



# Modelling of E-Beam and X-Ray Processes

## **Status & Outlook**

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...is a virtual simulation of the subatomic and nuclear word via use of random numbers

#### **Computer needs to know:**

- Details about how radiation (γ, e<sup>-</sup>, e<sup>+</sup>, n, p,...) propagates through and interacts with matter.
  - Material and Shape of Irradiator/Packaging/Product

# Method is simple (in principle...)





From: A.F.Bielajev, Fundamentals of the Monte Carlo Method for neutral and charged particle transport, 2001

UC ~  $1/\sqrt{N}$ 



htc

science & technology

#### Study Electron Scattering...







## Is more complex in real world...





**Electron Beam:** 

Beam (Energy, Energy Spectrum, Geometry) Accelerator Exit Window Structure Air Gap Product on Carrier Beam Dump Other Structures in Beam

# **Virtual Dosimeters**



#### Predict dose in the product at a certain location by modelling the energy deposition $\Delta E$ in a volume element with mass $\Delta m$ Dose= $\Delta E / \Delta m$





Report Dose in a Dosimeter

Report average Dose to Product

# **Physics Quantities in a Grid (Mapping)**



#### Photon Dose Rate from a Co-60 Source **Flux of Scattered Electrons**







# **Modelling Tool – Basic Modules**



## **Progress in Geometry Input**





CAD Input

Hybrid: CAD + Shapes Shapes (advanced modelling)

#### **Irradiator + Irradiation Container + Product**





# High energy X-ray fruit irradiation qualification with Monte Carlo code

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## **Particle Storage File**





Declare detector as **Particle Storage** and generate/store events in a File

#### X-Ray Processing Shielding Design & Verification

## **Model = Abstraction of Reality**





#### How much detail is necessary, what can be skipped?

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#### **Manual Placement & Overlapping Test**













Target Model: as realistic as necessary

**Dynamic Irradiation Model:** Stepping product through beam zone

**Static Irradiation Model:** Wide Target Area

Model the e-photon conversion only once: Particle Storage File

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# **Model Output**





High number of dosimeters allows a statistical interpretation of Min/Max Dose Zones

100,00%

90,00%

80,00%

70,00%

60,00%

50,00%

40,00%

30,00%

20,00%

10,00%

0.00%

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# **Model Verification & Validaton**



Intrinsic Modelling Tool V&V

Validate Physics Engine, Modelling Tool Features Benchmark with other Tools and Experiments (Supplier/Community)

Modelling Project V&V

Validate Geometry/Materials/Overlap/Data Manipulation (User)

#### ASTM 2232

Standard Guide for Selection and Use of Mathematical Methods for Calculating Absorbed Dose in Radiation Processing Applications<sup>1</sup>

# **Ideal For Assessment of Changes...**





# Summary and Outlook...

![](_page_17_Picture_1.jpeg)

**CPU Time is an issue for demanding applications and complex studies** 

- $\rightarrow$  Workstations (64 thread limit)
- $\rightarrow$  Optimized Algorithms GPU based physics engines
- $\rightarrow$  Cluster–based Business Model

**Careful Balance:** Model "as realistic as necessary" Benchmarking – Competence

**Object/Shape based vs. Voxel based (e.g. Input from CT Scans)** 

In any case: Modelling already is there and will grow as an inevitable tool for industry

Modelling for everyone ? Yes, BUT COMPETENCE IS REQUIRED!