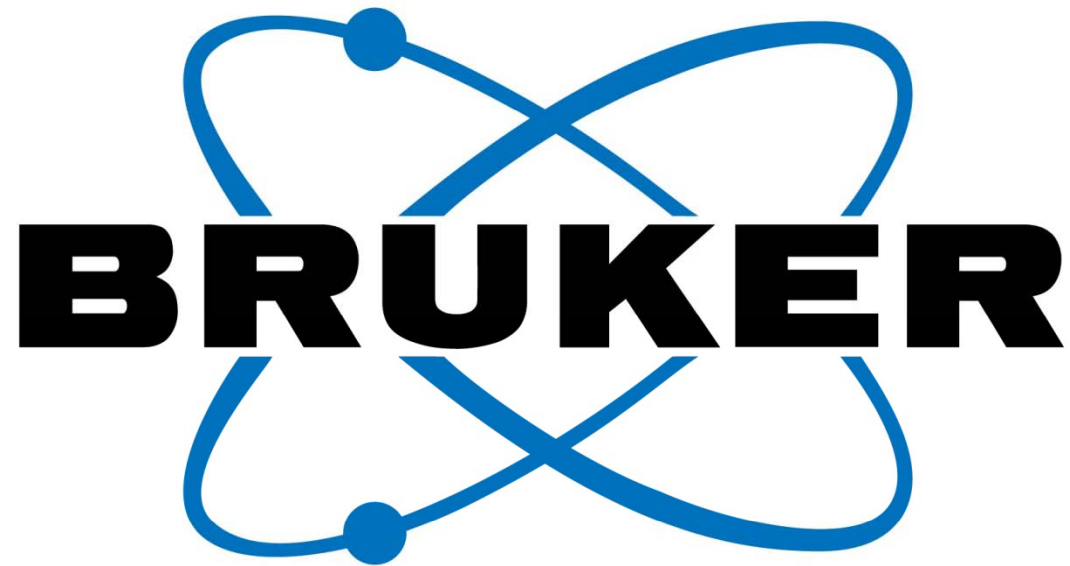
- Bruker **EMX** and **ELEXSYS** Systems provide <1Gy measurements
- Bruker **e-scan** Alanine Dosimetry provides reference dosimeter accuracy with routine dosimeter convenience, 21CFR11 compliance and LIMS interconnectivity
- Increased accuracy can offset higher instrumentation cost
- Bar-coded film dosimeters available from Bruker
- Two sources of pellet dosimeters (Harwell – GammaService/Far West)
- Ideal for gamma and medium to high energy electron beam irradiators
- Can be used for low-energy electron beam with Monte Carlo assist ...
but ...
- Bruker Polyethylene FT-IR Dosimetry offers the low-energy solution



Acknowledgements

- Marc Desrosiers – NIST
- Marsh Cleland – IBA-RDI
- Tony Berejka – Ionicorp+
- Deepak Patil - Steris

- Andreas Kamlowski
- Diether Maier
- David Barr



www.bruker-biospin.com